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235Pro 7`]a UhY7ca di hYf

Code No. 99-97-02ì 1

Edition: 06/2013 ÕÓ

EC - Declaration of Conformity

Manufacturer: SKOV A/S

Address: Hedelund 4, DK-7870 Roslev

Telephone: +45 72 17 55 55

hereby declares that the climate computer type 235Pro including item numbers 136484, 136485, 136486, 136487 and 136488

conform with the following EU directives:

2006/95/EC (The directive on Low voltage current) 2004/108/EC (The EMC directive)

Location: Hedelund 4, DK-7870 Roslev

Date: 2012.06.22

Leo Østergaard

R&D Manager

235Pro Climate Computer User Manual Code no. 99-97-0281 GB Edition 06/2013



Program Version

The product described in this manual contains software. This manual corresponds to:

• Software version 7.2

It was released in 2013.

Product and Documentation Changes

Big Dutchman reserve their rights to change this document and the product herein described without further notice. In case of doubt, please contact Big Dutchman.

Date of change appears from the back page.

IMPORTANT NOTES CONCERNING THE ALARM SYSTEM

Where climatic control is used in livestock buildings, breakdowns, malfunctions or faulty settings may cause substantial damage and financial losses. It is therefore most important to install a separate, independent alarm system, which monitors the house concurrently with the climate computer. According to EU-directive No. 98/58/EU an alarm system must be installed in any house that is mechanically ventilated.

Please note that the product liability clause of Big Dutchman's general terms and conditions of sale and delivery specify that an alarm system must be installed.



In case of misoperation or improper use, ventilation systems can result in production loss or cause loss of lives among animals.

SKOV A/S recommend that ventilation systems should be mounted, operated and serviced only by trained staff and that a separate emergency opening unit and an alarm system be installed as well as maintained and tested at regular intervals, according to SKOV's terms and conditions of sale and delivery.

NOTE

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1	INTRODUCTION	6
1.1	Changing Language	6
2	USER'S GUIDE	7
2.1	Survey Menu	7
2.1.1	Shortcuts	
2.2	Function Menus	8
2.2.1	Icons	8
2.2.2	Temperature	9
2.2.2.1	Inside temperature	
2.2.2.2	Heating	
2.2.2.3	De-icing	
2.2.2.4	Combi Diffuse inlet	20
2.2.2.5	Cooling	21
2.2.2.6	Spraying	24
2.2.2.7	Floor Heating	29
2.2.2.8	Night Setback	32
2.2.3	Humidity	33
2.2.3.1	Humidity Control	
2.2.3.2	Humidification	
2.2.3.3	Trend curve	
2.2.3.4	Humidity Control Principles	
2.2.4	Auxiliary Sensor	
2.2.5	Alarms	
2.2.5.1	Active Alarms	
2.2.5.1	Previous Alarms	
2.2.5.3	Alarm Limits	
2.2.5.4	Alarm Test	
2.2.5.5	Turn on the Water Supply	
2.2.5.6	Survey of Alarm Functions	
2.2.6	Ventilation	
2.2.6.1	Dynamic Air	
2.2.6.2	Minimum Ventilation.	
2.2.6.3	Maximum Ventilation	
2.2.6.4	Free Range	
2.2.6.5	Reduction of Air Intake at Extra Ventilation	
2.2.6.6	Ventilation Status.	
2.2.6.7	CO ₂ Minimum Ventilation	
2.2.7	Common Exhaustion	61
2.2.7.1	Pressure-controlled Common Exhaustion	
2.2.7.2	Status of Common Exhaustion	
2.2.8	Management	63
2.2.8.1	House Data	
4.4.0.1	110use Data	04



3	MAINTENANCE	90
2.3.1.1	Access Levels	86
2.3.1	Access Code to Access Levels	85
2.3	Safety	85
2.2.10.4	Trend Curves	84
2.2.10.3	Water Consumption	84
2.2.10.2	Heating Consumption	83
2.2.10.1	Ventilation Consumption	83
2.2.10	Consumption	82
2.2.9.6	Empty House	80
2.2.9.5	Disinfection	80
2.2.9.4	Drying	
2.2.9.3	Washing	
2.2.9.2	Soaking	
2.2.9.1	Activating the In-between Function.	
2.2.9	In-between Function	77
2.2.8.5	Catching Function	76
2.2.8.4	24-hour Clock	74
2.2.8.3	Batch Curves	71
2.2.8.2	Environment Function	68

Introduction 1

This user's manual deals with the operation of the climate computer 235Pro. The user's manual gives fundamental knowledge concerning the functions of the computer, which is necessary to utilize the 235Pro optimally.

The main section of the user's manual "Operation of 235Pro Climate Computer" gives a full description of all functions in the climate computer, and it is built up in a way that follows the menu structure of the computer. As the software of 235Pro is built up in modules, this user's manual will contain sections, which are not relevant to the setup of your computer. Contact SKOV Service or your dealer if necessary.

235Pro is a climate computer, which can control and monitor the climate in all types of livestock houses, whether there are one or two house sections. 235Pro will, as a two-house computer, control the two house sections independently of each other, but with common outside temperature sensor and alarm relay.

235Pro provides LAN plug for network connection and two USB ports.

Optimised regulation

By means of a new method for climate control, 235Pro improves the correlation between the humidity and temperature regulation in the house. The method is based on heating and ventilation as the crucial regulation parameters but the result is a much softer and smoother regulation. The present climate is thus currently being optimised by using the collected historical data.

Big Dutchman congratulate you on your choice of a new

235Pro Climate Computer

Changing Language

As regards language, the factory setting of 235Pro is English.

In the menu User setup / Language, the language can be changed to other available languages.



Click when the icon of the main menu is selected.





Turn until User setup is selected and press.



Turn until Language is selected and press.

Select the required language in the list.

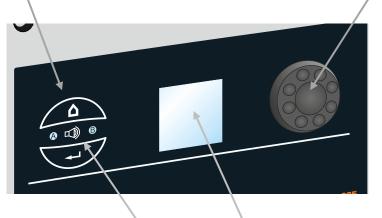
2 User's Guide

Keys



Survey menu

- with shortcuts to setting



Adjustment knob



Turn adjustment knob:

- change menu item
- set values

Press adjustment knob:

- confirm



- change level



Alarm lamps

Fast flashing

- alarm

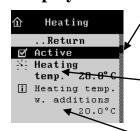
Slow flashing

- alarm that has been acknowledged

Constant light

- a non-acknowledged alarm, the error has disappeared

Display



A scroll bar in the right side of the display shows you how long the menu is, and where in it you are.

You can change the values and functions highlighted in **bold** writing.

The values that are readings or calculations are in normal writing

2.1 Survey Menu

By pressing the survey key, you get access to the survey menu, which gives you a survey of the current conditions in the house. Here you can read the values most frequently needed in your daily work.



- → In the outline menu of a two-house computer, you can read information for both house sections.
- → Press the adjustment knob when the house icon is selected in order to see values of the section in question.

2.1.1 Shortcuts



Shortcuts from the outline menu make it easy for you to change settings.

→ Press the rotary button when the required function is highlighted



Main menu



Batch status
(Active house/Empty house)



Trend curves



Active alarms



Cooling temperature



Temp. setpoint



Humidity setpoint



Min. vent. per animal



Heating temperature

The display returns to the survey menu when the computer has not been operated for ten minutes.

2.2 Function Menus



 \rightarrow the icon



in the headline indicates which house is selected

Via these menus, you have access to all functions of the 235Pro. (You will find a survey of the functions in the individual menus at the beginning of each section concerning the menus).



- → In order to facilitate the operation, each of the 235Pro menus is divided into three levels.
- → The display will start by showing you the ordinary functions most often needed. The more advanced functions are on two underlying levels.
- → The whole menu appears when you select the menu item **More**, which appears at the end of the various menus

2.2.1 Icons







Disconnection



Options



More submenus



Curve setting



Entry of code / name

2.2.2 Temperature

0	Ordinary operation			Advanced operation					
S. M.		1 st level			2 nd level			3 rd level	
Inside temperature	<u>N.</u>	Max. temp. setpoint	35.0 °C	0	nly visible with Diff0	Control			
.oporataro	N.,	Temp. setpoint	22.0 °C						
		User offset	0.0 °C						
	ī	Temp. setpoint w. additions	22.0 °C						
	i i	Heating temp	20.0 °C						
	ī	Current temp.	21.8 °C						
	Image: Control of the	Outside temp.	8 °C						
	i	Lowest 24h temp.	21.2 °C						
	ī	Highest 24h temp.	22.2 °C						
		Trend curve							
	뭠	More		X	Comfort temp.	2 °C			
				昭	Heat wave comfo	ort			
							g	Active	
							N.	Outside temp. Li	mit
							ŞΪ	Activation time	
								Mode	Keep Remove
				N.1	Extra vent.	2 °C			Kemove
				Σì	Diff. temp.	6 °C			
Heating	Ø	Active	,	2 1					
	<u></u>	Heating temp.	20.0 °C						
		User offset	0.0 °C						
	i i	Heating temp. w. additions	20 °C						
	뮎	More		i	Heating requirement	24 %			
				暍	More		141	Minimum heating	g 0%
							Şį	Min. heating activate	-5 °C
De-icing		De-icing active	- 10 °C						
Combi-Diffuse		De-icing active Inside temp. limit							
De-icing Combi-Diffuse intake		Inside temp. limit Outside temp.	3.0 °C						
Combi-Diffuse		Inside temp. limit	3.0 °C 18.0 °C		Temp./ Inlet				

		Ordinary operation				Advanced of	
		1 st level			2 nd level		3 rd level
	[i]	Combi-Diffuse inlet relay	ON				
Cooling	[i]	Cooling requirement	0 %				
		Cooling temp	2°C				
	N	Stop cooling	85 %				
	暍	Control parameters		Νį	Start time	07:00	
				<u> </u>	Stop time	07:00	
				<u> </u>	P-band	2.0 °C	
				<u> </u>	Cycle time	180 s.	
				N.	Min. run time	20 s.	
	뮎	Nozzle cleaning			Interval time	06:00 t:m	
					ON time	00:20 m:s	
Spraying		Active	0.0/				
	i	Spraying requirement	0 %				
	X :	Min. spraying	0 %				
	焒	More		暍	Keep clean		
							Spraying time 00:00
							Remaining time 00:00
							ON-time (
							Cycle time
				铝	Control paran	neters	
							Stop at outs. 5 °C temp.
							Start time 07:00:00
							Stop time 20:00:00
							Start at outs. 19 °C temp.
							0-100% spraying
					Floor tomp	31.4 °C	Temp ON Cycle
Floor heating					Floor temp.		
(+ sensor)				53	Floor temp. setpoint	32.0 °C	
(- sensor)					Floor heating setpoint	35 %	
(Outside temp. control)				53	-	0.00 °C	
				뭠	More		Floor heating 35 % requirement
							Min. floor 0 %

0	Ordinary operation	Advanced operation					
€ M.	1 st level	2 nd level	3 rd level				
			Outside temp. control				
Night setback		Actual setback 0					
		Night temp 2 °C					
		H급 More	Start time 20:00:00				
			Stop time 07:00:00				

Table 1: Survey of the temperature menu (you can change the values highlighted in bold writing)

2.2.2.1 Inside temperature

235Pro controls the inside temperature according to the set temperature. The house is heated by the heat generated by the animals and possibly by a heating system.

When the inside temperature is too high, 235Pro Climate Computer increases the ventilation to supply more fresh air, and when the temperature is too low, the computer reduces the ventilation to keep the heat in the house.

When you want to... set temperature,

open the Temperature/Inside Temperature menu, and



- → turn until Inside Temperature is selected, and press
- → turn to set the temperature

2.2.2.1.1 User Offset (Batch Production)

When the user changes **Setpoint temperature**, 235Pro shows the change as a **User offset** for the value in the temperature curve. See also section 2.2.8.3 on batch curves.

2.2.2.1.2 Temperature Setpoint with Additions

Temperature setpoint is the basis of the calculations, which the 235Pro makes of the ventilation requirement in the house. If, however, the computer is set up with the functions comfort temperature or humidity control at temperature reduction, the computer will adjust the temperature setpoint by an increase or a reduction of a few degrees and calculate the ventilation requirement from this.

2.2.2.1.3 Lowest and Highest 24-hour Temperature

The 24h temperatures indicate the lowest and highest measured temperature within the last 24 hours.

2.2.2.1.4 Trend curve

This curve shows the temperature development during the last 24 hours (see also section 2.2.10.4)

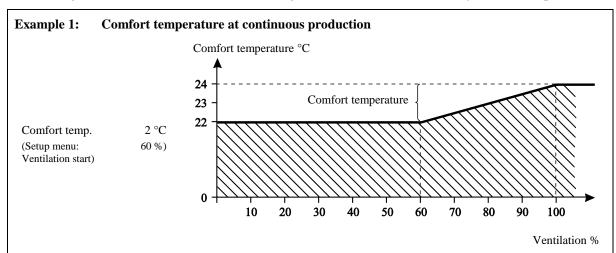
2.2.2.1.5 Comfort Temperature

The comfort temperature is a function, which automatically increases the inside temperature to minimize possible draught problems in the house at extreme ventilation.

When 235Pro increases the ventilation on warm days to keep down the inside temperature, the higher air velocity in the house will make the air feel colder on the animals. Thus, for example 20 °C in calm weather feels warmer than 20 °C in windy weather.

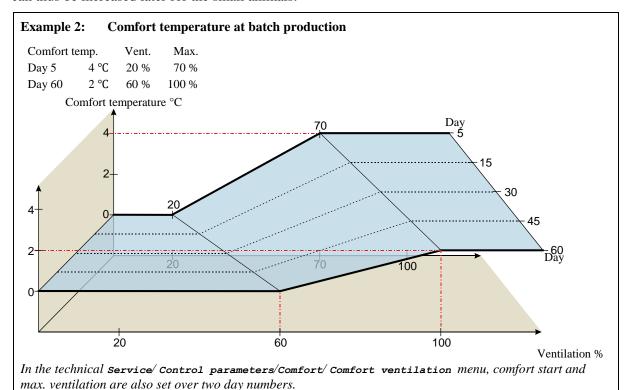
To counteract the fact that the animals are chilled because of the higher air velocity, 235Pro increases the inside temperature by the set Comfort temperature. The inside temperature will then increase gradually by this number of degrees before the ventilation increases to maximum. This temperature increase counteracts the fact that the animals feel the extreme ventilation as draught.

235Pro activates the function **Comfort temperature** when the ventilation requirement is higher than the degree of ventilation to which the setting **Ventilation start** is adjusted at setup



You must set the Comfort temperature to the number of degrees by which the indoor temperature is to increase before the ventilation goes up to maximum.

At batch production, the comfort temperature can be set as a curve over two day numbers. Ventilation can thus be increased later for the small animals.



See also section 2.2.8.3 for a description of batch curves.

When you want to ... set comfort temperature, open the Temperature/Inside temperature menu, and



- → turn until Comfort temperature is selected, and press
- → turn to set a number of degrees



Draught is a combination of high air velocity and low temperature. Problems with draught in the house may therefore be caused by the fact that the indoor temperature is set too low. Problems with draught may also be created in situations with extreme ventilation in warm weather. The animals will go away from the areas in the house where they feel draught.

2.2.2.1.6 Heat Wave Comfort

Heat wave comfort adjusts the comfort temperature at high outside temperatures round the clock.

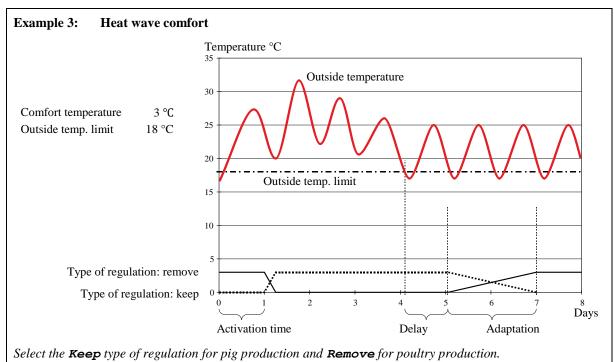
If, for a set period of time (Activation time), the temperature has exceeded the limit set (Outside temp. limit), 235Pro changes comfort regulation of ventilation.

This function can be adapted to both pigs and poultry.

When you want ... to connect or disconnect heat wave comfort, open the Temperature/Heat wave comfort menu, and



→ turn until **Active** is highlighted, and press to connect or disconnect



When you want ... to set a temperature limit which activates the function, open the Temperature/Heat wave comfort menu, and



- → turn until Outside temp. limit is highlighted, and press
- → turn to set the temperature

When you want ... to set the length of the period which is to activate the function, open the Temperature/Heat wave comfort menu, and



- \rightarrow turn until **Activation time**, and press
- \rightarrow turn to set the temperature

When you want ... to select type of regulation for the function, open the Temperature/Heat wave comfort menu, and



- \rightarrow turn until Regulation (Keep/Remove), and press
- \rightarrow turn to select

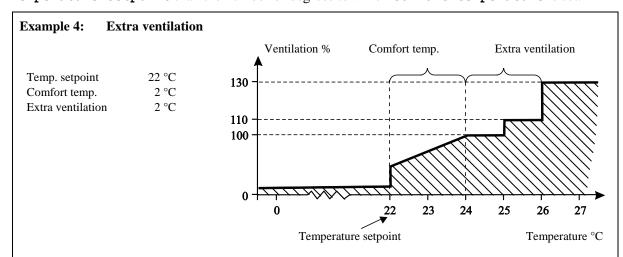
2.2.2.1.7 Extra Ventilation

Extra ventilation is a function, which automatically increases the ventilation to cool the animals even at high outside temperatures.

The extra ventilation works by means of capacity in the ventilation system, which exceeds the calculated air requirement of the animals. It is not possible to bring the inside temperature below the outside temperature, but the increased air velocity in the house will cool the animals.

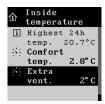
235Pro Climate Computer activates the function extra ventilation so that the ventilation is increased gradually in steps when the inside temperature at maximum ventilation rises more above

Temperature setpoint than the number of degrees to which Comfort temperature is set.



You must set Extra ventilation to the number of degrees by which the temperature is to increase before all ventilation is connected.

When you want to ... set extra ventilation, open the Temperature/Inside Temperature menu, and



- → turn until Extra ventilation is selected, and press
- → turn to set a number of degrees



The air velocity is of great importance to the animals. The higher the air velocity is the more it cools. When it is warm weather, a high air velocity feels like a pleasant breeze. Even a low air velocity feels like an unpleasant draught when it is cold weather.

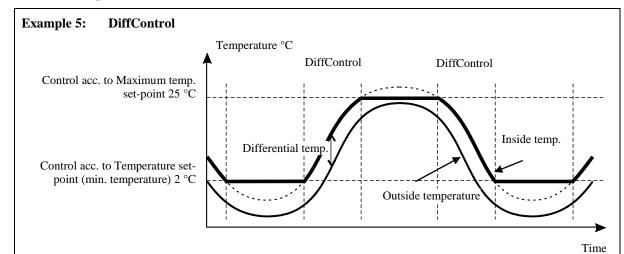
2.2.2.1.8 Differential Temperature

This section is only relevant to houses with natural ventilation where the 235Pro Climate Computer is set up to adjust the inside temperature and the air humidity according to the so-called DiffControl-principle. DiffControl is a principle, which is mainly used for non-insulated houses.

DiffControl works as an alternative temperature control principle. Contrary to any other climate controller, which maintains a fid inside temperature, the DiffControl lets the inside temperature vary as it follows the outside temperature. Thus DiffControl adjusts the ventilation according to the fact that there must be a fid temperature difference, **Differential temperature**, between the inside

temperature and the outside temperature. This temperature difference also influences the air humidity in the house, which DiffControl will keep as low as possible.

- Temperature setpoint (minimum temperature)
- Maximum temperature setpoint (upper temperature limit)
- **Differential temperature** (difference between the inside and the outside temperature)



In DiffControl, the inside temperature can vary between 2 °C and 25 °C with a fid difference (differential temperature) compared to the outside temperature. 235Pro Climate Computer will keep the temperature within this range of temperatures.

When you want to ... set differential temperature, open the Temperature/Inside temperature menu, and



- → turn until Differential temperature is selected, and press
- → turn to set a number of degrees

For DiffControl, Max. temperature setpoint is located at the top of the Inside temperature menu

When you want to ... set maximum temperature setpoint, open the Temperature/Inside temperature menu, and



- → turn until Maximum temp. setpoint is selected, and press
- → turn to set a number of degrees



When it gets humid in the house, it may indicate that heat or ventilation runs too low.

2.2.2.2 **Heating**

This section is relevant only to houses with heating systems

2.2.2.2.1 Connection or Disconnection of Heating

When you want to stop the heating in the house, you must disconnect **Heating**. Thereafter 235Pro automatically turns off the heating.

If you turn off the heating manually without disconnecting **Heating** on the 235Pro Climate Computer, you will get an unsuitable adjustment of the ventilation, as the computer will try to adjust according to the fact that heating is still available.

When you disconnect heating in a house with a humidity sensor, 235Pro will automatically adjust the air humidity according to the principle of temperature reduction (see the section on Humidity/Humidity principles).

When you want to ... connect or disconnect heating, open the Temperature/Heating menu, and



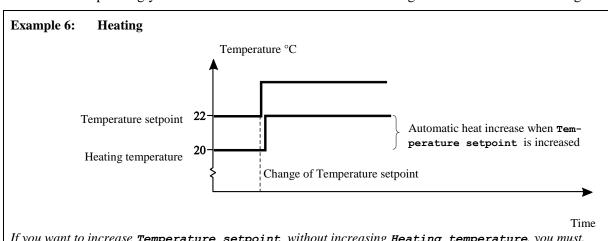
→ turn until Active is selected, and press to connect or disconnect

2.2.2.2 Setting of Heating Temperature

This section is only relevant to houses with heating system.

In houses with heating system the 235Pro Climate Computer adjusts the inside temperature according to the set temperature and a lower temperature limit, **Heating temperature**. 235Pro will gradually supply more heating when the inside temperature falls below Heating temperature.

Note that when you increase the Temperature setpoint, the Heating temperature will automatically be increased correspondingly so that there is still the same number of degrees between the two settings.



If you want to increase Temperature setpoint without increasing Heating temperature, you must, after having adjusted Temperature setpoint, reduce Heating temperature by the corresponding number of degrees. You must set Heating temperature to the lowest temperature allowed in the house.

When you want to ... set the temperature for heating, open the Temperature/Heating menu, and

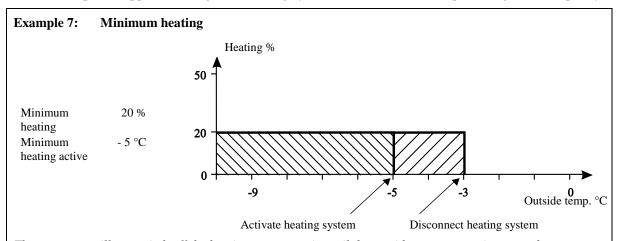


- → turn until Heating temperature is selected, and press
- → turn to set a temperature

2.2.2.2.3 Minimum Heating

Minimum heating is a function, which 235Pro will activate in cold weather. Minimum heating can for example minimize ice formation in the fresh air inlet.

When the outside temperature falls to the temperature setpoint for Minimum heating, 235Pro Climate Computer supplies heating. The heating system will start with a set percentage of its capacity.



The computer will not switch off the heating system again until the outside temperature increases by more than 2 °C above Minimum heating active This prevents the heating system from connecting and disconnecting continuously when the outside temperature fluctuates around the temperature setpoint

When you want to ... set minimum heating, open the Temperature/Heating menu, and



- → turn until Minimum heating is selected, and press
- → turn to set a percentage



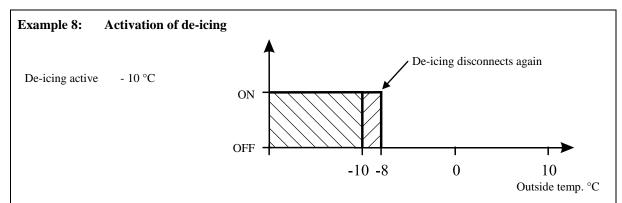
- → turn until Minimum heating activate is selected, and press
- → turn to set a temperature

2.2.2.3 **De-icing**

This section is only relevant to houses where the de-icing function is installed.

De-icing is a function, which changes the regulation of the ventilation to **Cycle time** at low temperatures to prevent ice formation in the air inlets.

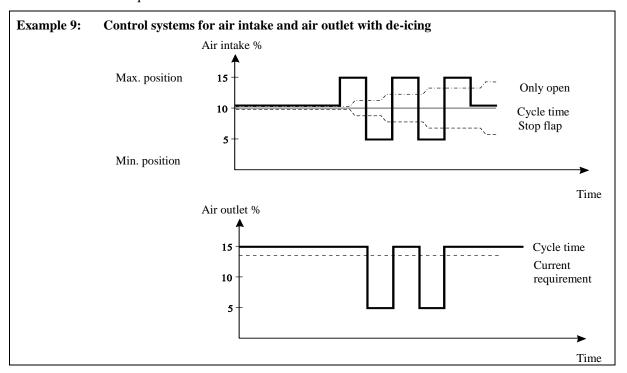
235Pro activates de-icing when the outside temperature falls below the setting for De-icing active.



You must set De-icing active to the number of degrees to which the outside temperature must fall until 235Pro activates the de-icing function.

235Pro will regulate the air outlet according to **Cycle time**. At installation of the air intake, you must (in the menu **Setup/Installation**) select which of the following four control systems is to regulate the air intake:

- 1) Cycle time: The flap in the air inlet is regulated according to the cycle time
- 2) **Stop flap**: The flap in the air inlet remains in the current position regardless of the ventilation level
- 3) **Only open**: The flap in the air inlet remains in the current position, but can open more if the ventilation requirement increases



In the **Service** menu, the de-icing function can, in a cycle, be set to stop the ventilation completely for a short period, e.g. two minutes. This will also contribute to prevent ice formation in the air inlets.

When you want to ... set a limit for the outside temperature, open the Temperature/De-icing menu, and



- → turn until **De-icing active** is selected, and press
- → turn to set a temperature

2.2.2.4 Combi Diffuse inlet

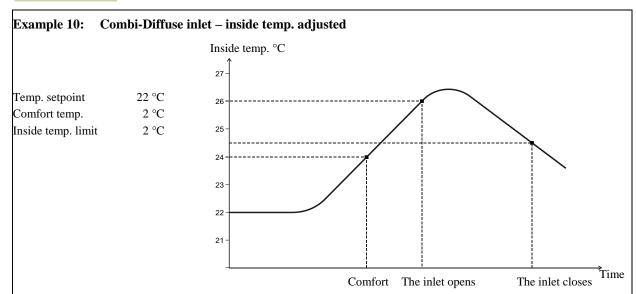
In Combi-Diffuse houses, 235Pro can open ceiling inlets at a given inside or outside temperature or at a combination of both inside and outside temperatures. The inlets also allow stepless opening over a four-point curve.

The inside temperature is set as an addition to **Temperature setpoint** while the outside temperature is set as an absolute temperature. At batch production, the outside temperature can be set as a curve.

When you want to... set a temperature for the Combi-Diffuse intake, open the menu Temperature/Combi-Diffuse intake and



- → turn until Inside/Outside temperature limit is highlighted; then press
- → Turn to set a value then press



The inlet opens when the inside temperature exceeds **Temperature setpoint + Comfort temperature** by the number of degrees to which the **Inside temp**. **limit** has been set. The inlet closes again when the temperature has dropped 1.5° C.

For outside temperature adjustment, the inlet closes again when the outside temperature has dropped 1° C below the setting.



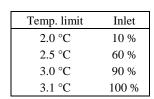
At batch production, the outside temperature can be set as a curve over four curve points so that the opening of the inlets can be increased when the temperature increases.

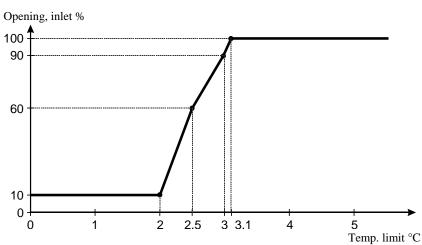
See the Operation/ Batch curves/ Combi-Diffuse inlet.

See also section 2.2.8.3 on batch curves.

2.2.2.4.1 Stepless Opening of Combi-Diffuse Inlets

Example 11: Combi-Diffuse inlets – stepless opening based on inside and outside temperatures

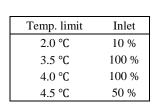


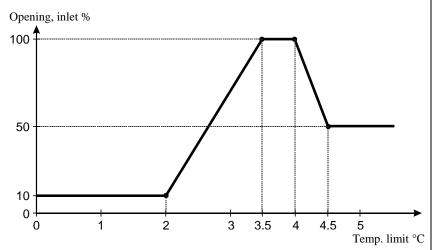


The stepless inlets can be opened gradually over four curve points. Temperature limits are set as an excess temperature for the inside temperature or the outside temperature. For an inside temperature limit, the first point in the curve is equal to the Inside temp. limit.

For regulation according to both the inside and outside temperatures, the inlet is closed for as long as the outside temperature is below the outside temperature limit. When it is above the outside temperature limit, the inlet will be regulated according to the inside temperature limit.

Example 12: Combi-Diffuse inlets – reduced stepless opening at high outside temperatures





Set the stepless inlet with reduced opening at high outside temperatures in order to increase the air speed.

When you want... to set the inside temperature limit to gradual opening of Combi-Diffuse inlets, open the Temperature/Combi-Diffuse inlet menu, and



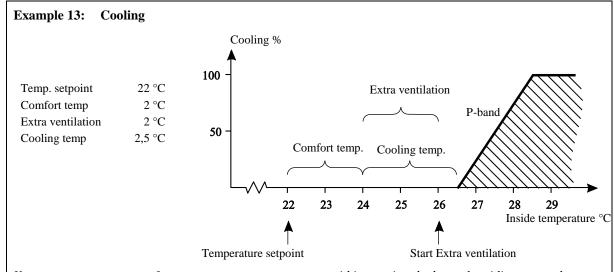
- → turn until Stepless opening is highlighted, and press
- \rightarrow set the four curve values

2.2.2.5 Cooling

This section is only relevant to houses with cooling system.

Cooling is used in houses where ventilation alone cannot reduce the inside temperature sufficiently. Compared to ventilation cooling has the advantage that it can bring the inside temperature below the outside temperature. On the other hand cooling will also increase the air humidity in the house.

235Pro activates cooling when the inside temperature rises more above **Temperature** setpoint than the number of degrees to which **Comfort** temperature and **Cooling** is set.



You must start Cooling after Extra ventilation to avoid increasing the house humidity too much. Therefore, the degree figure that activates Cooling must be higher than the degree figure for Extra ventilation.

When you want to ... set cooling, open the Temperature/Cooling menu, and



- → turn until Cooling temperature is selected, and press
- → turn to set a temperature

2.2.2.5.1 Setting of Humidity Limit for Cooling



The combination of high inside temperature and high air humidity can be life threatening to the animals. As cooling makes the house humidity increase, 235Pro will automatically disconnect cooling when the house humidity exceeds **Stop cooling** (normally 75-85 %).

Over the last 10% RH (e.g. from 75% to 85%), maximum cooling is gradually reduced from 100% to 0%.

When you want to ... set a humidity limit for cooling, open the **Temperature**/Cooling menu, and



- → turn until **Stop cooling** is selected, and press
- → turn to set a percentage

2.2.2.5.2 Control Parameters for Cooling

Time-limited Cooling

It is possible to limit cooling to operate within a set period of time. Cooling, for example, can therefore be disconnected at night.

When you want to... limit cooling within a period of time, open the menu Temperature/ Cooling/ Control parameters and



- → turn until Start time is highlighted; then press
- \rightarrow turn to set a time

Set stop time in the same way.

Start time and **Stop time** are set by the factory to the same time; this means that cooling is active all the time.

P-band for Cooling

The P-band indicates the temperature increase that makes the cooling system run from 0 to 100% (see also Example 9).

When you want to... set the P-band, open the menu Temperature/ Cooling/ Control parameters and



- → turn until **P-band** is highlighted; then press
- → turn o set a number of degrees

Setting a Cooling Sequence

235Pro adjusts cooling in a cycle sequence. Cycle time is the total ON+OFF time for cooling. 235Pro calculates the cooling ON time on the basis of the given cooling requirement

When you want to... set the cooling sequence, open the menu Temperature/ Cooling/ Control parameters and



- → turn until Cycle time is highlighted; then press
- → turn o set a period of time

Minimum Running Time

Switching on and off quickly puts a strain on a relay. For the sake of the relay service life, 235Pro can therefore be set to a **Min**. **running** time; this is the minimum period of time which the relay is on.

When you want to ... set a minimum running time, open the menu Temperature/ Cooling/ Control parameters and



- → turn until Min. running time is highlighted; then press
- → turn o set a period of time

2.2.2.5.3 Nozzle Cleaning

In order to keep the nozzles clean, 235Pro can activate high-pressure cleaning independently of the cooling requirement of the house. Cooling will thus operate for a set period of time (**ON** time) at set intervals.

If the cooling period of time is limited, for example at night, the nozzle cleaning function will not operate during this period.

When you want to... set a nozzle cleaning sequence, open the menu Temperature/ Cooling/ Nozzle cleaning and



- → turn until Min. Interval time is highlighted; then press
- → turn o set a period of time

Set on time in the same way.

2.2.2.6 Spraying

This section is only relevant to houses with spraying systems.

Spraying helps the animals to cool and can control behaviour, among other things with regard to the distribution of animals in the house.

You can adjust the spraying course itself and adjust the spraying to run independently of inside and outside temperature and/or time. You can connect or disconnect this function.

2.2.2.6.1 Connection or Disconnection of Spraying

When you want to ... connect or disconnect spraying, open the Temperature/Spraying menu, and



→ turn until Active is selected, and press to connect or disconnect

2.2.2.6.2 Setting of Minimum Spraying

Minimum spraying is a function, which will make the spraying system run at a set percentage of its capacity. The function can for example be used to control behaviour and change the distribution of animals in the house. However, Minimum spraying will usually be set to 0 %.

When you want to ... set minimum spraying, open the Temperature/Spraying menu, and



- → turn until Minimum spraying is selected, and press
- → turn to set a percentage

2.2.2.6.3 Keep Clean

The **Keep clean** function activates spraying for a period of up to 99 hours. This function has its own set cycle time which is added to the normal spraying function calculated on the basis of the inside temperature.

When you want to... set a period of time for the function to operate, open the menu Temperature/Spraying / Keep clean and



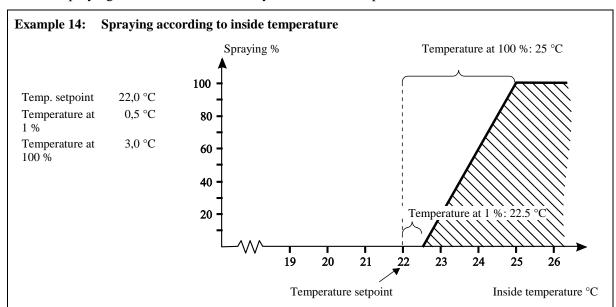
- → turn until Spraying time is highlighted; then press
- → turn to set a period of time

Set the sequence of the function via ON time and Cycle time.

2.2.2.6.4 Spraying sequence

Spraying according to Inside Temperature

Spraying automatically starts when the inside temperature exceeds the temperature limit which you have set. Spraying is increased automatically the more the temperature increases.



You must set the function to the number of degrees by which the temperature is to exceed **Temperature** setpoint before spraying starts.

If you want to make spraying independent of the inside temperature, you can override the function by setting both settings for **Temperature at x\%** to e.g. -1 °C.



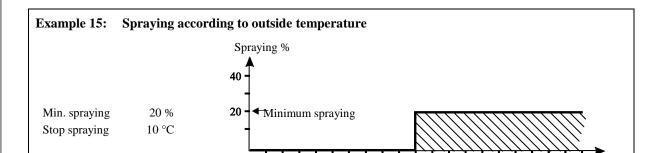
Spraying increases the air humidity in the house. This has a cooling effect and may therefore, when spraying is used for controlling behaviour, lead to increased heat consumption.

Limitation of Spraying

The other settings of the spraying menu can work as starting requirements, which have to be fulfilled before spraying can start.

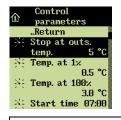
Spraying can only start when the outside temperature is above the temperature for **Stop** at outside temperature, and only within the set period.

However, an upper outside temperature limit can be set which will also activate spraying outside the period of the time set, if the inside temperature is sufficiently high.



Outside temperature °C If you want to make spraying independent of the outside temperature, you can override the function by setting Stop at outside temperature to e.g. -10 $^{\circ}C$.

When you want to ... limit spraying at low outside temperatures, open the Temperature/Spraying/Control parameters menu, and



turn until Stop at outside temperature is selected, and press

10

12

14

16

18

20

22

24 Time

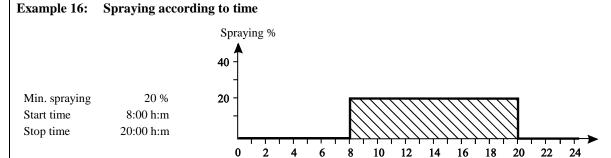
14

16

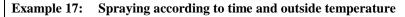
18

20

turn to set a temperature

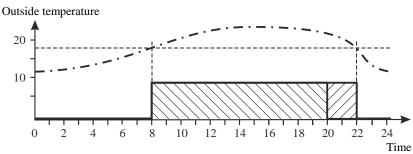


If you want the spraying function to be active all the time, you can override the function by setting Start time and Stop time to the same time.



Start at outside temp.

Min. spraying 20 %
Start time 08:00 h:m
Stop time 20:00 h:m



Spraying continues after the stop time when the outside temperature is above the limit.

Spraying according to outside temperature does not start unless the inside temperature limits have been exceeded.

When you want to ... limit spraying within a period of time, open the Temperature/Spraying/Control parameters menu, and



- → turn until Start time is selected, and press
- \rightarrow turn to set the time

Set Stop time in the same way.

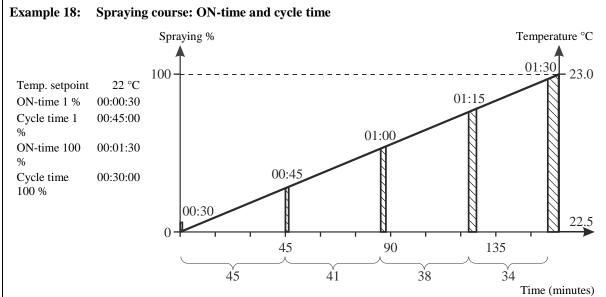
When you want ... to set an upper outside temperature which will activate spraying even during the stop period, open the Temperature/Spraying/Control parameters menu, and



- → turn until Start at outside temp. is highlighted, and press
- → turn to set a temperature

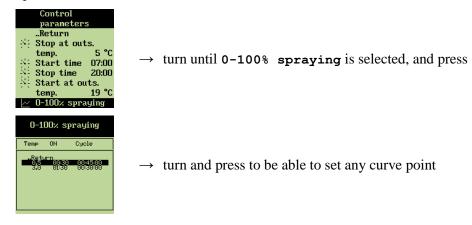
Setting of Spraying Course

The warmer it is in the house, spraying can be set to run more often and for longer periods.



100 % spraying means that the spraying function runs according to its maximum setting, not that the system is running continuously.

When you want to ... set the spraying course, open the Temperature/Spraying/Control parameters menu, and

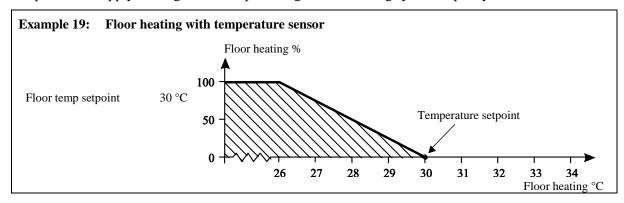


2.2.2.7 Floor Heating

This section is only relevant to houses with floor heating systems.

Floor heating is used in, for example, piglet houses where it partly contributes to controlling the distribution of pigs in the house, and partly works energy-saving compared to heating of all the house air.

235Pro Climate Computer can control floor heating with or without floor temperature sensor. With a sensor, the computer will keep the floor heating on a set floor temperature. Without a sensor, the computer will supply heating with a set percentage of the heating system capacity.



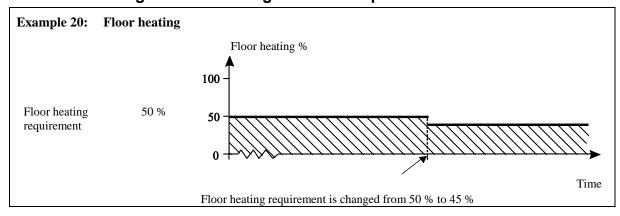
2.2.2.7.1 Setting of Floor Temperature with Temperature Sensor

When you want to ... set floor heating, open the Temperature/Floor heating menu, and



- → turn until Floor temp. setpoint is selected, and press
- → turn to set a temperature

2.2.2.7.2 Setting of Floor Heating without Temperature Sensor



When you want to ... set floor heating, open the Temperature/Floor heating menu, and



- → turn until Floor Heating setpoint is selected, and press
- → turn to set a percentage

2.2.2.7.3 Setting of Minimum Floor Heating

Minimum floor heating is used for temperature controlled floor heating (with sensor) and is a function, which will make the floor heating system run as a minimum with the set percentage of the system capacity. Even if the floor temperature is then higher than **Floor temperature setpoint**, the system will continue to supply floor heating.

Minimum floor heating can be used for maintaining a certain floor heating in the house, thus influencing the distribution of the animals.

When you want to ... set minimum floor heating, open the Temperature/Floor heating menu, and

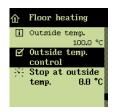


- → turn until Minimum floor heating is selected, and press
- → turn to set a percentage

2.2.2.7.4 Outside Temperature-limited Floor Heating

This function which is intended for areas with high day temperatures makes it possible to switch off floor heating during the day. When the outside temperature exceeds the setting, 235Pro disconnects floor heating.

When you want to... activate outside temperature control of floor heating, open the menu Temperature/Floor heating and



ightarrow turn until Outside temp. adjustment is highlighted (under More) and press to activate it

When you want to... set an outside temperature that disconnects floor heating, open the menu Temperature/Floor heating and

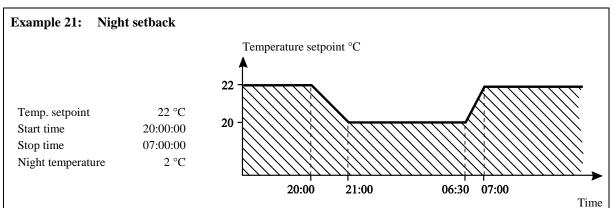


- → turn until Stop at outside temperature is highlighted; then press
- → turn to set a number of degrees

2.2.2.8 Night Setback

Night setback is designed for lowering the inside temperature for a set period every night to support the natural behaviour of the animals. Thus, a lower inside temperature has the effect that the animals experience a normal circadian rhythm. Furthermore, the ventilation level will be relatively higher, and this will provide a better air quality.

When the function is activated, you can read the current night setback in the display. The function cannot be activated when the house is set to empty house.



The inside temperature will gradually adapt to the night setback within the period of time the setback is set to last.

When you want to ... set the temperature for night setback, open the Temperature/Night setback menu, and



- → turn until **Night temperature** is selected, and press
- → turn to set the temperature

When you want to ... set a period for night setback, open the Temperature/Night setback menu, and



- → turn until Start time is selected, and press
- \rightarrow turn to set the time

Set Stop time in the same way.

The function is designed for a nightly setback, but it can be set to run at any time and to let the temperature rise (by setting the value to a positive figure).

At batch production, the function can be set to lower the temperature automatically during the batch. See the Management / Batch curves menu for how to set a curve.

2.2.3 Humidity

This section is only relevant to houses with humidity sensor.

444	Ordinary operation				Advanced operation			
444		1 st level			2 nd level			
	Ø	Active						
	[i]	Current humidity	74 % RH					
	<u> </u>	Humidity setpoint	75 % RH					
	N .	Humidification setpoint	45 % RH					
	i i	Humidification requirement	0 %					
	暍	More		i	Lowest hum. 24 hrs	72 %		
				III	Highest hum. 24 hrs	76 %		
					Trend curve			

Table 2: Survey of the humidity menu (you can change the values highlighted in bold writing)

235Pro Climate Computer adjusts the house air humidity according to the humidity setpoint. Humidity is supplied to the house air partly from animals, feed, drinking water and litter, and partly from the functions spraying, cooling and humidification.

When the air humidity is higher than **Humidity setpoint**, the computer will increase ventilation to reduce the humidity level. When the air humidity is lower than the setting, the computer will initially reduce ventilation to increase the humidity level and then activate humidification if the house has a humidification system.

2.2.3.1 Humidity Control

2.2.3.1.1 Connection or Disconnection of Humidity Control

When humidity control is disconnected, the 235Pro Climate Computer regulates the ventilation according to inside temperature only.

When you want to ... connect or disconnect humidity control, open the Humidity menu, and



→ turn until Active is selected, and press to connect or disconnect

2.2.3.1.2 Setting of Air Humidity

When you want to ... set air humidity, open the Humidity menu, and



- → turn until **Humidity** setpoint is selected, and press
- → turn to set a percentage



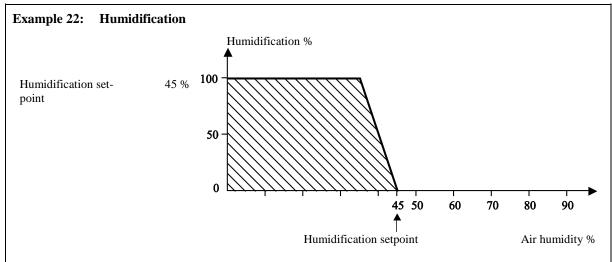
It takes some time to change the humidity level in the house. Therefore, when you want to change the humidity setting, you must start by adjusting Humidity setpoint by 2-4 %. Wait 12-24 hours and estimate if you have obtained the required result. If you are in doubt concerning the humidity setting, please contact your adviser.

2.2.3.2 Humidification

This section is only relevant to houses with humidification system.

Humidification increases the air humidity of the house by supplying atomized water to the air. It is important to maintain a certain air humidity, to avoid dehydration of the animals' mucous membranes.

235Pro Climate Computer increases humidification as long as the air humidity is below **Humidification setpoint**



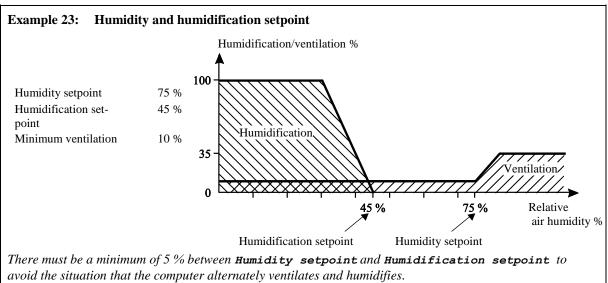
When the inside temperature is 2 °C below **Temperature** setpoint the 235Pro is factory preset to limit humidification. Humidification will be disconnected if the inside temperature is 3 °C below. Otherwise humidification could make the inside temperature drop further.

2.2.3.2.1 Setting of Humidification

When you want to ... set humidification, open the **Humidity** menu, and



- → turn until Humidification setpoint is selected, and press
- → turn to set a percentage





Air humidity is not of such immediate importance to the animals as air temperature and air velocity, as it requires influence for quite some time before the air humidity has any effect on the animals' well-being. However, a dry climate provides poorer conditions for spreading of disease germs and microorganisms.

2.2.3.3 Trend curve

This curve shows the humidity development during the last 24 hours (see also section 2.2.10.4)

2.2.3.4 Humidity Control Principles

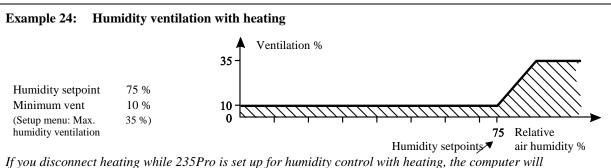
When setting up the 235Pro Climate Computer you must choose between two different principles for controlling the house humidity: Humidity control with heating or humidity control with temperature reduction. Regardless of which principle you choose, you only need to adjust humidity via **Humidity setpoint** in your daily work.

2.2.3.4.1 Humidity Control with Heating

When 235Pro is set up to control humidity according to the principle of humidity control with heating, it will reduce a too high humidity level by increasing ventilation gradually. The increased air change will make the inside temperature fall. To maintain the temperature of **Heating temperature**, the heating system will gradually supply more heating.

Humidity control with heating makes it possible to keep the house air humidity on the set humidity. This principle is therefore to be preferred, even if it requires increased heat consumption.





If you disconnect heating while 235Pro is set up for humidity control with heating, the computer will automatically switch to the other humidity control principle, namely temperature reduction.



The lower the humidity setting, the stronger the ventilation and heat supply will react to it. A low humidity setting may therefore lead to increased energy consumption for ventilation and heat.

2.2.3.4.2 Humidity Control with Temperature Reduction

235Pro Climate Computer can be set up with the humidity principle temperature reduction when the animals can stand a drop in temperature at high air humidity. This function limits the use of heating in the house, but it cannot keep the air humidity on the set humidity.

Temperature Reduction with Heating

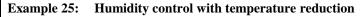
When 235Pro Climate Computer is set up to control humidity according to the principle of temperature reduction, the computer will adjust a too high humidity level by reducing the setting of the inside temperature by a few degrees (**Reduction**).

At a lower temperature setting, 235Pro will thus increase ventilation and with that the air change. When this has made the inside temperature fall, the ventilation will decrease to minimum ventilation in order to limit the heat loss from ventilation. If this is not sufficient to maintain the reduced **Heating temperature**, the computer will supply more heating gradually.

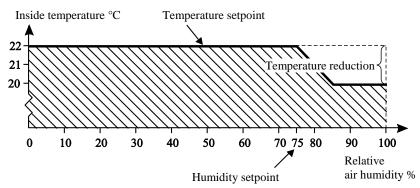
Temperature Reduction without Heating

When you have disconnected heating, 235Pro will automatically adjust the air humidity according to the principle of temperature reduction.

The course of humidity control is the same as with heating until the point where ventilation is reduced to minimum ventilation. Without heating, the inside temperature could continue to fall below **Heating temperature**.



Temp. setpoint 22 °C Humidity setpoint 75 % (Setup menu: 2 °C) Reduction)



235Pro Climate Computer will lower the temperature setpoint by 1 °C with each 5 % the air humidity exceeds the humidity setpoint



Humidity control counteracts bad air quality and may contribute to ensuring a good litter. If air and litter is fine, you may possibly increase the humidity setting, which will save on heating. Conversely, bad air and litter requires a lower humidity setting.

2.2.4 Auxiliary Sensor

	Ordinary operation				
7	1 st level				
	CO ₂ sensor	3000 ppm			
	Pressure sensor	20 pa			
	NH ₃ sensor	0 ppm			
	O ₂ sensor	0 ppm			
	Temperature sensor	22.0 °C			
	i Humidity sensor	74.0 %			

Table 3: Survey of the auxiliary sensor menu

This section is only relevant to houses with auxiliary sensor.

In the Auxiliary sensor menu, you can read the registration of 235Pro from the installed auxiliary sensor.

You can connect a sensor for CO_2 , pressure, NH_3 , O_2 , temperature or humidity. One auxiliary sensor can be connected to the 235Pro. The menu display of **Auxiliary** sensor depends on which type of auxiliary sensor is installed.

When you want to ... read the current value from an auxiliary sensor, open the Auxiliary sensor menu, and



→ read the sensor registration

2.2.5 *Alarms*

	Ordinary operation		Advanced operation			
		1 st level		2 nd level		
Active alarms	Error air int	ake				
	Value		- 0.0			
	ON	10.1	1.14 12:19:08			
	ACK	10.1	1.14 12:19:12			
Previous alarms	Error air int	ake				
	Value		- 0.0			
	ON		1.14 12:43:00			
	ACK		1.14 12:50:35			
	OFF	,,	::			
Alarm limits						
☐ Alarms not						
maintained						
면 Temp. alarm	Higl	h temp. limit	3 °C			
1 1 emp. alarm		v temp. alarm				
		-				
	Low	temp. limit	- 3 °C		Summer alarm at 20 °C outside	7 °C
	Mor	e		N, 1	Summer alarm at 30 °C	3 °C
	-				outside Abs. high temp.	32 °C
^投 Humidity alarm	Abs	. high humidity		e 3	<u> </u>	
	慢 Mor	e		<u> </u>	Abs. high humidity limit	95 %
면 Flap alarm	☑ Erro	or air intake 1-4				•
		or air outlet 1-1/				
		nmon exhaustic outlet 1-2	on			
	Erro	or Combi-Diff. in	ıl.		-	
Dynamic Air	☑ Dyn	amic air alarm				
Alarm	- Dyn	amic air limit	10 %			
다 Sensor alarms		or inside temp. se				
	_	or outside temp	sensor			
	Mis sen	placed outside sor	5 °C			
	☑ Erro	or humidity sens	sor			
		or hum. sensor lin	nit 5 %			
		ssure sensor er	ror Low			
		ssure sensor / limit	5 Pa			
	Pres	ssure sensor er	ror High			
	Pres	ssure sensor h limit	50 Pa			
	_	. sensor error L	.ow			
		x. sensor v limit	500 ppm			

—	Ordinary operation	Advanced operation		
	1 st level	2 nd level		
	Aux. sensor error High			
	Aux. sensor 5000 ppm High limit			
	CO ₂ sensor error Low			
	CO ₂ sensor 500 ppm			
	CO ₂ sensor error High			
	CO ₂ sensor 8500 ppm High limit			
ੳ Water alarm	Max. water alarm			
	Max. water alarm 15 %	,		
	Min. water alarm			
	Min. water alarm -10 %)		
	Start alarm day 2			
	Start alarm time 15:00			
	다 Stop water	Water meter 1-4 stop		
		Leakage 1-4 limit		
ե Emergency	단 Emergency air intake	Emergency air intake 4 °C		
control		Abs. High temp.		
		Error temp. sensor		
		Power failure		
	딘 Emergency opening	High temp.		
	_	Abs. High temperature		
		Abs. High humidity		
		Error inside temp. sensor		
		Power failure		
	단 Temp. controlled emerg. Opening	Emergency 29.0 °C opening temp.		
		Temp. setpoint 25.5 °C		
		Warning at emergency temp.		
		Warning emergency 6 °C temp. limit		
		Battery alarm		
		Battery voltage limit 16 V		
		Power failure		
		i Current voltage 17.1 \		
		Lowest measured 16.4 voltage		
Power failure				
Alarm test				
Open water				

Table 4: Survey of the alarm menu (you can change the values highlighted in bold writing)

2.2.5.1 Active Alarms

When an alarm is generated, 235Pro Climate Computer will register the type of alarm and the time for its generation. This information will be shown in a special alarm window in the display.

The computer will also generate an alarm signal, which you can choose to maintain. Thus the signal will continue, even if the condition that caused the alarm has stopped. You must actively disconnect the alarm signal by acknowledging the alarm (press the adjustment knob).

When you want to ... read the active alarms,

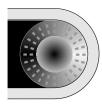


- → turn until Active alarms is selected, and press
- → press to return to the alarm menu

2.2.5.1.1 Stop Alarm Signal

The alarm window in the display disappears, and the alarm signal stops when you acknowledge the alarm by pressing the adjustment knob.

When you want to ... acknowledge an alarm,



→ press the adjustment knob

2.2.5.2 Previous Alarms

235Pro Climate Computer registers alarms including information about when they were generated and when they stopped. It often happens that several alarms succeed each other because an error in one function also affects other functions.

Thus, a flap alarm could be succeeded by a temperature alarm, as the computer cannot control the temperature correctly with a defective flap. In this way, the previous alarms enable you to follow an alarm course back in time and find the error that caused the alarms.

235Pro saves up to 20 active and previous alarms. When the 21st alarm is generated, the computer deletes the oldest alarm from its memory.

When you want to ... read the previous alarms,



- → turn until Previous alarms is selected, and press
- → press to return to the alarm menu

2.2.5.3 Alarm Limits

It is always the user's responsibility that the alarm settings are correct.



Alarms for climate regulation are not active when the batch status is Empty house. Also see paragraph 2.2.8.1.2.

2.2.5.3.1 Connection or Disconnection of Alarms not Maintained

Alarms not maintained means that the alarm signal will continue until you acknowledge the alarm by pressing the adjustment knob. This also applies even if the situation that generated the alarm has stopped. You can connect and disconnect the function.

When you want to ... connect or disconnect alarms not maintained, open the Alarms/Alarm limits menu, and

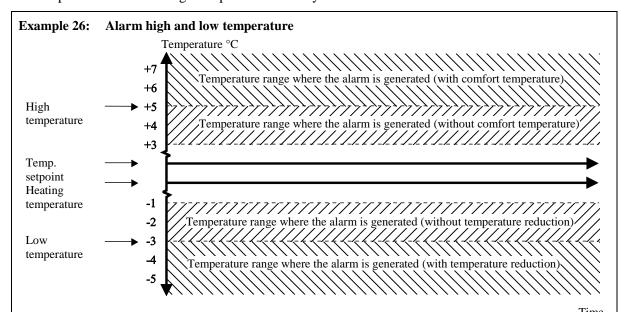


→ turn until Alarms not maintained is selected, and press to connect or disconnect

2.2.5.3.2 Temperature Alarms

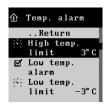
Setting of Alarm for High Temperature

The temperature alarm for high temperature is always connected.



When the 235Pro Climate Computer is set up with the functions comfort temperature or humidity control with temperature reduction, the computer will add the number of degrees (to which the comfort temperature is set) to Temperature setpoint, or subtract the number of degrees (to which humidity control with temperature reduction is set) from Temperature setpoint. A high temperature alarm will therefore be calculated in comparison with Temperature setpoint + an addition for Comfort temperature or - a Reduction for humidity control.

When you want to ... set the alarm for high temperature, open the Alarms/Alarm limits/Temperature alarm menu, and



- → turn until High temperature limit is selected, and press
- → turn to set a number of degrees

Setting and Connection or Disconnection of Alarm for Low Temperature

You can disconnect the function.

When you want to ... set the alarm for low temperature, open the Alarms/Alarm limits/Temperature alarm menu, and



→ turn until **Low temperature alarm** is selected, and press to connect or disconnect

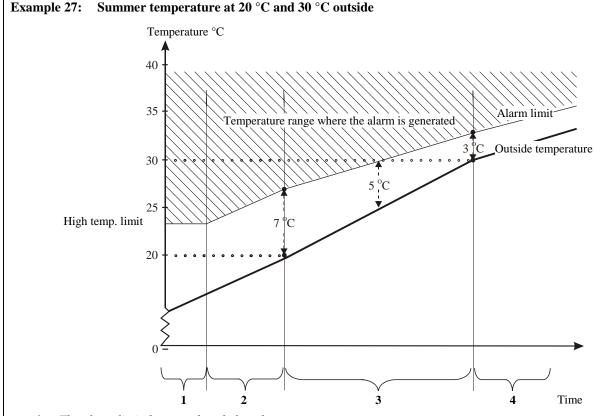


- → turn until Low temperature limit is selected, and press
- → turn to set a number of degrees

Setting of Summer Alarm 20 °C and 30 °C outside

The function has a varying alarm limit, which follows the changes of high outside temperatures. When the temperature increases, the alarm limit will increase also. Thus, it delays the time when the high temperature alarm is generated.

235Pro Climate Computer only generates the alarm if the inside temperature also exceeds the high temperature alarm.



- 1. The alarm limit does not drop below the High temperature limit.
- 2. Below 20 °C outside, the alarm limit +7 °C is staggered in relation to the outside temperature.
- 3. Between 20° C and 30 °C outside, a gradual transition from 7 °C to 3 °C takes place. At an outside temperature of e.g. 25 °C, the inside temperature must thus be 5 °C higher (exceed 30 °C) before the alarm is generated.
- 4. Above 30 °C outside, the alarm limit is staggered +3 °C in relation to the outside temperature.

When you want to ... set the summer alarm at X °C, open the Alarms/Alarm limits/Temperature alarm menu, and



- → turn until Summer alarm at 20 °C outside is selected, and press
- → turn to set a number of degrees

The setting of Summer alarm at 30 °C outside must be made in the same way.

Setting of Alarm for Absolute High Temperature

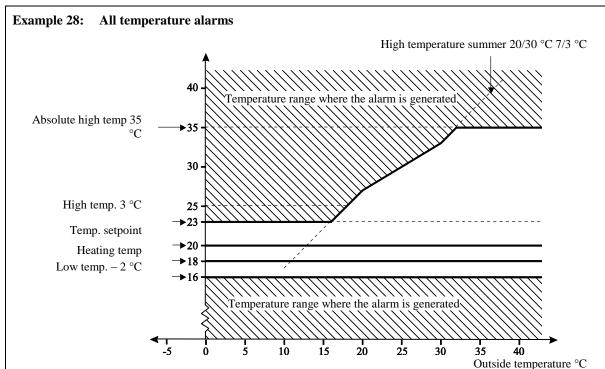
The alarm for absolute high temperature is generated by the actual temperature, e.g. 35 °C. Thus, it will not, like the alarm for high temperature, vary according to the setting of **Temperature setpoint**, nor can it be delayed by a high temperature at 20/30 °C.

235Pro Climate Computer will always generate the absolute high temperature alarm when the inside temperature exceeds this setting.

When you want to ... set the alarm for absolute high temperature, open the Alarms/Alarm limits/Temperature alarm menu, and



- → turn until Absolute high temperature is selected, and press
- → turn to set the temperature



The high temperature alarm takes the comfort temperature into account so that the alarm is not generated until the Comfort temperature has been added to the Temperature setpoint

2.2.5.3.3 Humidity Alarms

Setting and Connection or Disconnection of Alarm for Absolute High Humidity

235Pro Climate Computer generates an alarm for absolute high humidity when the house humidity exceeds the setting. This may for example be caused by a technical sensor error.

When you want to ... connect or disconnect the alarm for absolute high humidity and set the alarm limit,

open the Alarms/Alarm limits/Humidity alarm menu, and



→ turn until Absolute high humidity is selected, and press to connect or disconnect



- → turn until Absolute high humidity limit is selected, and press
- → turn to set a percentage

2.2.5.3.4 Flap Alarms

Connection or Disconnection of Alarm for Flap Opening

The flap alarms are technical alarms. The 235Pro Climate Computer generates an alarm if the actual flap opening of the air intake or air outlet is different from the setting, which the computer calculates as correct.

You can connect or disconnect the function. Connection and disconnection works in the same way for both air intake, air outlet, and combi-diffuse inlet.

When you want to ... connect or disconnect the flap alarm, open the Alarms/Alarm limits/Flap alarm menu, and



→ turn until Error air intake/air outlet/combi-diffuse inlet is selected, and press to connect or disconnect

2.2.5.3.5 Dynamic Air Alarm



The Dynamic Air alarm is triggered in case of mechanical error. 235Pro triggers an alarm if the measurement of the ventilation output deviates from the calculated ventilation requirement.

You can activate and deactivate the function and set an acceptable deviation.

The Dynamic Air alarm may be due to a mechanical error in the fan, the pressure sensor or the flap position.

Check the fan while it is running. Further troubleshooting must be carried out by technically trained personnel.

2.2.5.3.6 Sensor Alarms

Alarm for Error Inside Temperature Sensor

235Pro Climate Computer generates an alarm in case of short circuit or interruption of the inside temperature sensor. Without this sensor 235Pro Climate Computer cannot control the inside temperature and the error will, in addition to the alarm, generate an emergency control of the ventilation system, which will open 50 %. The alarm for error in the inside temperature sensor is always active.

Connection or Disconnection of Alarm for Error Outside Temperature Sensor

235Pro generates an alarm in case of short circuit or interruption of the outside temperature sensor. You can connect or disconnect the function.

When you want to ... connect or disconnect the alarm for error outside temperature sensor, open the Alarms/Alarm limits/Sensor alarm menu, and



→ turn until Error outside temperature sensor is selected, and press to connect or disconnect

Setting of Alarm for Misplaced Outside Sensor

The alarm indicates if the sensor is exposed to solar heating and consequently shows a wrong outside temperature. 235Pro Climate Computer generates an alarm when the computer measures the inside temperature to the number of degrees below outside temperature to which the function is set (e.g. 5 °C).

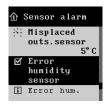
When you want to ... set the alarm for misplaced outside sensor, open the Alarms/Alarm limits/Sensor alarm menu, and



- → turn until Misplaced outside sensor is selected, and press
- → turn to set a number of degrees

235Pro Climate Computer generates an alarm when the humidity sensor is interrupted or the air humidity is below the setpoint. The alarm limit is factory preset at such a low level (5 %) that the alarm is only generated in case of actual sensor errors. You can connect or disconnect the function.

When you want to ... connect or disconnect the alarm for humidity sensor, open the Alarms/Alarm limits/Sensor alarm menu, and



→ turn until Error humidity sensor is selected, and press to connect or disconnect

Connection or Disconnection and Setting of Alarm for Pressure Sensor Error (Common Exhaustion)

The 235Pro Climate Computer starts an alarm when the pressure in the exhaust duct falls below or exceeds the settings for Pressure sensor error Low/High limit. You can connect or disconnect the function.

When you want to ... set the alarm for the pressure sensor, open the Alarms/Alarm limits/Sensor alarm



→ turn until Pressure sensor error low is selected, and press to connect or disconnect



- → turn until Pressure sensor Low limit is selected, and press
- → turn to set a value

The setting of Pressure sensor error High must be made in the same way.

Connection and Disconnection and Setting of Alarm for Aux. Sensor Error

The 235Pro Climate Computer starts an alarm when the values of an auxiliary sensor fall under or exceed the settings. You can connect and disconnect the function.

When you want to ... set the alarm for an auxiliary sensor, open the Alarms/Alarm limits/Sensor alarm menu, and



→ turn until Aux. sensor error Low is selected, and press to connect or disconnect



- → turn until Aux. sensor Low limit is selected, and press
- → turn to set a value

The setting of Aux. sensor error High must be made in the same way.

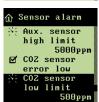
Connection and Disconnection and Setting of Alarm for CO₂ Sensor Error

235Pro Climate Computer starts an alarm when the values of a CO₂ sensor fall under or exceed the settings. You can connect and disconnect the function.

When you want to ... set the alarm for a CO₂ sensor, open the Alarms/Alarm limits/Sensor alarm menu, and



→ turn until CO₂ sensor error Low is selected, and press to connect or disconnect



- → turn until CO₂ sensor Low limit is selected, and press
- → turn to set a value

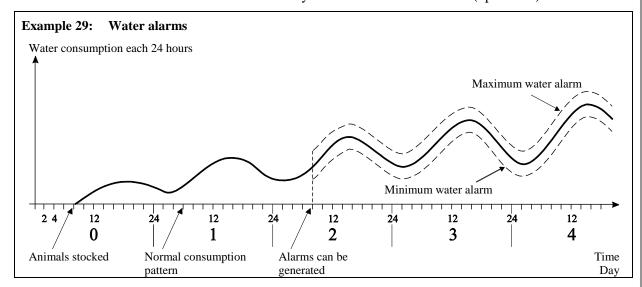
The setting of CO₂ sensor error High must be made in the same way.

2.2.5.3.7 Water Alarms

235Pro can generate an alarm for a deviating drinking pattern

The alarm limits for maximum and minimum water consumption is a set percentage of the normal consumption. The computer calculates this normal consumption by comparing the current 24h period with the 24h period, which is two hours older. At 13.00 hours, for instance, you look at the period from 11.00 a.m. the previous day to 11.00 a.m. the current day.

The minimum and maximum alarms are shared by all connected water meters (up to four).



Connection or Disconnection and Setting of Alarm for Maxi-mum and Minimum Water Consumption

235Pro Climate Computer generates an alarm when the limit for maximum and minimum water consumption is exceeded. You can connect or disconnect the function.

When you want to ... set the alarm for maximum water consumption, open the Alarms/Alarm limits/Water alarm menu, and



→ turn until Maximum water alarm is selected, and press to connect or disconnect



- → turn until Maximum water alarm is selected, and press
- → turn to set a percentage

Minimum water alarm is set in the same way.



There can be many reasons for variation in the animals' water consumption, which will all generate an alarm. It may for example be caused by stocking more animals or a partial slaughtering, disease coming on in the batch or damage to a water pipe.

Setting of Start Water Alarm

235Pro cannot generate the alarm until at least 26 hours after changes have been made to the number of animals in the house. Therefore, you must indicate a time for when the water alarm is to be generated.

When you want to ... set start water alarm, open the Alarms/Alarm limits/Water alarm menu, and



- → turn until Start alarm day is selected, and press
- → turn to set a day number

Set Start alarm at in the same way.

Connecting and Disconnecting Leak Alarm

235Pro can generate an alarm and stop the supply of water to the house (depending on the location of the shut-off valve).

You can activate and set (litre per 10 mins.) a leak alarm for each connected water meter (up to four).

When you want to... connect the leak alarm, open the menu Alarms/Alarm limits/Water alarm/Water stop and



→ turn until Water meter - stop is highlighted; then press to connect or disconnect



- → turn until **Leakage limit** is highlighted; then press
- → turn to set a number of litres



Note that 235Pro does not turn on the water supply after a leak alarm until you have activated the Turn on water function (see section 2.2.5.5).

2.2.5.3.8 Emergency Control

Emergency Air Intake

This section is only relevant to houses in which emergency air intake is installed.

The emergency air intake can be released by four types of alarms.

Emergency air intake	Released by	
	Power failure	Always release
	Absolute high temperature	Connect or disconnect
	Error inside temp. sensor	Connect or disconnect
	Emergency air intake temp.	Set

Table 5: Release of emergency air

Whether an error in an inside temperature sensor is to release the emergency air intake depends on the general climatic conditions. If it is very warm, you can use the function to advantage. If, however, it is cold, you must consider whether it is necessary and whether the animals can withstand it.

Setting of Emergency Air Intake - Temperature

Emergency air intake has its own temperature setting, **Emergency air intake - temperature**, which is a number of degrees that is added to **Temperature setpoint** and possibly **Comfort temperature**. This setting makes it possible to open the air intake in warm periods when the air intake would not otherwise be released by the normal high temperature alarm limit.

When you want to ... set emergency air intake - temperature, open the Alarms/Alarm limits/Emergency control/Emergency air intake menu, and



- → turn until Emergency air intake temperature is selected, and press
- → turn to set a number of degrees

Emergency Opening

235Pro Climate Computer has emergency opening as a standard function, whether a proper emergency opening is installed or not. As long as there is power, the computer will open the ventilation system 100 % in case of a relevant alarm - even when it is cold outside.

The emergency opening can be released by five types of alarms.

Emergency opening	Released by					
	High temperature	Always release				
	Absolute high temperature	Always release				
	Error inside temp. sensor	Always release				
	Power failure	Always release				
	Absolute high humidity	Connect or disconnect				

Table 6: Release of emergency opening

It may be an advantage to disconnect absolute high humidity in houses that are situated in areas with very high outside air humidity, and in the event of a technical sensor error.

When you want to ... connect or disconnect emergency opening at absolute high humidity, open the Alarms/Alarm limits/Emergency control/Emergency opening menu, and



→ turn until Absolute high humidity is selected, and press to connect or disconnect

Temperature Controlled Emergency Opening

This section is only relevant to houses where temperature controlled emergency opening is installed.

Temperature controlled emergency opening is only released when the inside temperature exceeds the temperature to which the emergency opening is set (**Emergency opening - temperature**). You can read the setting as an actual figure in the display. The emergency opening is also active in the event of power failure.

Setting of Emergency Opening - Temperature

You must set the temperature at which the emergency opening is to operate, on the emergency opening controller unit itself, by means of the adjustment knob. The setting can be read in the display together with **Temperature Setpoint**.

Setting and Connection or Disconnection of Warning at Emergency Temperature

235Pro Climate Computer can give a warning, which will flash in the display if **Emergency** opening - temperature is set too high compared to **Temperature** setpoint (inside temperature). This is particularly relevant in houses with batch production and a decreasing temperature curve. Here you must continuously make a downward adjustment of **Emergency** opening - temperature. However, the too high setting may also have been created in error.

The warning function can be connected or disconnected. It must be set with the number of degrees that **Emergency opening - temperature** is allowed to exceed **Temperature setpoint** before the computer is to give a warning.

When you want to ... connect or disconnect and set the warning at emergency temperature, open the Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening menu, and



→ turn until Warning at emergency temperature is selected, and press



- → turn until Warning emergency temperature limit is selected, and press
- → turn to set a number of degrees

Connection or Disconnection of Battery Alarm and Setting Reading of Battery Voltage

Temperature controlled emergency opening has a battery, which ensures that the emergency opening will operate in spite of power failure when the inside temperature exceeds the setting of **Emergency** opening - temperature.

You can read the current and the lowest measured voltage of the battery. These readings indicate when you must change the battery or if a technical error is possibly causing the battery alarm. 235Pro can generate an alarm when the battery, which powers the emergency opening, does not function. This function can be connected or disconnected.

When you want to ... connect or disconnect the battery alarm, open the Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening menu, and



ightarrow turn until Battery alarm is selected, and press to connect or disconnect



Make sure not to set the **Battery voltage limit** too low, as this will make the alarm inactive.

When you want to ... set the battery alarm,

open the Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening menu, and



- → turn until Battery voltage limit is selected, and press
- → turn to set the required voltage

2.2.5.3.9 Power Failure Alarm

235Pro Climate Computer will always generate an alarm in case of power failure.

2.2.5.4 Alarm Test

Regular testing of alarms contributes to ensuring that they actually work when needed. Therefore, you should test the alarms every week. The test must be made in all houses separately.

When you want to ... test alarms,



- → press the key
- → turn until Alarms is selected, and press
- → turn until Alarm test is selected, and press to start the testing
- → check that the alarm lamp is flashing
- → check that the alarm system works when activated
- \rightarrow press to end the alarm test

2.2.5.5 Turn on the Water Supply

When a leak alarm is generated, 235Pro disconnects the supply of water to the house. When the cause of the alarm has been corrected, activate the **Turn on water** function before 235Pro turns on the water supply again. The leak alarms will then be active again.

When you want to... turn on the water supply, open the menu Alarms and



→ turn until Turn on water is highlighted; then press to connect it

2.2.5.6 Survey of Alarm Functions

Alarm type		When the alarm is generated, it releases
Temperature alarm	High temperature	Alarm signal
		Emergency opening
	Summer temperature at 20 °C and 30 °C	Temperature controlled emergency opening (only if Emergency air intake - temperature is exceeded) Alarm signal
	Summer temperature at 20 °C and 30 °C	Emergency opening
	Low tomporature	Alarm signal
	Low temperature	Alarm signal
	Absolute high temperature	Emergency air intake ON/OFF
		Emergency opening
Hermai diter alaum	Absolute high humidity	
Humidity alarm	Absolute high humidity	Alarm signal
Fl I	E	Emergency opening (ON/OFF)
Flap alarm	Error air outlet	Alarm signal
D	Error air intake	Alarm signal
Dynamic Air alarm	Mechanical error	Alarm signal.
Sensor alarm	Error inside temp. sensor	Alarm signal
		The ventilation system runs 50 %
		Emergency opening
		Emergency air intake ON/OFF
	Error outside temp. sensor	Alarm signal
	Misplaced outside sensor	Alarm signal
	Error humidity sensor	Alarm signal
	Auxiliary sensor	Alarm signal
	Pressure sensor	Alarm signal
	CO ₂ sensor	Alarm signal
Water alarm	Maximum water	Alarm signal (ON/OFF in setup)
		Warning in display
	Minimum water	Alarm signal (ON/OFF in setup)
		Warning in display
	Leak alarm	Alarm signal
		Water supply disconnects
Power failure		Alarm signal
		Emergency air intake
		Emergency opening
		Temperature controlled emergency opening (only if Emergency air intake- temperature is exceeded)

Table 7: Survey of alarm functions

2.2.6 Ventilation

•	Ordinary oper	ation	Advanced operation				
-3-	1 st level		2 nd level			3 rd level	
	Dynamic 10),053 m ³ /h					
	Ventilation requirement	49 %					
	Minimum ventilation	9.3 %					
	Min. vent./	7.2 m ³ /h					
	Maximum ventilation	300 %					
	[년 More		Free range	Closed Open			
			Free range rerun	2 °C			
			Extra vent. air intake	30 %			
			년 Ventilation st	atus			
						Dynamic Air outlet	9450 m³/h
					ӹ	Dynamic MultiStep	Low/ High
					i	Dynamic MultiStep free range	Closed /open
					III	Stepless 1/2	70 %
						MultiStep 1-8	OFF
						Air intake 1/2	49 %
					[i]	Air outlet 1/2	80 %
			다 CO ₂ minimun ventilation	n			
					Ø	Active	
					<u></u>		3100 ppm
						CO ₂ minimum ventilation	80 %
						CO ₂ 2 setpoint	2000 ppm

Table 8: Survey of the ventilation menu (you can change the values highlighted in bold writing)

The house ventilation consists of an air intake and an air outlet. Apart from supplying fresh air to the house, the ventilation is to remove humidity and possible excess heat.

235Pro currently adjusts the ventilation according to a calculation of the actual ventilation requirement. Thus the computer will increase or limit ventilation according to whether the inside temperature and air humidity is too high or too low.

When you want to make adjustments of the ventilation the question is primarily which limits you want for how much, or how little the ventilation is to run.

2.2.6.1 Dynamic Air



Dynamic Air provides the opportunity to ensure the correct air change in the livestock house, also under changing pressure conditions.

Dynamic Air requires the installation of a sensor in the stepless air outlet(s). Measurement of the varying stepless output precisely reflects the output of the ventilation system.

Independent of the installation, Dynamic Air can be applied as Dynamic Flow or Dynamic Control (also see 235Pro Technical Manual).

Dynamic Flow With Dynamic Flow 235Pro measures the output of the ventilation system.

Ventilation control proceeds (as before) according to a curve value of the

stepless air outlet(s).

Dynamic Control With Dynamic Control the fan in the stepless air outlet is regulated in

accordance with the measurement in the air outlet whereas the flap continues to be regulated according to a curve value of the stepless air outlet(s). This provides an improved regulation particularly at minimum

ventilation and thus also possible savings on heating.

2.2.6.2 Minimum Ventilation

The function minimum ventilation, supplies exactly the amount of air in the house to ensure an acceptable air quality. The function is particularly relevant during periods of cold weather when it is not necessary to ventilate to reduce the inside temperature.

The 235Pro calculates the necessary minimum ventilation judged by the animals' requirement for fresh air. You can read the minimum ventilation either as a percentage of the ventilation system capacity or as m³/h per animal. The system will never ventilate less than this indicated minimum ventilation.

The animals' requirement for fresh air varies depending on breed and weight. You must state the requirement as cubic metre air per hour (m³/h) per animal. You can find the correct figure in the technical literature or ask your adviser if in any doubt.

Please note that the correct number of animals must be set in the management menu.

When you want to ... set minimum ventilation per animal, open the **Ventilation** menu, and



- → turn until Minimum ventilation/animal is selected, and press
- → turn to set a value

2.2.6.3 Maximum Ventilation

The function maximum ventilation sets a limit to how much of the ventilation system capacity (in percent) the computer can activate. 100 % ventilation corresponds to the animals' calculated requirement; while ventilation utilising the total capacity of the system, may reach, for example 160 % (see also the section concerning extra ventilation).

The function can be relevant to use during very high outside temperatures, where ventilation with the whole system capacity would make the inside temperature exceed the required setting. The function can also prevent, for example, small animals being exposed to excessive ventilation.



When you want to ignore the function, you must set Maximum ventilation to 300 % (factory setting). This way, you make sure that no limit has actually been set for how much of the ventilation system capacity that can be used.

When you want to ... set maximum ventilation, open the **Ventilation** menu, and



- → turn until Maximum ventilation is selected, and press
- → turn to set a value



Ventilation is mainly to remove the water vapour, which comes from animals and manure among other things. At the same time, the ventilation removes heat. However, this heat loss is a necessary price for being able to reduce the air humidity.

2.2.6.4 Free Range

This section is only relevant to houses in which the function free range is active.

Free range is a function, which for economy reasons reduces/stops the fans while the animals are outside. This also reduces the draught, which is created when doors are opened to the outside.

When doors are opened to the outside and the function is connected (Open), the function reduces/stops the fans while the chimneys are kept open. When the free range function is disconnected (Closed), the ventilation system runs normally.

Free range is controlled by an external free range switch.



When you open passages to the house while the ventilation is running, fresh air will come in through the openings and create draught in the passages. The animals will avoid places with draught and thus will not go out of the house.

2.2.6.5 Reduction of Air Intake at Extra Ventilation

This section is only relevant to houses in which 235Pro is set up with reduction of the air intake.

Reduction of the air intake is designed for increasing the air velocity throughout the house, providing a greater cooling effect when the house during warm periods is provided with extra ventilation. Thus, the function enables you to partly open an extra air inlet in the gable, and reduce or close the main air inlets in the sides of the house at the same time.

235Pro activates the function while the last step of the extra ventilation is activated.

When you want to ... set extra ventilation air intake, open the **Ventilation** menu, and



- → turn until Extra ventilation air intake is selected, and press
- → turn to set a percentage

2.2.6.6 Ventilation Status

2.2.6.6.1 Stepless and MultiStep Position

The air outlet in the house partly consists of one or more stepless exhaust units, and partly groups of ON/OFF exhaust units. The stepless exhaust unit is variable, as the computer can adjust the motor performance and flap opening of the fan, while the fans in the other exhaust units are either on or off.

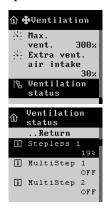
The ventilation system starts by connecting the stepless exhaust unit. When the ventilation requirement exceeds the capacity of the stepless exhaust unit, a group of the other exhaust units is connected while the output of the stepless exhaust unit is reduced. Thus, the computer achieves the stepless transition from one ventilation level to the next. If the ventilation requirement is further increased, the stepless exhaust unit will run to its maximum until it reduces its output when the next group of ON/OFF exhaust units is connected.

All exhaust units in the house are marked with an indication of whether it is a stepless or an ON/OFF exhaust unit. Thus, the last-mentioned are numbered according to which MultiStep they belong to. In this way, it is possible to recognize the individual exhaust units and compare their actual output with the status that you can read in the ventilation menu. This is particularly relevant in connection with fault finding.

2.2.6.6.2 Flap Opening

The flap opening is a percentage specification of how much the flaps of both air intake and air outlet are open. If you have doubts about the actual output of the ventilation, you can compare the reading of the ventilation status in the ventilation menu with the output that you can actually observe in the house. Thus, the percentage specifications are particularly relevant in connection with fault finding.

When you want to ... read the ventilation status, open the **Ventilation** menu, and



→ turn until **Ventilation** status is selected, and press

→ read the required menu item

2.2.6.7 CO₂ Minimum Ventilation

This section is only relevant to houses in which a CO₂ sensor is installed.

The CO₂ minimum ventilation function regulates the house air CO₂ contents to lie on the set level as a maximum. Thus, this function takes over regulation of the ventilation. You can connect and disconnect the function.

When you want to ... connect or disconnect CO₂ minimum ventilation, open the Ventilation/CO₂ min. ventilation menu, and



→ turn until **Active** is selected, and press

When you want to ... set a level of the CO₂ minimum ventilation, open the Ventilation/ CO2 min. ventilation menu, and



- → turn until CO₂ setpoint is selected, and press
- \rightarrow turn to set a percentage

2.2.7 Common Exhaustion

-2-	Ordinary operation			Advanced operation			
-3-		1 st level		2 nd level			
	i	Dynamic Air 10,0	53 m ³ /h				
	i	Com. exh. requirement	75 %				
(pressure control)	i i	Measured pressure	23 Pa				
(pressure control)	33	Pressure setpoint	23 Pa				
,	뮎	Common exhaustion	1	i i	Dynamic Air outlet	9450 m ³ /h	
					Stepless 1/2	100 %	
					MultiStep 1-8	ON	
				i i	Air outlet 1/2	82 %	
				\Box	Dynamic MultiStep com. exh.	Low/High	

Table 9: Survey of the common exhaustion menu (you can change the values highlighted in bold writing)

From one climate computer the common exhaustion function can regulate the exhaustion from all sections in a house with a common exhaust duct. At setup of the climate computer, it is decided in which way the common exhaustion is to be regulated. Setting must only be made when the common exhaustion is pressure-controlled.

The ventilation requirement of the common exhaustion can be read as a percentage of the nominal exhaust output.



Dynamic Air provides the opportunity to ensure the correct air change in the livestock house, also under changing pressure conditions.

Dynamic Air requires the installation of a sensor in the stepless air outlet(s). Measurement of the varying stepless output precisely reflects the output of the ventilation system.

Independent of the installation, Dynamic Air can be applied as Dynamic Flow or Dynamic Control (also see *235Pro Technical Manual*).

Dynamic Flow With Dynamic Flow 235Pro measures the output of the ventilation system.

Ventilation control proceeds (as before) according to a curve value of the

stepless air outlet(s).

Dynamic Control With Dynamic Control the fan in the stepless air outlet is regulated in

accordance with the measurement in the air outlet whereas the flap continues to be regulated according to a curve value of the stepless air outlet(s). This provides an improved regulation particularly at minimum

ventilation and thus also possible savings on heating and power.

2.2.7.1 Pressure-controlled Common Exhaustion

The pressure in the exhaust duct is read out by the climate computer.

2.2.7.1.1 Setting of Pressure

When you want to... set the pressure in the exhaust duct,

press house key and in the menu Common exhaustion



- → turn until Pressure setpoint is selected, and press
- → turn to set a value

2.2.7.2 Status of Common Exhaustion

When you want to ... read the status of the common exhaustion, open the Common exhaustion/Com. exhau status menu, and



→ read the required menu item

2.2.8 Management

	Ordinary operation	Advanced operation			
	1 st level	2 nd level	3 rd level		
House data	House name House 1 Batch status Active Empty Number of 300 animals Day no 50 Time 14:15:16 Date 2010:10:08				
Environment function	Manual start Manual 00:30:00 period Day program active More	Environment - 2 °C			
	ביו	temperature _ Lenvironment + 10 % ventilation 다	Active periods 1-4		
			Start 1-4 07:15 Stop 1-4 08:00		
		다. Program course	Cycle 120 s. time ON-time 30 s.		
Batch curves	Inside temperature Heating temperature Combi-diffuse inlet Comfort Floor heating Humidity Minimum ventilation Maximum ventilation Night setback				
24-hour clock	[단급 24-hour clock 1-4	Number of active points Start 04:00 ON-time 00:30:00			
Catching function	Status Not active 다 More	Start 2010:10:08 date Start time 23:00:00 Stop 2010:10:09 date			

C	Ordinary operation	Advanced operation			
	1 st level	2 nd level	3 rd level		
		Stop time 02:00:00 Air inlet 1/2 0 % Air inlet 1/2 fan 50 % Ventilation 100 % Air outlet 0 % Fan speed controller			
		Heat 0 %			

Table 10: Survey of the management menu (you can change the values highlighted in bold writing)

Under Management, you must enter various information about e.g. the number of animals and the time, which 235Pro uses for calculating the climate control. In this menu are also functions that control both the course of a batch as well as the starting and the finishing of it.

2.2.8.1 House Data

2.2.8.1.1 Setting the House Name

When the house computer is integrated in a LAN network, it is important that each house section has a unique name. The house name is transferred through the network and the livestock house should therefore be identifiable based on the name.

Set up a plan for the naming of all computers connected to the network.

Also see BFN Network Technical Manual.

When you want to ... set the house name, open the Management/House data menu, and



→ turn until House name is selected, and press



- \rightarrow turn until \leftarrow is highlighted, and press to delete the current name
- → turn until the required letter is highlighted, and press
- → repeat for every letter in the name



→ turn until OK is highlighted, and press to approve

2.2.8.1.2 Batch status: Active House/Empty House

Set batch status to **Active house** the day before the animals are stocked in the house so that the computer has time to adapt the climate to the animals' requirement. Hereafter day no. changes to day 0, and the computer runs according to the automatic settings for temperature, humidity and ventilation.

Set batch status to **Empty** house after the house has been depopulated. For 2-house computers, this function is not accessible in the house with the lower day number.

With an empty house, 235Pro will disconnect control of the house climate and control according to the settings for the in-between functions empty house and frost protection. This works as protection of the animals in case the wrong house is set to **Empty house**.

On the other hand, if you want the system to close when batch status is empty house, you must reset the settings in the in-between function empty house. In batch status **Empty house**, 235Pro will also reset all possible changes of curves, which you have made during the previous batch course.

When you want to ... select active house/empty house, open the Management/House data menu, and



- → turn until Batch status is selected, and press to select (Active house/Empty house)
- \rightarrow turn to set the figure to 0, and press
- → The computer requires a confirmation before it adjusts the house to Empty house
- → A warning flashes in the display to mark that the house is set to Empty house

Protection against Incorrect Setting of Empty House

Temperature Monitoring



Time 09:16:53

235Pro is protected against incorrect setting of Empty house. The climate computer monitors the house for three hours when batch status has been changed to Empty house. If the temperature increases by more than 4° C during this period of time (there are animals in the house), 235Pro generates an alarm and activates all ventilation.

235Pro disconnects temperature monitoring when an in-between functionis activated.

As regards a one-house poultry computer, the function can be deactivated in the menu In-between functions/Empty house.

Day Number Protection

This function is relevant only to houses with 2-house climate computers



In the house with the lower day number, the **Batch** status function is not visible in the menu, and therefore the house cannot be set to **Empty** house



However, this blocking function can be bypassed in the sub-menu.

When you select Switch to Empty house anyway, the Batch status function appears in the menu House data



The function is visible for only one minute

2.2.8.1.3 Setting the Number of Animals

A correct setting of the number of animals in the house is decisive for all functions of the climate computer to run optimally in relation to the current requirement.

When you want to ... set the number of animals, open the Management/House data menu, and



→ turn until Number of animals is selected, and press



- → set Number of animals one digit at a time by
- → press to select a digit, and turn to set it
- → if a digit is not to be changed, turn the knob to go to the next digit



 \rightarrow press when **ok** is framed to approve the number

2.2.8.1.4 Setting the Day Number

The day number counts one up for each day that passes after the house has been set to active house.

When you want to ... set day number, open the Management/House data menu, and



- → turn until Day no. is selected, and press
- → turn to set the required number

2.2.8.1.5 Setting the Time

A correct setting of the time is important for the sake of several control functions and the registration of alarms. The clock is not switched off in case of power failure.

When you want to ... set the time, open the Management/House data menu, and



- → turn until **Time** is selected, and press
- \rightarrow turn to set the time

2.2.8.1.6 Setting the Date

When you want to ... set the date, open the Management/House data menu, and



- → turn until **Date** is selected, and press
- → turn to set the date

2.2.8.2 Environment Function

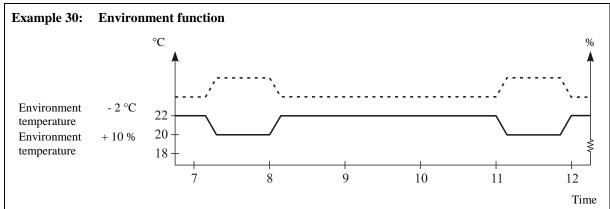
This section is only relevant to houses in which the environment function is installed.

The working environment function is aimed at reducing the content of dust and gases in the house air when the farmer works in the house.

The air quality is improved by increasing the ventilation and activating an environment system, which humidifies the house with water (possibly supplied with oil). When the environment function starts, the 235Pro will gradually adapt the house climate to the function settings and thereafter gradually return to the normal setting.

You can connect and disconnect the day program of the function, which can have up to four active periods. You can also activate the function manually if you are in the house out of one of the four set periods.

The function is not active when the house is set to **Empty house**.



Partly you must set the Environment function to the number of degrees by which the inside temperature is to drop and set the Environment ventilation to the percentage by which the Minimum ventilation is to increase, and partly set the periods during which the function is to be active.

2.2.8.2.1 Manual Connection or Disconnection of the Environment Function

When you want to ... connect or disconnect the environment function manually, open the Management/Environment function menu, and



→ turn until Manual start is selected, and press to connect or disconnect

2.2.8.2.2 Setting of Manual Environment Function

At manual start, you can set the period during which the environment function is to run.

When you want to ... set the environment function manually, open the Management/Environment function menu, and



- → turn until Manual period is selected, and press
- → turn to set the required period

2.2.8.2.3 Connection and Disconnection of the Environment Function

When you want to ... connect or disconnect the environment function, open the Management/Environment function menu, and



→ turn until Day program active is selected, and press

2.2.8.2.4 Setting of Temperature change

When you want to ... set a temperature for the environment function, open the Management/Environment function menu, and



- → turn until Environment temperature is selected, and press
- → turn to set a temperature

2.2.8.2.5 Setting of Ventilation Change

When you want to ... set the ventilation for the environment function, open the Management/Environment function menu, and



- → turn until Environment ventilation is selected, and press
- → turn to set a percentage

2.2.8.2.6 Setting of Day Program

When you want to ... set the program for the environment function, open the Management/Environment function menu, and



→ turn until Day program is selected, and press



- → turn until Active periods is selected, and press
- → turn to set a number



- → turn until **Start** is selected, and press
- \rightarrow turn to set a time

Set **Stop** in the same way.

2.2.8.2.7 Setting of Program Course

When you want to ... set the course of the environment function, open the Management/Environment function menu, and



- → turn until Program course is selected, and press
- → turn until Cycle time is selected, and press
- → turn to set a cycle time

Set **ON-time** the same way.

2.2.8.3 Batch Curves

This section is only relevant to houses with batch production.

235Pro can automatically adjust the settings for temperature, humidity and ventilation and the function night setback according to the animals' age.

It generally applies to the curve functions that 235Pro will automatically displace the rest of a curve course in parallel when you change the settings of the curves during a batch.

2.2.8.3.1 Setting Curves

Select day numbers for each of the eight curve points that cover the whole batch course. For each curve point, you must first set a day number and then the required value for the function. In this way, you set up a curve course, which will make 235Pro currently adapt the conditions in the house to changes in the animals' requirements. For temperature setpoint and heating temperature, however, there are common day numbers.

See also the individual sections concerning inside temperature, heating temperature etc. to get an explanation of these functions. See section 2.2.2.1.5 for a description of comfort curve.

When you want to ... set a curve,

open the Management/Batch curves menu, and



→ turn until the required type of curve is selected, and press



→ turn until day number or value is selected, and press

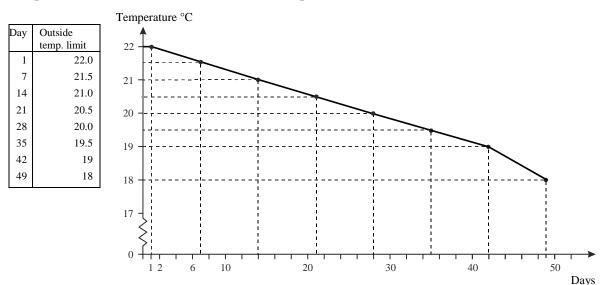


→ turn to set the day number or value

Temperature °C Day Heat Temp. Temperature setpoint and Heating temperature point Changed curve 18.5 17.5 17.5

Example 31: Curve for temperature setpoint and heating temperature

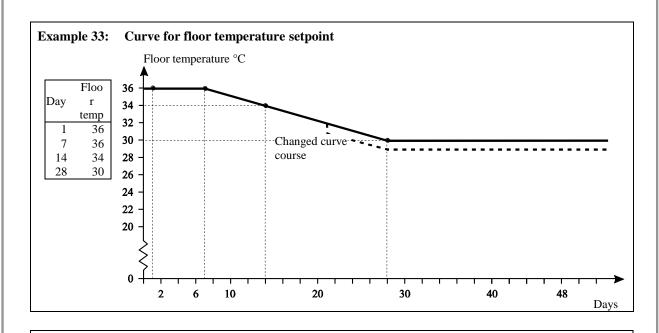
When you change Temperature setpoint, you can read the setting of Heating temperature between day number and temperature. With such a change, 235Pro will for the rest of the batch course displace both the curve for Temperature setpoint and Heating temperature in parallel according to the change.

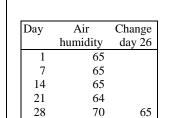


Example 32: Curve for Combi-Diffuse outside temperature limit

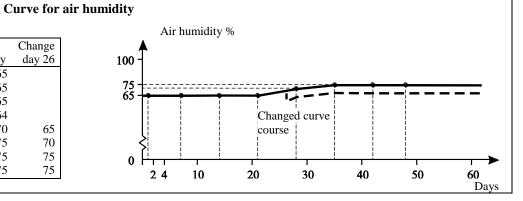
The current outside temperature limit can be changed in the **Temperature/Combi-Diffuse inlet** menu.

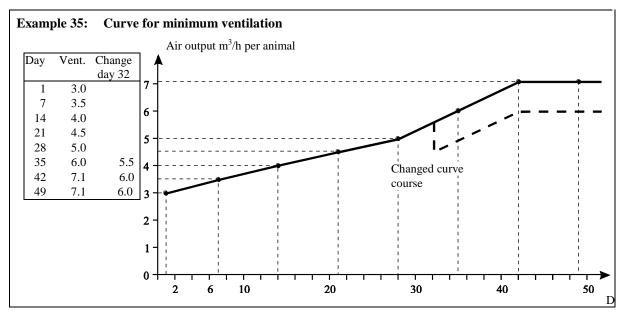
Day-dependent outside temperature limit in connection with Combi-Diffuse should not be applied in pressure-controlled installations integrating a central duct.

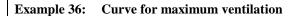


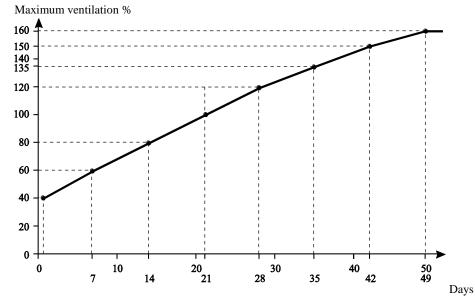


Example 34:



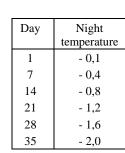


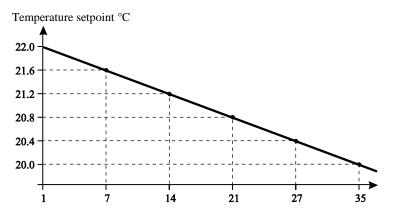




This function is only needed during special conditions. Therefore, it is overridden in the factory setting as it is set to 300 %.

Example 37: Curve for night setback





2.2.8.4 24-hour Clock

2.2.8.4.1 Setting the 24-hour Clock

You can set each 24-hour clock, partly with a total number of operation times, and partly with a start time and an ON-time for every operation time.

When you want to ... set a 24-hour clock, open the management/24-hour clock menu, and



→ turn until the required 24-hour clock is selected, and press



- ightarrow turn until Number of active points is selected, and press
- → turn so set a number

Set Start and ON time in the same way

Repeat the setting for the required number of regulations.

2.2.8.5 Catching Function

This section is only relevant to houses in which the catching function is connected.

The catching function is designed for increasing the ventilation in the house while the animals are being caught. This enables the air quality to be improved in consideration of the staff's health and the animals' well-being.

When this function is running, there is no temperature control in the house, as the ventilation is only active for air change purposes. The function will also limit the flap openings in order to minimize light coming in. Therefore the alarms for low temperature, error air intake and air outlet are not active together with the catching function.

The catching function can be installed by means of a key. Then the function will not start until it is activated by a key within the start and stop times. If the catching function is installed without a key, it will automatically start on the set date and time. In both cases, it automatically returns to **Not active** when the set stop time is passed.

2.2.8.5.1 Setting the time of the Catching Function

When the catching function starts, 235Pro will gradually adapt the house climate to the settings of the function, and gradually return to the normal setting.

When you want to ... set the time of the catching function, open the Management/Catching Function menu, and



→ turn until **Start** date is selected, and press



- → turn to set the year, and press
- → turn to set the month, and press
- → turn to set the day, and press

Set the other values in the same way.

2.2.8.5.2 Setting the Catching Function

When you want to ... set the values of the catching function, open the Management/Catching Function menu, and



→ turn to set a value for the individual menu items

2.2.9 In-between Function

Hra	Ordinary operation	1	Advanced operation	
▎ ┃▜⋻	1 st level		2 nd level	
	The house is		Soaking / Washing / DryingDesinfection / Emp	oty
	Remaining time	00:00		
Soaking			Start date	
			Start time	
			Air intake 1/2	0 %
			Air intake fan	0 %
			Air intake 1/2 Air intake fan Ventilation Air outlet	0 %
			Air outlet	0 %
			Fan speed control	0 %
			Soaking time	24:00
			Cycle time	20 min.
			ON-time	2 min.
Washing			Start date	
			Start time	
			Air intake 1/2	20 %
			Nir intake fan	20 %
			∀	30 %
			N Air outlet	80 %
			N Fan speed control	0 %
			Washing time	1:00
Drying			Start date Start time Air intake 1/2 Air intake fan Ventilation Air outlet Fan speed control Washing time Start date Start time Air intake 1/2 Air intake fan Ventilation Air outlet	
			Start time	
			N- Air intake 1/2	40 %
			Name = Air intake fan	40 %
			N Ventilation	80 %
			N- Air outlet	80 %
			Fan speed control	0 %
			N- Heating	100 %
			No Drying time	6:00
Desinfection			Start date	
			Start time	
			Desinfection time	24:00
			Desinfection time Temperature	4.0 °C
Empty house				50 %
			Air intake fan	50 %
			Ventilation	50 %
			S Air outlet	50 %
			Fan speed control	0 %
			Air intake 1/2 Air intake fan Ventilation Air outlet Fan speed control Heating	0 %
			☐ Frost protection	2 ,0
			Frost protection temp.	4.0 °C
			Batch stop surveillance	
			Baton Stop Surveillance	

Table 11: Survey of the in-between menu (you can change the values highlighted in bold writing)



Note the following: 235Pro Climate Computer can only activate the in-between functions when Batch status is set to Empty house (the house data menu under management).

You can choose between the in-between functions and activate them when the house is empty.

In batch status **Empty house** the computer will disconnect all automatic temperature regulations and run according to the settings in the function empty house. Thus, the computer will be in empty house mode until you activate one of the other in-between functions, and it will return to empty house when the functions are complete.

The in-between functions are partly designed for facilitating the activities, which you must carry out in the house in order to clean it, and for ensuring the air change and temperature in the house while it is empty.

2.2.9.1 Activating the In-between Function

The in-between functions can be activated:

- manually
- · time-controlled
 - but only when batch status is set to Empty house.

The manual activation overrides the time-controlled activation

When you want to ... activate an in-between function manually, open the In-between function menu, and



- → turn until **The house is Empty** is selected, and press
- → This menu line is only visible when the house is set to Empty house (in the menu Management / House data / Batch status



→ turn until one of the five functions are selected, and press (Soaking/Washing/Drying/Disinfection/Empty)



→ By means of the time control function, each in-between function can be set to start at a time indicated. It is thus possible to set a total sequence for the in-between functions.

Each in-between function is active (when Batch status is Empty house) either until the set time expires or until another in-between function has been set to start.

2.2.9.2 **Soaking**

This section is only relevant for houses with spraying system.

With the setting of soaking, the system will run according to a soaking function, which will moisten the house with water, thus loosening dust and dirt. In this way the amount of dust will be reduced during the subsequent cleaning, making it easier.

In soaking mode, you must stop ventilation to maintain the humidity in the house. You must set the soaking system to run at intervals (cycle time) for a number of minutes (ON-time) during the total period (soaking time), which the soaking is to last.

When you want to ... set soaking,

open the In-between function menu, and



- → turn until Soaking is selected, and press
- → turn to set a value for the individual menu items

2.2.9.3 Washing

While you carry out the manual washing of the house, the ventilation must run again so that the air change in the house is started.

When you want to ... set the house to washing, open the In-between function menu, and



- → turn until **Washing** is selected, and press
- → turn to set a value for the individual menu items

2.2.9.4 Drying

Drying is a combination of ventilation and heating. The more heating is supplied to the house, the quicker it dries.

When you want to ... set the house to drying, open the In-between function menu, and



- → turn until **Drying** is selected, and press
- → turn to set a value for the individual menu items

2.2.9.5 Disinfection

Under disinfection, a certain temperature is to be maintained in the house to ensure optimum effect of the disinfectant (often above 20° C). 235Pro supplies heat and turns off the ventilation system.

When you want to... set the house to disinfection, open the menu In-between function and



- → turn until **Disinfection** is highlighted; then press
- → turn to set a value for the individual menu items

2.2.9.6 Empty House

When the batch status in the management menu is empty house, the 235Pro Climate Computer will regulate according to the settings in **Empty house** (in the in-between function menu). This function will maintain the air change in the house by allowing ventilation to run at a fid percentage (50 %) of the system capacity. This is to protect the animals in case a house is set to **Empty house** by mistake.

This function also enables you to make frost protection of the house.

When you want to ... set empty house, open the In-between function menu, and

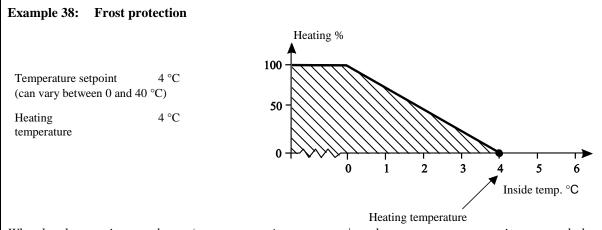


- → turn until Empty house is selected, and press
- → turn to set a value for the individual menu items

2.2.9.6.1 Frost Protection

Ensures that the inside temperature does not fall below the temperature setpoint for frost protection when batch status is empty house during a prolonged period. (See also the House data / Management menu).

With batch production the function can also maintain an inside temperature of e.g. 20 °C between two batches. Note that ventilation must be disconnected and the heating system connected.



When batch status is empty house (Management/House data), and Frost protection is connected, the computer will copy the temperature settings of the ant freeze to Temperature setpoint and Heating temperature

When you want to ... connect and disconnect frost protection, open the In-between function/Empty house menu, and



→ turn until Frost protection is selected, and press

When you want to ... set the temperature for frost protection, open the In-between function/Empty house menu, and



- ightarrow turn until Frost protection temperature is selected, and press
- → turn to set the temperature

2.2.10 Consumption

坄	Ordinary operation		Advanced operati	on
1 45	1 st level		2 nd level	
Ventilation	This 4-hour period	78 %		
consumption	Previous 4-hour period	88 %		
	'' More		These 24 hrs	110 %
			Previous 24 hrs	107 %
			Total this batch	35.3 h.
Heating consumption	This 4-hour period	16 %		
	Previous 4-hour period	16 %		
	记 More		These 24 hrs	16 %
			Previous 24 hrs	15 %
			Total this batch	101.3 h.
Water	다급 Water meter 1-4		Total this batch	5 m ³
consumption			⋖ Back	•
			Today until nov	V
			Day no	5
			Amount	01
			Consumption in per cent	100 %
Energy	Energy meter 1-2			
consumption			Energy this batch	
			Total energy consu	ımption
			Actual power cons	umption
Trend curves	Temperature			
	<u></u> Humidity			
	Outside temperature			
	Auxiliary sensor			
	Water consumption			

Table 12: Survey of the consumption menu (you can change the values highlighted in bold writing)

235Pro Climate Computer enables you to follow the development of ventilation, heating and water consumption. You can read both the current consumption and earlier comparisons.

2.2.10.1 Ventilation Consumption

Ventilation consumption is calculated as an average output partly for the previous four hours, and for the previous 24 hours. This output is converted into an average figure for the number of hours with 100 % ventilation during the whole batch course.

The short period calculations enable you to analyse deviations of the ventilation course at an earlier stage, which is particularly useful in connection with fault finding.

When you want to ... read the ventilation consumption, open the Consumption menu, and



→ turn until **Ventilation** consumption is selected, and press



→ read the various calculations

2.2.10.2 Heating Consumption

Heating consumption is calculated as an average consumption partly for the previous four hours, and for the previous 24 hours. This consumption is converted into an average figure for the number of hours with 100 % heating during the whole batch course.

When you want to ... read the heating consumption, open the Consumption menu, and



→ turn until Heating consumption is selected, and press



→ read the various calculations

2.2.10.3 Water Consumption

235Pro can be connected to up to four water meters each of which has its own consumption calculation function

The water consumption is calculated in m³ to give a total survey.

In order to make sudden changes visible, the water consumption is also calculated in percent. You can use such changes as an early indication that some conditions in the house are not as they ought to be. For example, that disease is present or damage to a water pipe. Under normal conditions, these percentages will rise by a few percent per day, as the animals get older.

When you want to ... read the water consumption, open the Consumption menu, and



→ turn until Water consumption is selected, and press



- → turn to select Water meter 1-4, and press
- → read the calculations day by day

2.2.10.4 Energy Consumption

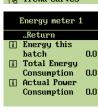
235Pro can be connected to up to two energy meters.

235Pro shows energy consumption for the current batch so far, consumption since the system started as well as current consumption.

When you want to ... read energy consumption, open the Consumption menu,



→ turn until **Energy consumption** is highlighted, and press.



 \rightarrow turn to select energy meter 1-2, and press.

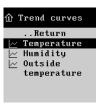
2.2.10.5 Trend Curves

Trend curves give you a clear picture of the house climate during the previous 24 hours. This can be particularly useful in connection with fault finding. Trend curves make it possible for example to compare data and analyse the stability of the house climate.

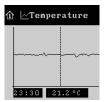
When you want to ... read the house data from the previous 24 hours, open the Consumption menu, and



→ turn until **Trend** curves is selected, and press



→ turn until the required trend curve is selected, and press



- → turn the adjustment knob to read the accurate time and value figures
- → press the adjustment knob to return to the trend curves menu

2.3 Safety

2.3.1 Access Code to Access Levels

You can limit the access to operation of the 235Pro Climate Computer by means of access codes.

The functions of the climate computer are on three different access levels, which can be activated individually. On each level, there is access to reading and setting all settings and values, while access to changing settings requires the entry of an access code.

Therefore, you must, when setting up the computer, choose which of the three levels are to be active and thus code protected against unauthorized changes.

When you want to change a setting in a protected access level, the computer requires the entry of an access code.

When you want to ... enter an access code,



- → turn until the first digit of your access code is highlighted, and press An asterisk (*) in the black box indicates that you have selected the first digit
- → repeat for the last three digits
- → turn until OK is selected and press to approve

See the *Technical Manual* concerning selection and change of access code.

2.3.1.1 Access Levels

Access level 1			
Main menu	Submenu	Access level 1	
Temperature	Inside temperature	Temperature setpoint	
	Heating	Heating temperature	
	Floor heating	Floor temperature setpoint	
		Floor heating setpoint	
Humidity		Humidity setpoint	
Ventilation	CO ₂ minimum ventilation		

	Access level 2	
Main menu	Submenu	Access level 2
Temperature	Heating	Active
		Minimum heating
		Minimum heating active
	Cooling	Cooling temperature
		Stop cooling
	Spraying	Active
		Minimum spraying
		Stop at outside temperature
		Temperature at 0 %
		Temperature at 100 %
		Start time
		Stop time
		Cycle time 0 %
		ON-time 0 %
		Cycle time 100 %
		ON-time 100 %
	Floor heating	Minimum floor heating
	Night setback	Night temperature
		Start time
		Stop time
Humidity		Active
•		Humidification setpoint
Alarms	Temperature alarm	Alarms not maintained
		High temperature limit
		Low temperature alarm
		Low temperature limit
	Humidity alarm	Absolute high humidity limit
	Flap alarm	Error air intake 1
	-	Error air intake 2
		Error air outlet 1
		Error air outlet 2
	Sensor alarm	Error outside temperature sensor
		Misplaced outside sensor

Main menu	Submenu	Access level 2
	2 200	Error humidity sensor
		Pressure sensor error Low
		Pressure sensor Low limit
		Pressure sensor error High
		Pressure sensor High limit
		Aux. sensor error Low
		Aux. sensor Low limit
		CO ₂ sensor error Low
		CO ₂ sensor Low limit
		CO ₂ sensor error High
		CO ₂ sensor High limit
	Water alarm	Maximum water alarm
		Maximum water alarm
		Minimum water alarm
		Minimum water alarm
		Start alarm day
		Start alarm time
	Emergency air intake	Emergency air intake
		Abs. high temp.
		Error temp. sensor
	Emergency opening	Absolute high humidity
	Temperature controlled emergency	Warning at emergency temperature
	opening	Warning emergency temperature limit
		Battery alarm
		Battery voltage limit
Ventilation		Minimum ventilation/animal
		Maximum ventilation
Common exhaustion	Common exhaustion	Set pressure
Management	House data	Batch status
		Number of animals
		Time
		Date
		Day no.
		House name
	Environment function	Manuel start
		Manuel period
		Environment temperature
		Environment ventilation
		Day program active
		Day program
		Active periods 1-4
		Start 1-4
		Stop 1-4
		Program course

Main menu	Submenu	Access level 2
		Cycle time
		ON-time
	Batch curves	Inside temperature
		Heating temperature
		Floor heating
		Humidity
		Minimum ventilation
		Maximum ventilation
		Night setback
	24-hour clock 1-4	Number of active points 1-10
		Start 1-10
		ON-time 1-10
	Catching function	Start date
		Start time
		Stop date
		Stop time
		Air inlet
		Air inlet ventilation
		Ventilation
		Air outlet
		Fan speed control
		Heat
-between function	Soaking	Air intake
	-	Air intake ventilation
		Ventilation
		Air outlet
		Fan speed control
		Soaking time
		Cycle time
		ON-time
	Washing	Air intake
	-	Air intake ventilation
		Ventilation
		Air outlet
		Fan speed control
		Washing time
	Drying	Air intake
		Air intake ventilation
		Ventilation
		Air outlet
		Fan speed control
		Drying time
	Empty house	Air intake
	. ,	Air intake ventilation
		Ventilation

Access level 2			
Main menu	Submenu	Access level 2	
		Air outlet	
		Fan speed control	
		Frost protection	
		Frost protection temperature	

Access level 3			
Main menu	Submenu	Access level 3	
Temperature	Inside temperature	Comfort temperature	
		Heat wave comfort	
		Extra ventilation	
		Differential temperature	
		Maximum temperature setpoint	
		De-icing active	
	Combi-Diffuse inlet	Stepless opening	
	Cooling	Control parameters	
		Nozzle cleaning	
Alarms	Temperature alarm	Summer temp. at 20 °C outside	
		Summer temp. at 30 °C outside	
		Absolute high temperature	
		Absolute high humidity	
Ventilation		Extra ventilation air intake	
	CO ₂ minimum ventilation	CO ₂ setpoint	

All functions in the technical menus Setup, User setup and Service are on access level 3.

3 Maintenance

235Pro Climate Computer requires no maintenance to function correctly.

You must clean the computer with a damp cloth without using dissolvent. Do not expose the computer to water or cleaning with a high-pressure cleaner.

Like all types of electronics, it is best for the computer to be continuously connected to power as this keeps it dry and free from possible condensation.

Ensure that <u>all</u> alarm systems are tested weekly.

Only use genuine spare parts.

Removal for Recycling/Disposal



Big Dutchman' products which are suited for recycling are marked with a pictogram showing a refuse bin that is crossed out. See the picture.

It will be possible for customers to deliver SKOV products to local collection sites/recycling stations according to local instructions. The recycling station will then send the products to an approved plant for recycling and reuse.

