# CT2 Touch Climate Computer User Manual



Software version 3.1



#### **Program Version**

The product described in this manual contains software. This manual corresponds to:

• Software version 3.1

It was released in 2016.

#### **Product and Documentation Changes**

Big Dutchman reserves the right to change this manual and the product described herein without further notice. In case of doubt, please contact Big Dutchman.

Date of change appears from the back page.

# IMPORTANT NOTES CONCERNING THE ALARM SYSTEM

Where climatic control is used in livestock buildings, breakdowns, malfunctions or faulty settings may cause substantial damage and financial losses. It is therefore essential to install a separate, independent alarm system which monitors the house concurrently with the climate and production computer. According to EU directives 98/58/EU an alarm system must be installed in any house that is mechanically ventilated.

Please note that the product liability clause of Big Dutchman' general terms and conditions of sale and delivery specifies that an alarm system must be installed.



In case of operating error or improper use, ventilation systems can result in production loss or cause loss of lives among animals.

Big Dutchman recommend that ventilation systems should be mounted, operated and serviced only by trained staff and that a separate emergency opening unit and an alarm system be installed as well as maintained and tested at regular intervals, according to Big Dutchman' terms and conditions of sale and delivery.

#### Note

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PRODUCT DESCRIPTION 7				
USER	USER'S GUIDE 8			
1.1	R Operation	8		
1.1.1 1.2 1.3	Changing Settings  Alarm View  Language Selection	9		
1.5 1.5.1 1.6	User Menus	<b>10</b>		
2	Climate	14		
2.1.1 2.1.1.1 2.1.1.2 2.1.1.3	Type of ventilation	15 16 16		
<b>2.2</b> 2.2.1 2.2.1.1	Temperature	19		
2.2.1.2 2.2.1.3	Temperature Setpoint  Heating	21		
2.2.2 2.2.3 2.2.3.1	Info Heating Minimum Heating	23		
2.2.3.2 2.2.4 2.2.5 2.2.5.1	Connecting or Disconnecting Heat Supply  Stand-alone Heater  Additions  Comfort Temperature	24 24		
2.2.5.2 2.2.5.3	Extra Ventilation  Day and Night Adjustment	27		
2.3 2.3.1 2.3.2 2.3.2.1 2.3.2.2	Humidity Humidification Humidity Control Humidity Ventilation Temperature Reduction	29 30 30		



2.3.2.3	Humidity Heat	31
2.4	Heat Recovery Unit	32
2.5	Ventilation	
2.5.1	Minimum Ventilation.	
2.5.2	Maximum Ventilation	
2.5.3	Zone-controlled Inlet	
2.5.4	CO <sub>2</sub> Minimum Ventilation	
2.5.5	De-icing Air Inlet	
2.5.6	Ventilation Status	39
2.5.6.1	Cycle Timer at Minimum Air Intake	39
2.5.6.2	Stepless and MultiStep Position	39
2.5.6.3	Flap Opening	39
2.6	Spray Cooling	40
2.0		
2.7	Tunnel	42
2.7.1	Cycle Timer at Tunnel Ventilation	
2.7.2	Minimum and Maximum Air Speeds	
2.7.3	Chill Factor and Chill Effect.	44
2.7.4	Start Tunnel	45
2.7.5	Current Air Speed	45
2.8	Tunnel Cooling	46
2.9	Pressure Control	
2.10	Auxiliary Sensors	
2.11	Stir Fan	
2.11.1 2.11.2	24-Hour Regulation of Stir Fan  Temperature Sensor Regulation of the Stir Fan	
2.11.2	Regulation of the Heat Source	
2.11.3		
2.12	Weather Station	53
2.13	User Offsets	53
3	Management	54
3.1	i House Data	56
3.1.1	Setting Active House/ Empty House	
3.1.1.1	Preheating Livestock House	
3.1.2	Time	
3.1.2	House Name	
3.2	Trend Curves	58
3.3	Batch Curves	<b>5</b> 0



3.4	In-between Function	60
3.4.1	Soaking	
3.4.2	Washing	
3.4.3	Drying	
3.4.4	Empty House	
3.4.4.1	Preheating	
3.5	Catching	63
3.6	Change Password	
4	Alarms	64
4.1	Stopping the Alarm Signal	64
4.2	Alarm Log	65
4.3	Alarm Test	65
<b>1.4</b>	Alarms for Climate	68
	Emergency Control	
4.4.1	Emergency Opening	72
4.4.1 4.4.1.1		
	Temperature Controlled Emergency Opening	72
4.4.1.1	Temperature Controlled Emergency Opening Emergency Air Intake	



#### PRODUCT DESCRIPTION

This user's manual deals with the operation of the CT2 Touch. The user's manual provides the user with the fundamental knowledge about the functions of the computer that is required to ensure optimum use of CT2 Touch.

As the CT2 Touch software is modular, this manual will contain sections that are irrelevant to the setup of your computer. If in doubt, please contact Big Dutchman service or your Big Dutchman dealer.

CT2 Touch is a climate computer designed for poultry houses. It is capable of regulating and monitoring the climate and has a complete two-zone control system to regulate temperature, humidity, ventilation, cooling and humidification in two separate zones.

#### **Curve regulation**

CT2 Touch can regulate the climate on the basis of curves for temperature, heat, humidity, chill – outdoor temperature, chill – factor, minimum and maximum ventilation. It is therefore not necessary to adjust the climate settings in your daily work.

#### **Optimised regulation**

CT2 Touch has a method for advanced climate control which improves the association between the humidity and temperature regulation in the house. The method is based on heating and ventilation as the crucial regulation parameters but the result is a much softer and smoother regulation. The present climate is thus currently being optimised by using the collected historical data.

Big Dutchman congratulate you on your new CT2 Touch



#### **USER'S GUIDE**

# 1 & Operation

CT2 Touch is operated entirely by means of the touch screen.



#### 1.1 Front Menu

Location name Day number

Time and date Alarm Language User menu

Current user type

Current values or settings



#### 1.1.1 Icons

Press the icon to gain access to the relevant function.

# Navigation buttons: Alarm log - number of active alarms are indicated in the icon Language selection User menu selection Return to previous view Menu buttons: Climate menu Management menu Alarm menu Technical menus (only accessible from Service user)



#### 1.2 Changing Settings



Press and to change the current value. A blue marking on the bar shows the change.

Press to use the change.

Press to undo the change.

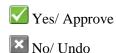


Press the figures to enter a value.

Press to use the change.

Press to undo the change.





#### 1.3 Alarm View





CT2 Touch displays alarms a pop-up.

Press to acknowledge the alarm.

The alarm log icon indicate the number of active alarms as long as an alarm mode has not ended.

Press to open the alarm log.

The alarm log contains information about:

- When the alarm was generated.
- When it was acknowledged.
- The value which generated the alarm

Still active alarms are marked red.

Alarm relay is triggered only by hard alarms.

Soft alarms generate a pop-up in the display. See also section 4.

#### 1.4 Language Selection



CT2 Touch is supplied with direct access to all the active languages.

Select Language selection and highlight the language requested.

#### 1.5 User Menus

CT2 Touch has 3 different user menus: daily user, advance user and service user.

The menu views for the daily user and the advanced user must be set up to ensure availability of exactly the functions and information in the menus which they are to be able to access. Before setting up user menus, see section 1.5.1.

The user menus consist partly of a graphic display with icons and values, and partly of a submenu structured according to main functionality.

Press for access to selecting user menu.



Press for access to selecting user menu.





The daily user menu displays up to six functions on the front.

The typical daily user only knows the functions required for the daily operation and needs only be able to carry out minor adjustments of settings of importance to the regulation.

The advanced user menu displays up to 16 functions on the front.

The advanced user typically has thorough knowledge of the animals and house computer functions.

The user can adapt settings continuously and thus optimise operation; for this, the user needs various data to get an overview of the current status.



Underlying pages can be added to the menu for the daily user and the advanced user. See section 1.5.1.



move your finger across the screen between the pages.

Press an icon to change the value in question.



All functions can be accessed from the service menu. They are divided into the following sub-main menus: climate, production, Management, alarm limits and technical.

In the menus, an icon path indicates the current display.

Ex.: Service user/ Climate/ Humidity/ Setpoints

#### 1.5.1 Setting up the User Menus

Only users with access to service user menus are allowed to set up user menus.



Press User type.

Press Service.

Press Configure view for...

Two steps are required to set up user displays.



#### Step 1. Select functions

Select the functions to be accessible in the menu of the relevant user type.

All the functions displayed can be selected.

indicates a function selected.



Press to add up to five underlying pages to the menu.

Press to proceed to the next step.



Press to go back to the previous page.



#### Step 2. Adapt the order displayed

Press a function and then another function to make the two functions change places.

Press to proceed to the next page.

Press to go back to the previous page.

Press to go back to step 1.

Press to save the setup.

It is also possible to move functions between pages by pressing a function and switching pages using and ...

#### 1.6 Password

CT2 Touch can be secured against unauthorised operation by using passwords. This function is activated in the **Technical/ Use password** menu under Service user.

Each user level has its own password. These can be changed in the **Management** menu.

You can limit the operation access of CT2 Touch by means of passwords. In order to have access to changing a setting, you must enter a password analogous to the view level in which the function in question is to be found (Daily, Advanced and Service).



Enter a total of four digits.

Having entered the password, CT2 Touch can be operated at the corresponding user level until it again returns to the front menu after 10 minutes without operation.

You can change the password for each of the three view levels in the menu Management/ Change password.

In order to gain access to changing a password, you must first enter the valid password.

User level	Gives access to	Factory-set code
Daily	User level daily	1111
Advanced	User level daily + advanced	2222
Service	User level daily + advanced + service	3333



Big Dutchman recommend changing the passwords of the factory setting and subsequently changing the password on a regular basis.



Enter a new four-digit password twice to change an existing password.

# 2 🛎 Climate

## 2.1 **Type of ventilation**

Main Menu	Submenu
Climate	
Active ventilation mode	
Side	
Tunnel	
Roof	
Heating Recovery Unit	

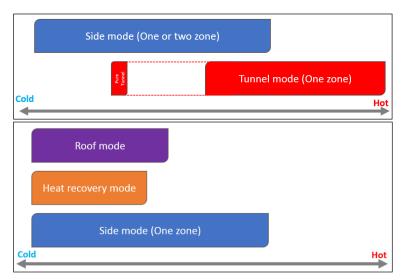
**Table 1:** Display of current ventilation mode

Depending on which ventilation components the house has, the house computer can switch between different ventilation modes to achieve the optimum air change.

The following ventilation modes can be achieved with the indicated components:

Side	Air intake on the sides of the house, e.g., wall inlets. See paragraph 2.5.
	Objective: With Side, a consistent climate is achieved throughout the house and this ventilation method will therefore often be preferred.
Roof	Air intake, e.g., roof inlets for equal pressure.
	Objective: The same as Side but for lower ventilation needs.
Tunnel	Air intake in one gable of the house, for example with gable fans. See paragraph 2.7
	Objective: With Tunnel higher air speed is achieved and thus air change in the house, so that the animals can be cooled even at high outside temperatures.
Heat recovery	Air intake via heat recovery that mixes dry, cold outdoor air with moist, warm indoor air. See paragraph 2.4
	Objective: Energy savings is achieved on heating the house using the heat exchanger by recycling the heat from the indoor air. In addition, humidity in the house is reduced, resulting in better bedding.

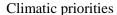
All ventilation modes cannot be used in the same house but will in practice usually be limited to the following two combinations (if installed) - here shown in relation to the temperature range they are used for:



#### 2.1.1 Changing between Ventilation Modes

To understand when a change is made between the different ventilation modes, it is necessary to know the relationship between them and their settings.

The change in ventilation mode happens as soon as the conditions are met for the ventilation mode that has climate-related priorities. When the conditions are no longer met, the ventilation returns to a secondary mode - possibly over a period of adjustment.





Tunnel has priority over Side.

#### Climatic priorities



Heat recovery has priority over Roof and Side. Roof has priority over Side.

When the house computer switches "back" to a secondary ventilation mode, it will typically be because the conditions for the other ventilation modes are no longer met.



#### 2.1.1.1 Change to Tunnel (combi-tunnel)

Tunnel ventilation can only be activated when both the indoor and outdoor temperatures are high enough.

To switch to Tunnel at a lower indoor temperature, you need to reduce the chill factor.

• To switch to Tunnel at a **higher** indoor temperature, **increase** the chill factor.

Outside temperature above Tunnel outside temp. limit (value from hold curve)

Inside temperature over Temp. setpoint incl. additions + Min. air speed \* Chill Factor \* Hysteresis (1.2 factor)

#### From Tunnel to Side

Outside temperature under Tunnel outside temp.limit (value form hold curve) - Hysteresis (1 °C)

or Inside temperature under Temp. setpoint incl. additions + Min. air speed \* Chill Factor \* Hysteresis (1 °C)

#### 2.1.1.2 Change to Roof

The adjustment of Roof ventilation is done using a special the negative pressure curve that covers the low ventilation requirements.

Changing to Roof occurs when the ventilation requirements according to the negative pressure curve are lower than that which may be supplied by Side ventilation.

By creating a gap in between the last point of the Roof curve and the first point of the Side curve e.g., from 25% to 30% - it is possible to provide a dead band in the ventilation, which makes the transition between the two ventilation modes more even.

A ventilation requirement under Side curve's first point - hysteresis.

(The hysteresis is calculated by subtracting the roof curve's last point from the side curve's first. It should be at least 2%)

#### From Roof to Side

Changing back to Side occurs when the ventilation requirements according to the negative pressure curve are higher than that which may be provided by Roof ventilation.

The ventilation requirement above the Roof curve's last point + hysteresis (see also above).



#### 2.1.1.3 Change to Heat Recovery

The adjustment of the ventilation using the heat recovery unit is done with a special negative pressure curve that covers the low ventilation requirements.

For optimal use of the heat recovery unit, the negative pressure curve should be set up so that the heat recovery unit mode covers as large a part of the ventilation sequence as possible.

Unable to switch to heat recovery when:

- the heat recovery unit is being cleaned.
- the outside temperature is too low (Outside temp < Low outside temperature limit +  $2 \, ^{\circ}$  C).
- the outside temperature is too high i.e., the difference between the outdoor and indoor temperature is too small.
- (Outside temp. is above Temp. setpoint incl. additions High outside temperature limit  $2^{\circ}$  C).
- the ventilation requirement exceeds the heat recovery unit's last point in the negative pressure curve.

#### From Heat Recovery to Side

When the conditions for heat recovery are not met.



# 2.2 **I** Temperature

		Main menu		Sub menu
CI	imate			
<b></b> Te	empe	rature		
	_			
Se Se	tpoint			
	8	Temp. setpoint incl. additions		
	81	Temperature		
	81	Tunnel temperature		
	**	Heat-offset		
	<b>*</b>	Absolute heat setpoint Stand alone heater 1-4		
	81	Tunnel temperature		
	81			
	<b>8</b>  -	Heater 1 setpoint Stand alone heater 1-4		
		Stand alone heater 1-4		
lnf				
TUNNEL	i	Experienced tunnel temp.		
TUNNEL	i	Current tunnel temp.		
LPV	8	Current temperature		
	<b>3</b>	Outside temperature		
	8	Actual day and night adjustment		
	•	House heater requirements	<b>(</b>	Heater requirements
	•	Stand alone heater requirements	<b>*</b>	Heater1-4
LPV	•	House heater temperature		
TUNNEL	i	Experienced heating temp.		
	<b>♦</b>	Stand alone heater temperature	•	Heater 1-4
	8	Min./max. temperature	8	Maximum 24 h
			$\bigcirc$	Maximum 24 h time
			8	Minimum 24 h
			$\bigcirc$	Minimum 24 h time
			1	Sensor min./max.
	8	Individual temperature sensors	8	Temp. sensor 1-8
TUNNEL		Min./max. temperature tunnel	0	Tunnel temperature minimum
			$\bigcirc$	Tunnel temperature minimum time
				Tunnel temperature maximum
			$\bigcirc$	Tunnel temperature maximum time



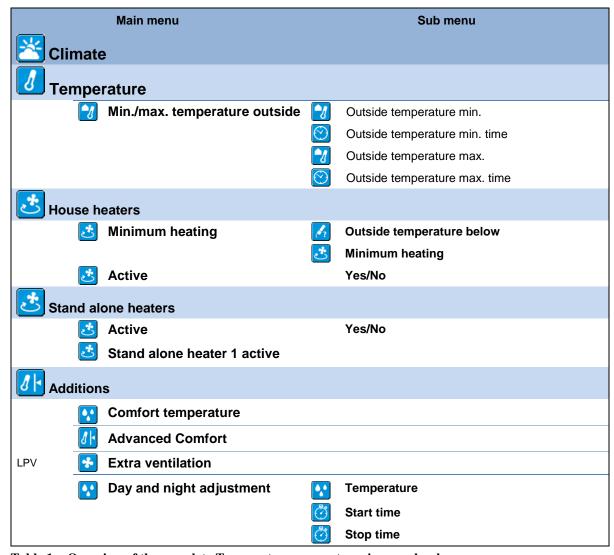
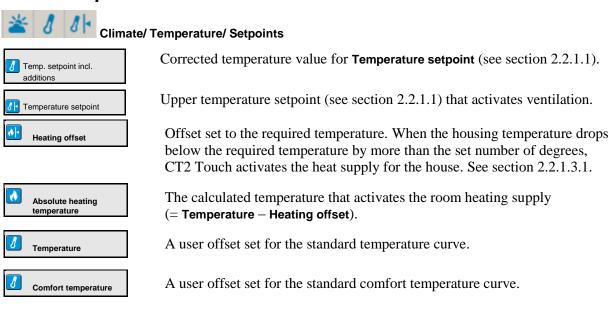


Table 1: Overview of the complete Temperature menu at service user level.

#### 2.2.1 Setpoints





A user offset set for the standard heating temperature curve.



Set the temperature that activates the local heat supply.



When the inside temperature is too high, CT2 Touch increases the ventilation level to supply more fresh air. When the temperature is too low, the computer reduces the ventilation level to keep the heat in the house and supplies possibly more heat.

#### 2.2.1.1 Temperature Setpoint with Additions

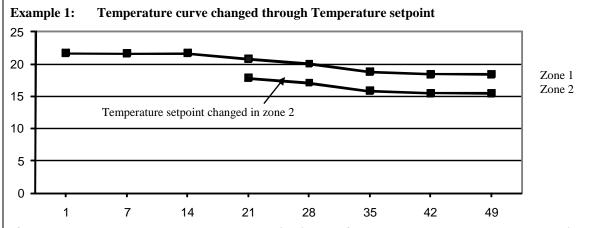
The **Temperature setpoint** is the basis for CT2 Touch's calculations of the ventilation requirement of the house. If the computer is set up with the functions; comfort temperature, humidity control with temperature reduction, or day and night adjustment, the computer will correct the temperature setpoint by increasing or decreasing a few degrees and calculating ventilation requirements accordingly.

#### 2.2.1.2 Temperature Setpoint

CT2 Touch regulates the indoor temperature according to the **Temperature setpoint**.

Using zone control, front and rear have their own individual temperature setting. Thus, the temperature can be set separately in each individual zone; however, the two zones use the same temperature curve.

If you want to change the temperature with the same number of degrees in both zones, you can change through the curve.



If you only want to change the temperature setting in one of the zones, or change both zones but with a different number of degrees in each individual zone, you have to do it through Temperature setpoint.

#### 2.2.1.3 **Heating**

CT2 Touch can regulate two types of heating:

**Room heating:** Used to heat the entire house and cold areas in the house. All heaters

connected as room heaters are regulated according to the same temperature

setpoint.

**Stand-alone heating:** Used for instance as heating for brooding. Each heater has its own

temperature setting.

#### 2.2.1.3.1 Room Heating

Room heating can be regulated as common or individual heating.

**Common room heating**: Up to two heaters are regulated according to a common heating

requirement.

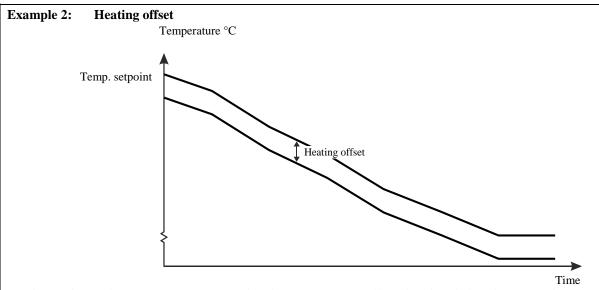
**Individual room heating**: For each heater, choose which sensors are to control the heating

requirement. Up to six heaters in one-zone houses or up to four heaters in

each zone in two-zone houses can be used.

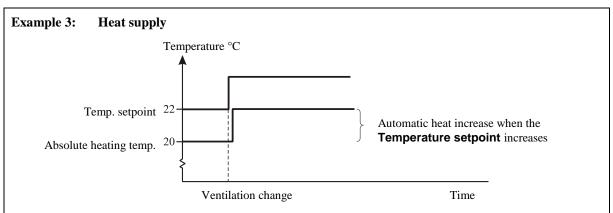
#### Set heating offset

In houses with heating systems, CT2 Touch regulates the inside temperature according to the set temperature, **Temperature**, and according to a lower temperature limit, **Absolute heating temperature**.



Set the number of degrees (**Heating offset**) that the temperature is allowed to drop below the required temperature before CT2 Touch is to supply heat.

If you want to increase the **Temperature setpoint** without increasing the **Absolute heating temperature**, you must first adjust the **Temperature setpoint** and then increase the **Heating offset** by the corresponding number of degrees.



Note that when you increase the Temperature setpoint, the Absolute heating temperature will increase correspondingly so that the offset between the two values will always be the same.

#### 2.2.1.3.2 Stand-alone Heater Setpoint

You can use up to four stand-alone heaters to which a local zone should be assigned at computer setup. CT2 Touch regulates heating in the local zones of the house independently of room heating, and heats them by means of heaters located in each zone.



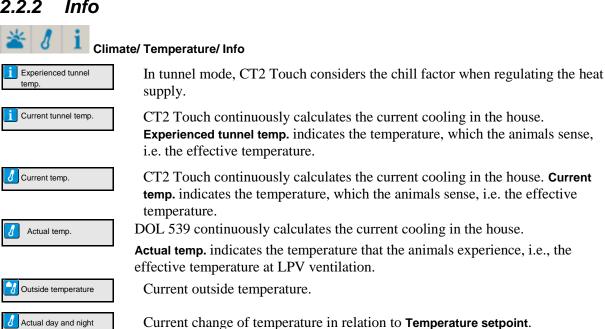
As heating is concentrated on the local zones, the inside temperature outside the zones can be kept down to reduce heat consumption.

In Stand-alone heater, set the temperature which is the lowest temperature allowed at the heater in

When the inside temperature is lower than this setting, the heater supplies heat.

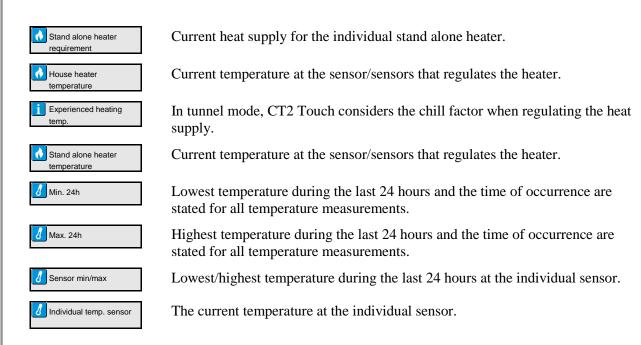
#### Info 2.2.2

diustment House heater





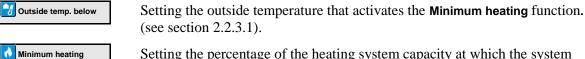
Current heat supply for installed House heaters.



#### 2.2.3 Heating



This section is relevant only to houses with heating systems.

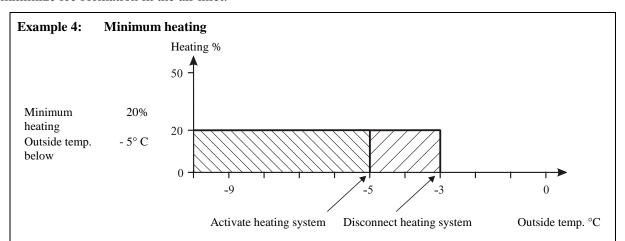


Setting the percentage of the heating system capacity at which the system opens at minimum heating.

Connecting or disconnecting heat supply (see section 2.2.3.2).

#### 2.2.3.1 Minimum Heating

Minimum heating is a function which CT2 Touch activates in cold weather. Minimum heating can e.g. minimize ice formation in the air inlet.



The computer will not turn off the heating system again until the outside temperature exceeds **Outside temperature below** by more than 2° C. This prevents the heating system from connecting and disconnecting continuously when the outside temperature fluctuates around the set temperature.



#### 2.2.3.2 Connecting or Disconnecting Heat Supply

When you want to stop the heat supply in the house, disconnect heating. CT2 Touch will then automatically turn off the heat supply.



If you turn off the heat supply manually without disconnecting heating (**Active**) on CT2 Touch, regulation of the ventilation will be inappropriate as the computer will try to regulate based on the assumption that heating is still available.

**NB** When you disconnect heating in a house with a humidity sensor, CT2 Touch will automatically regulate the air humidity according to the principle of temperature reduction (see section 2.3.2.2, Humidity/ Humidity Control Principles).

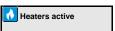
**NB** 

#### 2.2.4 Stand-alone Heater

This section is relevant only to houses with stand-alone heaters.



Connecting or disconnecting all stand alone heaters.



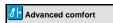
Connecting or disconnecting the individual stand alone heater.

#### 2.2.5 Additions

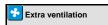


Comfort temp.

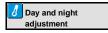
Setting a number of degrees which the inside temperature is raised in order to compensate for the chill effect that the animals are exposed to with strong ventilation (see section 2.2.5.1).



The function **Advanced Comfort** enables CT2 Touch to optimise the inside temperature in relation to the age of the animals, heat regulation and the climate in the house.



Setting a number of degrees which the inside temperature is raised in order to compensate for the chill effect that the animals are exposed to when extra ventilation is activated (only LPV, see section 2.2.5.2).



The number of degrees by which the temperature will deviate from **Temperature setpoint**. (see section 0).



The time at which the function starts.



The time at which the function stops.

#### 2.2.5.1 Comfort Temperature

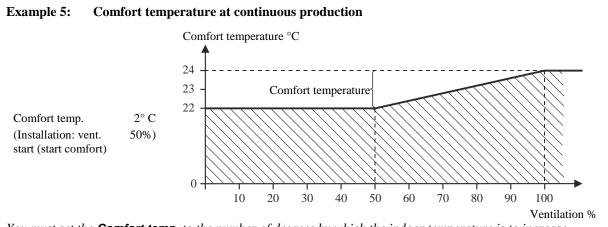
When CT2 Touch increases ventilation on hot days to keep the inside temperature down, the higher air speed in the house will make the air feel colder to the animals. Thus, for example  $20^{\circ}$  C in calm weather feels warmer than  $20^{\circ}$  C in windy weather.

To counteract the fact that the animals are chilled because of the higher air speed, CT2 Touch increases the inside temperature by the set **Comfort temperature** before ventilation increases to



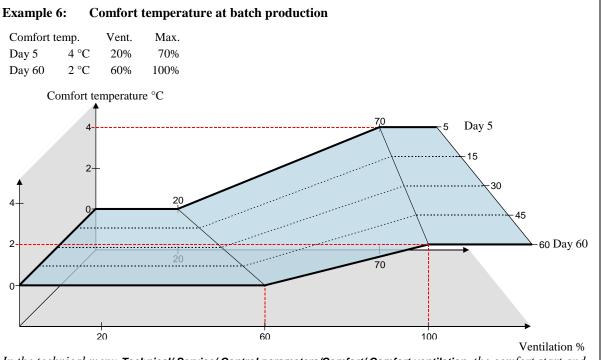
maximum. This temperature increase counteracts the fact that the animals feel the extreme ventilation as draught.

During continuous operation activates DOL 539 function **Comfort temperature**, when the ventilation requirement is higher than the ventilation rate that the **Start ventilation** is set at.



You must set the **Comfort temp.** to the number of degrees by which the indoor temperature is to increase before ventilation increases to maximum.

At batch production, the comfort temperature can be set as a curve equating to a time span of two day numbers. The ventilation can thus be increased for the smaller birds at a later stage.

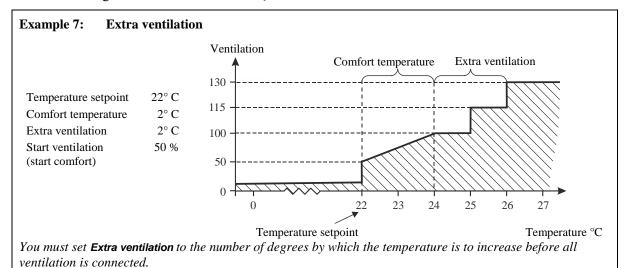


#### 2.2.5.2 Extra Ventilation

The function is only accessible in houses with LPV ventilation.

The extra ventilation works by means of capacity in the ventilation system, which exceeds the calculated air requirement of the animals. It is not possible to bring the inside temperature below the outside temperature, but the increased air velocity in the house will cool the animals.

CT2 Touch activates the function extra ventilation so that the ventilation is increased gradually in steps when the inside temperature at maximum ventilation rises more above **Temperature setpoint** than the number of degrees to which **Comfort temperature** is set.



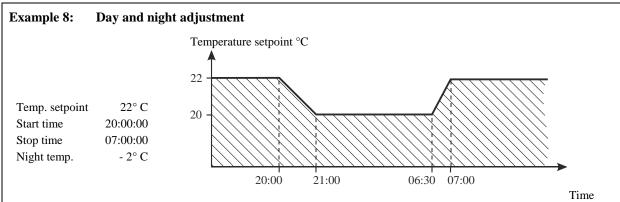


The air velocity is of great importance to the animals. The higher the air velocity is the more it cools. When it is warm weather, a high air velocity feels like a pleasant breeze. Even a low air velocity feels like an unpleasant draught when it is cold weather.

#### 2.2.5.3 Day and Night Adjustment

Day and night adjustment is intended for changing the inside temperature over a set period every night in order to support the animal's normal behaviour. A lower inside temperature will make the animals experience a normal circadian rhythm. Furthermore, the ventilation level will be relatively higher, thus ensuring a better air quality.

**NB** You cannot activate **Day and night adjustment** when the house is set at **Empty house**.



The inside temperature will gradually adapt to day and night adjustments within the period the reduction in temperature is set to last.

This function is designed for a nightly temperature setback but can be set for running at any time and for letting the temperature rise (by setting the value at a positive figure).

In batch production mode, the function can be set to lower the temperature automatically during the processing of the batch. See the **Management/ Batch curves/ Climate** menu to set a curve for **Day and night adjustment**.

# 2.3 Humidity

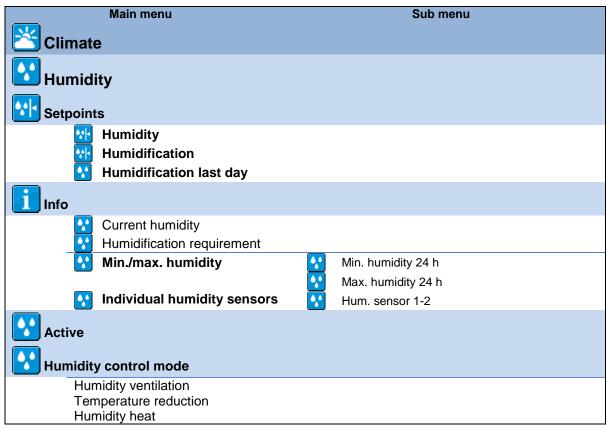


Table 2: Overview of the Humidity menu at service user level.

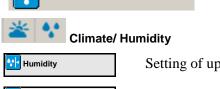
This section is relevant only to houses with humidity sensors.

The CT2 Touch climate and production computer adjusts the house air humidity according to the humidity setpoint. Humidity is supplied to the house air partly from animals, feed, drinking water, and litter, and partly from the cooling and humidification functions.

When air humidity is higher than the set **Humidity**, the computer will increase ventilation (when the temperature regulation permits) to reduce the humidity level, or increase the heat supply, depending on the selected humidity control mode. When air humidity is lower than the setting, the computer first reduces ventilation and then activates humidification if the house has a humidification system.

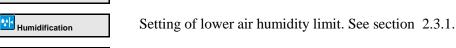


In two-zone houses, humidity control can be activated separately in each zone.



Current humidity

Setting of upper air humidity limit.



Current humidity level.



Humidification last day
Min. humidity 24 h
Max.humidity 24 h

Humidification

Humidity control

Active

Setting of the day number when CT2 Touch deactivates humidification.

CT2 Touch thus humidifies only at the start of the batch, until the natural humidity level in the house has reached the desired level.

Lowest air humidity these 24 hours.

Highest air humidity these 24 hours.

Current humidification requirement.

Connecting and disconnecting humidity control. See section 2.3.2.

Selecting type of humidity control. See section 2.3.2.1, 2.3.2.2 and 2.3.2.3.

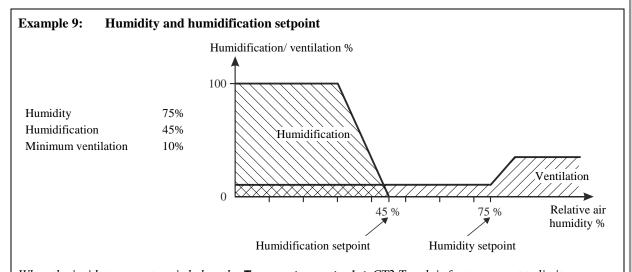
#### 2.3.1 Humidification



#### Climate/ Humidity/ Setpoints/ Humidification

Humidification increases the air humidity of the house by supplying atomized water to the air. It is important to maintain certain air humidity, among other things to prevent dehydration of the animals' mucous membranes.

CT2 Touch increases humidification as long as the air humidity is below the **Humidification setpoint**.



When the inside temperature is below the **Temperature setpoint**, CT2 Touch is factory preset to limit humidification. Humidification will be disconnected if the inside temperature is  $1^{\circ}$  C below the temperature setpoint. Humidification could otherwise make the inside temperature drop further.

#### 2.3.2 Humidity Control





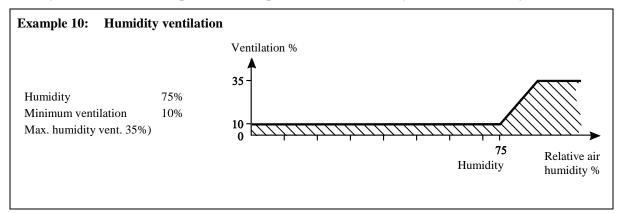
When humidity control is disconnected, CT2 Touch regulates ventilation according to the inside temperature alone.

#### 2.3.2.1 Humidity Ventilation

This function is not active in Combi-Tunnel houses, when they are ventilated according to the Tunnel principle.

When CT2 Touch is set up to control humidity according to the principle of humidity ventilation, it will reduce a too high humidity level by increasing ventilation gradually. The increased air change will make the inside temperature fall. To maintain the temperature of heating temperature, the heating system will gradually supply more heating.

Humidity ventilation makes it possible to keep the house air humidity on the set humidity.



#### 2.3.2.2 Temperature Reduction

CT2 Touch can control the house humidity according to the humidity control principle with temperature reduction when the animals can tolerate a temperature drop at high air humidity. This function limits the use of heating in the house but cannot keep the air humidity at the humidity setpoint.

**NB** In your daily work, you should only adjust humidity via **Humidity setpoint**.

#### 2.3.2.2.1 Temperature Reduction with Heat Supply

When CT2 Touch has been set up to control humidity according to the temperature reduction principle, the computer will adjust a too high humidity level by reducing the inside temperature by a few degrees (**Reduction**).

At a lower temperature setting, CT2 Touch will thus increase ventilation and consequently the change of air. When this has made the inside temperature drop, ventilation will decrease to minimum ventilation in order to limit the heat loss from the ventilation.

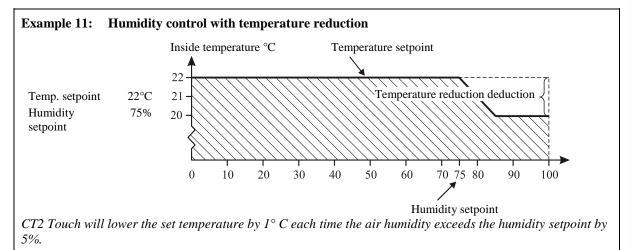
If this is insufficient to maintain the reduced **House heater setpoint**, the computer will gradually supply more heat.



#### 2.3.2.2.2 Temperature Reduction without Heat Supply

When heat supply has been disconnected, CT2 Touch automatically regulates the air humidity according to the temperature reduction principle.

The humidity control process is the same as for heat supply until the point at which ventilation is reduced to minimum ventilation. Without heat supply, the inside temperature could continue to drop below the **House heater setpoint**.



#### 2.3.2.3 Humidity Heat

When CT2 Touch has been set to control humidity according to the humidity heat principle, it will reduce a too high humidity level by gradually increasing the heat supply. The increased heat supply will make the inside temperature rise. In order to maintain the temperature, the ventilation system will gradually increase ventilation.

Humidity heat makes it possible to keep the house air humidity at the set humidity.



Check the heat consumption at regular intervals when using the principle of humidity heating to regulate the house humidity. Settings for heating and humidity control should be checked to avoid excessive heating costs.

# 2.4 WHeat Recovery Unit

These functions are only accessible in houses with heat recovery units. The availability of the functions described depends on the structure of the heat recovery unit in question.

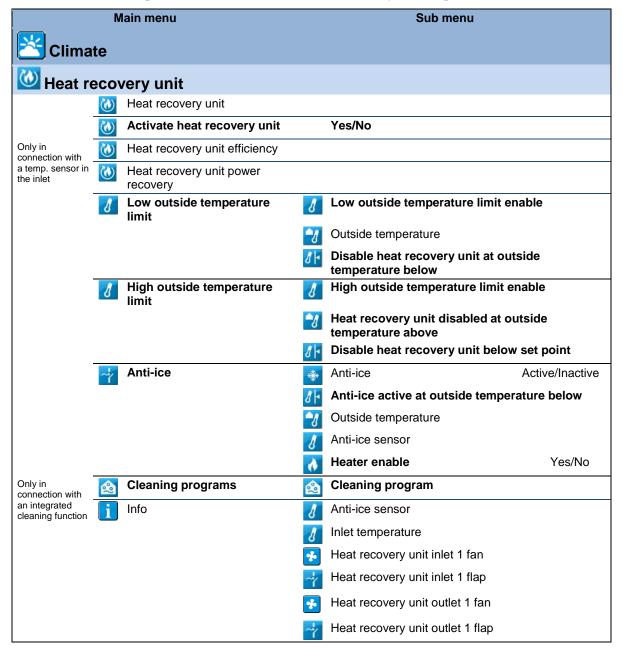


Table 3: Overview of the complete Heat recovery unit menu at service user level.

A heat recovery unit is an integrated part of the house ventilation system and is used for minimum ventilation for a number of days at the start of a batch (broilers approx. 20 days). When more ventilation is needed, the ordinary ventilation system will gradually take over.

The heat recovery unit has two fans. One of the fans removes warm, humid air from the house. The other fan draws fresh, preheated air into the house. An automatic, adjustable flap opens to let outside air into the house. Outside air is heated inside the heat recovery unit by the warm, humid house air and is drawn into the house as dry, fresh air. When the flap is closed, the heat recovery unit is running in recirculating mode and the air outlet fan is off.

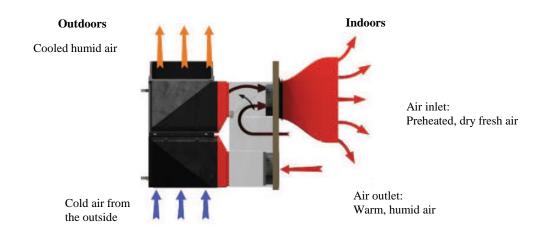
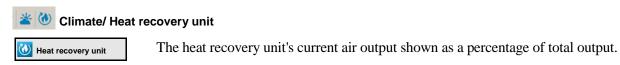


Figure 1: Simplified sketch of method of operation of heat recovery unit

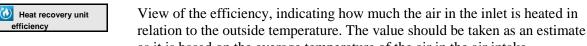


Connection and disconnection of recovery unit. When the heat recovery unit is disconnected, the other heat components of the ventilation system takes over.

Connection and disconnection of forced dehumidification.

This function is available when a humidity sensor is installed and Humidity ventilation is active (in the menu Climate/Humidity/Humidity control mode). See paragraph 2.3.2.1.

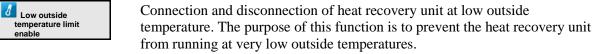
To use the heat recovery unit's ability to dehumidify in the best way possible, CT2 Touch reduces a too high air humidity by, among other things, letting the inside temperature rise at the same time as increasing the air outlet.



as it is based on the average temperature of the air in the air intake. View of the calculated value of how much energy is currently being recovered

(power). The value should be taken as an estimate as it is based on estimated values of air volume and average temperature of the air in the air intake.

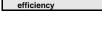
#### Low and high outside temperature limit



View of current outside temperature.

Setting the outside temperature at which the heat recovery unit disconnects. Also see Example 12.

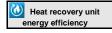
Connection and disconnection of heat recovery unit at high outside temperature. The purpose of this function is to prevent the heat recovery unit from running when the difference between the outside and inside temperatures is small.



Activate heat

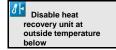
covery unit

Forced dehumidification





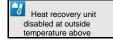




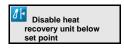




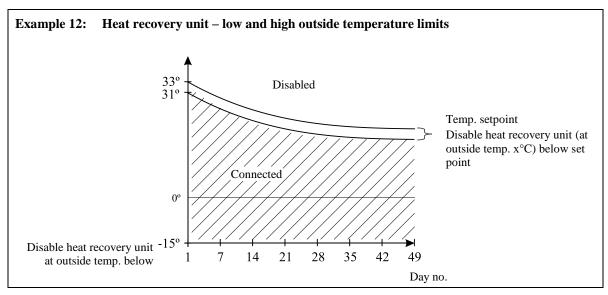
The heat recovery unit disables when the outside temperature gets close to the temperature setpoint. Set the number of degrees for the minimum difference between outside and indside temperature. Also see Example 12.



View of the outside temperature that makes the heat recovery unit disconnect.



Setting degrees. When the outside temperature is closer to the temperature setpoint than the set degrees, the heat recovery unit disconnects. Also see Example 12.

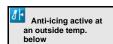


#### **Anti-icing function**

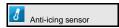


View of whether the function is active or not.

When the anti-icing function is active, the air inlet of the heat recovery unit alternately turns on and off to prevent ice from forming in the unit.



Setting the outside temperature which activates the anti-icing function.

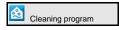


View of current temperature at the anti-icing sensor. The sensor value is not used for controlling the anti-ice function.



Connection and disconnection of an external heat source in connection with the heat recovery unit.

#### **Cleaning program**



When the heat recovery unit used has a built-in cleaning system, CT2 Touch can run up to three cleaning programs per 24 hours.

Setting of number of cleaning programs per 24 hours.

Setting for each cleaning program at the time when cleaning is to run and the time at which it will stop.

#### **Current status**



Status views of the heat recovery unit's individual parts.



### 2.5 Ventilation

These functions are not accessible in houses with Tunnel ventilation.

	Main menu	Sub	menu		
<b>Climate</b>	e				
<b>Ventilat</b>	ion				
Minimum	ventilation setpoints				
*-	Minimum ventilation/animal				
Maximum	ventilation setpoints				
*	Maximum ventilation				
Zone con	trolled inlet				
20110 0011	Temperature deviation				
~	Inlet correction factor				
CO <sub>2</sub> CO <sub>2</sub> mini	imum ventilation				
CO <sub>2</sub>	CO2				
CO <sub>2</sub>	CO2 minimum ventilation				
CO <sub>2</sub> ∢	CO2 setpoint				
*	Active				
Inlet de-id	ce				
~	Outside temperature below				
Info					
*	Ventilation requirement				
*	Minimum ventilation				
*	Humidity ventilation				
*	Maximum ventilation				
*	Dynamic MultiStep mode		High/ Low		
*	Ventilation status	Ö	Cycle timer minimum	*	Cycling stopped
			inlet	<u> </u>	Next change:
		Ö	Cycle timer air outlet	*	Cycling stopped
				<u>(a)</u>	Cycling
		~~	Roof inlet flap		
		*	Roof inlet fan		
		<b>*</b>	Roof inlet recirculation fan	speed	
		~~~	Side inlet 1-6		
		*	Air outlet 1-2		
		*	Stepless 1-2		
		*	MultiStep1-16		

Table 4: Overview of the complete Ventilation menu at service user level.

The house ventilation consists of an air inlet and an air outlet. Apart from supplying fresh air to the house, the ventilation is to remove humidity and any excess heat.

CT2 Touch continuously adjusts the ventilation according to a calculation of the ventilation requirement. The computer will therefore increase or limit the ventilation based on whether the inside temperature and air humidity are either too high or too low.

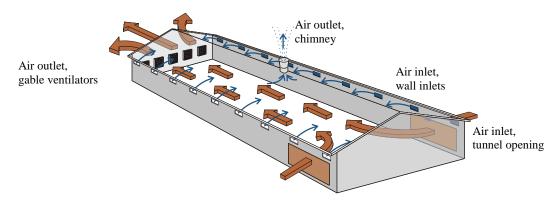


Figure 1: Combi-Tunnel ventilation

Climate/ Ve	entilation
Min. ventilation	The lower limit for the degree of ventilation in relation to the animals' air requirement ( $m^3/h$ per animal – Real air).
Max. ventilation	The upper limit for how much of the system capacity the computer can activate (see section 2.5.2).
Temp. deviation	The function zone-controlled air intake. Temperature span from <b>Temperature setpoint</b> in relation to which CT2 Touch adjusts the shutter position of the air inlets. Also, see section 2.5.3.
Inlet correction factor	Factor for zone regulation of the air inlet flap position.
CO2	Current CO <sub>2</sub> level.
CO2 CO2 minimum ventilation	Current ventilation requirement (as a percentage of the systems capacity) to keep CO2 levels under the CO2 setpoint.
CO2 setpoint	Upper limit for CO <sub>2</sub> in the house air.
Outside temp. below	The lower limit for the outside temperature. If the outside temperature drops below the lower limit, CT2 Touch activates the de-icing function.
Ventilation requirement	Current ventilation requirement.
Active	Connecting and disconnecting the function CO <sub>2</sub> minimum ventilation.
Ventilation status	Status for air inlet and air outlet.
Cycle timer min. inlet	Status for cycle timer by the function minimum air inlet.

#### Minimum Ventilation 2.5.1



#### **Climate/ Ventilation/ Minimum ventilation setpoints**

The minimum ventilation function supplies exactly the amount of air required in the house to ensure an acceptable air quality. The function is particularly relevant during periods of cold weather when it is not necessary to ventilate to keep the inside temperature down.

CT2 Touch calculates the necessary minimum ventilation based on the animals' requirement for fresh air. You can read the minimum ventilation either as a percentage of the ventilation system capacity or as m<sup>3</sup>/h per animal. The system will never ventilate less than the indicated minimum ventilation.

The animals' requirement for fresh air varies, depending on breed and weight. You must indicate the requirement as cubic metre air per hour (m³/h) per animal. You can find the correct figure in the technical literature or ask your adviser if in doubt.

Please note that the correct number of animals must be set in the **Production/ Animals** menu.

#### Maximum Ventilation 2.5.2



# Climate/ Ventilation/ Maximum ventilation setpoints

The maximum ventilation function sets a limit to how much of the ventilation system capacity (in percent) the computer can activate. 100% ventilation corresponds to the animals' calculated requirement, while ventilation utilising the total system capacity may reach e.g. 160% (see also the section on extra ventilation).

The function can be relevant to use during very high outside temperatures where ventilation utilising the total system capacity would make the inside temperature exceed the required temperature. The function can also prevent young animals from being exposed to a level of ventilation which they do not tolerate.



When you want to override the function, set the Maximum ventilation to the maximum value (factory setting is 300 %). This way, you make sure that no limit has actually been set for how much of the ventilation system capacity can be used.

#### 2.5.3 Zone-controlled Inlet

In order to neutralize possible temperature differences in very large one-zone houses, the air inlets can be grouped in up to six zones and each group is adjusted according to the temperature measured by the CT2 Touch computer in that particular zone. When the temperature in an air inlet zone deviates from **Temperature setpoint**, CT2 Touch adjusts the shutter position of the air inlet.



The temperature setting specifies the level of adjustment to be carried out by the CT2 Touch computer.

The higher the **Temp. deviation** is set, the slower adjustment.

When the temperature in the air inlet zone deviates from **Temperature setpoint**, the shutter position will be adjusted with this factor in relation to the extent of the deviation.

The higher the factor is set, the more the shutter position is adjusted. Also, see example in *Technical* manual.



#### 2.5.4 CO<sub>2</sub> Minimum Ventilation



Climate/ Ventilation/ CO<sub>2</sub> minimum ventilation

This function is not active in Combi-Tunnel houses, when they are ventilated according to the Tunnel principle.

By using a CO<sub>2</sub> sensor the current CO<sub>2</sub> level in the house can be monitored and used as an indicator of air quality.

The function either increases or limits the minimum ventilation and the current ventilation level, depending on the  $CO_2$  content of the house air, i.e. whether or not it is higher or lower than the  $CO_2$  setpoint.

You can connect and disconnect the CO₂ min. ventilation function which is active when minimum ventilation is active.

When the  $CO_2$  level of the house air exceeds the  $CO_2$  setpoint, the function increases ventilation  $CT_2$  Touch reduces the minimum ventilation if the  $CO_2$  level in the house is below the  $CO_2$  setpoint. In the first 10 days of the batch, ventilation can also be limited below 25 % of the minimum ventilation curve.

In order to prevent a defective  $CO_2$  sensor from causing a ventilation level which is far too low or far too high, CT2 Touch disconnects the  $CO_2$  function and activates Min. ventilation.

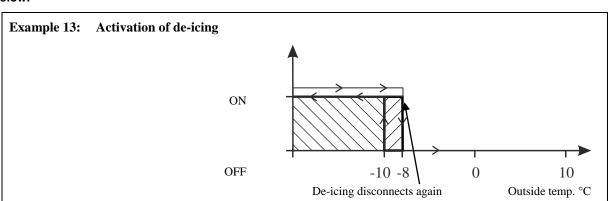
#### 2.5.5 De-icing Air Inlet



#### Climate/ Ventilation/ Inlet de-ice

De-icing is a function, which changes the regulation of the ventilation to Cycle time at low temperatures to prevent ice formation in the air inlets.

CT2 Touch activates de-icing when the outside temperature falls below the setting for **Outside temp.** below.



You must set **Outside temp. below** to the number of degrees to which the outside temperature can fall before CT2 Touch activates the de-icing function.



#### 2.5.6 Ventilation Status



#### 2.5.6.1 Cycle Timer at Minimum Air Intake



This menu line is visible only when the function Cycle timer min. inlet is used (set in the menu **Technical/ Service/ Adjust negative pressure/ Side/ Minimum air inlet**).



When CT2 Touch regulates minimum ventilation with cycle timer, the flaps alternately open and close. **Next change** indicates the time until the flap position changes the next time.

#### 2.5.6.2 Stepless and MultiStep Position

The air outlet in the house consists partly of one or more stepless exhaust units, and partly of groups of ON/OFF exhaust units. The stepless exhaust unit is variable as the computer can adjust the motor performance and flap opening of the fan while the fans in the other exhaust units are either on or off.

The ventilation system starts by connecting the stepless exhaust unit. When the ventilation requirement exceeds the capacity of the stepless exhaust unit, a group of the other exhaust units is connected at the same time as the output of the stepless exhaust unit is reduced. This way, the computer ensures stepless transition from one ventilation level to the next. If the ventilation requirement increases further, the stepless exhaust unit will perform up to its maximum until it reduces its output when the next group of ON/OFF exhaust units is connected.

Each exhaust unit in the house is marked to indicate whether it is a stepless or an ON/OFF exhaust unit. The latter are numbered according to which MultiStep® they belong. This way, it is possible to recognise the individual exhaust units and compare their actual output with the status that you can read in the **Ventilation** menu. This is relevant particularly in connection with troubleshooting work.

#### 2.5.6.3 Flap Opening

The flap opening is a percentage indication of how much the flaps of both air inlet and air outlet are open. If you are in doubt about the actual ventilation output, you can compare the display of the ventilation status in the ventilation menu with the output that you can actually observe in the house. The percentage indications are relevant particularly in connection with troubleshooting work.



# 2.6 Spray Cooling

This section is relevant only to houses with spray cooling systems.

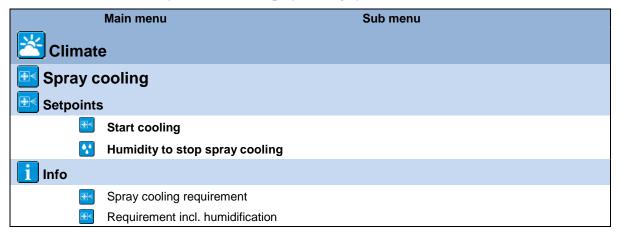


Table 5: Overview of the complete Spray cooling menu at service user level.

Cooling is used in houses where ventilation alone cannot reduce the inside temperature sufficiently.

Cooling has the advantage over ventilation in that it can bring the inside temperature down below the outside temperature. On the other hand, cooling will also increase the air humidity in the house



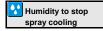
The combination of a high inside temperature and high air humidity can be life-threatening to the animals. As cooling makes the house humidity increase, CT2 Touch automatically disconnects cooling when the house humidity exceeds **Humidity to stop spray cooling** (normally 75-85%).



#### Climate/ Spray cooling



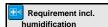
The number of degrees by which the temperature is to increase above the **Temperature setpoint** + **Comfort temp**. before cooling starts.



The air humidity percentage that makes CT2 Touch stop the cooling function. Furthermore, a humidity limit can be set for the tunnel cooling.

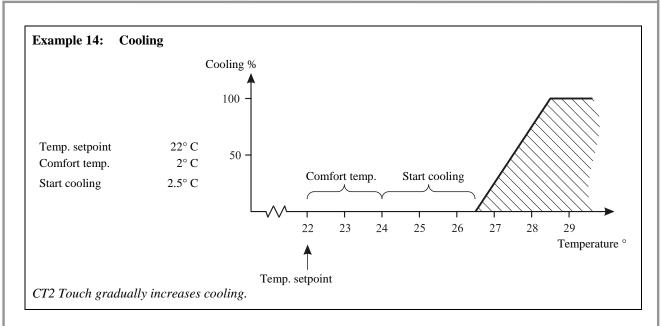


Display of the current cooling requirement.



This reading is displayed when humidification is also connected to the relay for high-pressure cooling system. The reading shows how big a percentage of the high-pressure cooling system's capacity that is currently active.

This feature is particularly useful in hot and dry areas where high-pressure cooling will run alternately to the humidification, respectively to cool and increase humidity.



# 2.7 Tunnel

These functions are not accessible in houses with LPV ventilation.

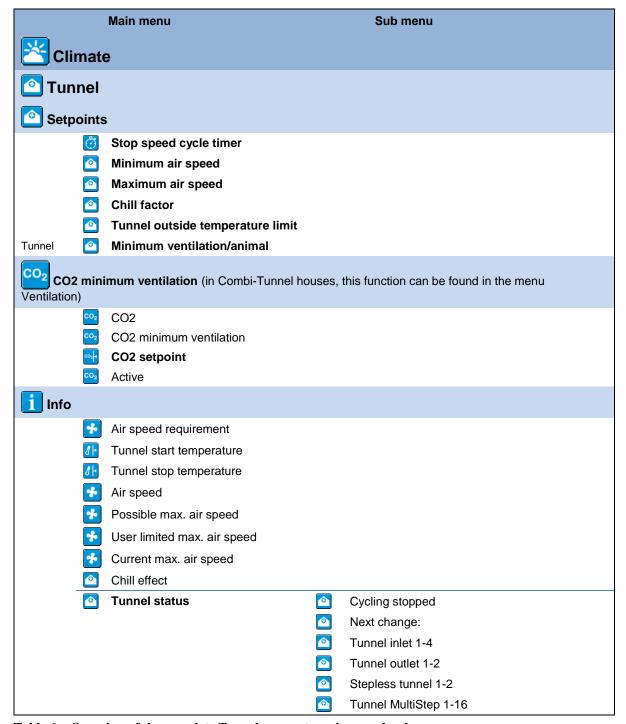


Table 6: Overview of the complete Tunnel menu at service user level.

Tunnel ventilation is used at high temperatures. The air is let in through a tunnel opening at one end of the house and the air is exhausted through a number of gable fans at the other end of the house. This makes the air move quickly in a lengthwise direction in the house and the air therefore feels cooler.

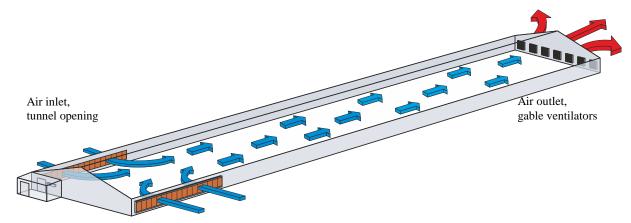


Figure 2: Tunnel ventilation



Tunnel ventilation cannot be activated until both the outside and inside temperatures are sufficiently high.

Stop speed cycle timer

Setting of the highest acceptable air speed when tunnel ventilation is running cycle timer (see section 2.7.1) (only Combi-Tunnel). Above this level, ordinary tunnel ventilation without cycle timer is used to ventilate.

Min. air speed

Setting of lowest air speed acceptable in tunnel mode (see section 2.7.2).

Max. air speed

Setting of the highest air speed acceptable in tunnel mode (see section 2.7.2).

Chill factor

The degree of cooling which an animal of a given age and breed will experience at 1.0 m/s.

Tunnel outside temp.

The lower outside temperature limit for activation of Tunnel ventilation. The limit is set in the batch curve **Chill curve. – outside temp.** (only Combi-Tunnel).

Min. vent./animal

The lower limit for how little is ventilated in relation to the air requirement of the birds (m³/h per bird).

#### Climate/ Tunnel/ Info

Air speed requirement

The current ventilation requirement (only Tunnel).

Tunnel start temperature

The high inside temperature that activates Tunnel ventilation (only Combi-Tunnel).

Tunnel stop temperature

The low inside temperature that stops Tunnel ventilation (only Combi-Tunnel).

Possible max. air

Air speed

Display of the calculated air speed in the house.

Reading the systems maximum air speed.

User limited max. air speed

Reading the system set maximum air speed.(Max. Air speed).

Current max. air speed

The current max. air speed.





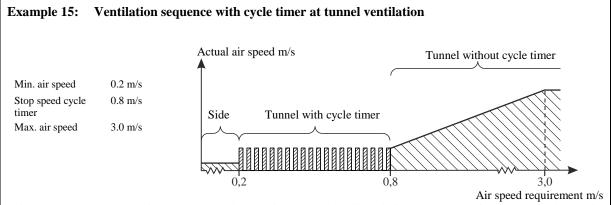
CT2 Touch's calculation of the degree of cooling in °C which an animal of a given age and breed will experience.

Tunnel status

Menu for status of air intake, MultiStep and Dynamic MultiStep.

#### 2.7.1 Cycle Timer at Tunnel Ventilation

When tunnel ventilating at low ventilation requirement (e.g. below 0.8 m/s), the distribution of air in the house can be ensured by means of a cycle timer. CT2 Touch will alternately switch the fans on and off. This will prevent temperature differences.



When a cycle timer is used at tunnel ventilation, the air speed will cycle between 0.0 and 0.8 m/s. As always the setting of **Min. air speed** will function as a start condition for tunnel, but now with the possibility of starting at a lower setting, eg. 0.2 m/s.

## 2.7.2 Minimum and Maximum Air Speeds

If the speed is too low, the temperature difference between the two ends of the house will be too high. Therefore, you must set a lower limit for the air speed in tunnel mode.

In order to prevent small animals from being ventilated too much, it is possible to set an upper limit for the air speed in the house, **Max. air speed**.

#### 2.7.3 Chill Factor and Chill Effect

The chill factor is an expression of the cooling effect of the air, depending on the age and breed of the animals. The younger the animals, the colder they feel the temperature at a given air speed.

CT2 Touch calculates the current cooling effect on the basis of the air speed in the house and the current chill factor.

Example 16: Chill factor and chill effect		
	Full-grown animals	Day-old chickens
Air speed	1.5 m/s	1.5 m/s
Chill factor	3	8
Chill effect	4.5° C	12° C
30° C feels like	25.5° C	18 <b>°</b> C



#### 2.7.4 Start Tunnel

The computer continuously calculates which inside temperature is required before Tunnel ventilation can be activated (only Combi-Tunnel).

- To change to tunnel at a **lower** inside temperature, you must **reduce the chill factor**.
- To change to tunnel at a **higher** inside temperature, you must **increase the chill factor**.

## 2.7.5 Current Air Speed

The current air speed is a calculated value (metres/sec.). The climate and production computer calculates the current air speed through the house based on the cross-sectional area (m²) and the current capacity of the tunnel fans.



# 2.8 Tunnel Cooling

This section is relevant only to houses with tunnel cooling or cooling systems.

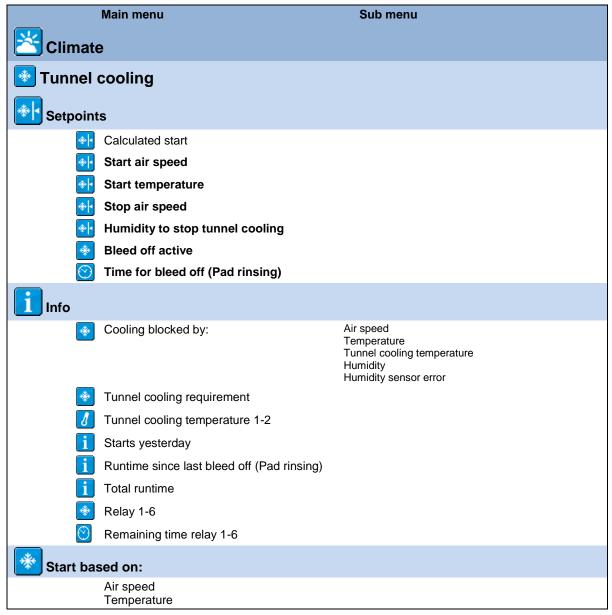
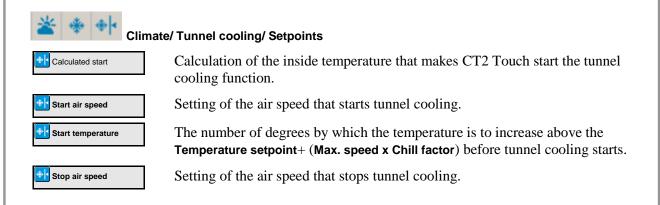


Table 7: Overview of the complete Tunnel cooling menu at service user level.







The air humidity percentage that makes CT2 Touch stop the tunnel cooling function.

When running at 10% or less the tunnel cooling is gradually reduced before being stopped. Furthermore, a humidity limit can be set for the spray cooling.

Bleed off active

Connection and disconnection of pad cleaning.

Time for bleed off (Pad rinsing)

The time when the drainage function starts after tunnel cooling has run for a set interval (Running time between drainage intervals).

Drainage does not start while tunnel ventilation is active.

Runtime since last bleed off (Pad rinsing)

Reading of the time tunnel cooling has been running since the last drainage process.

Total runtime

Reading of total drainage running time. Can be used as an indicator of whether cooling pads need to be replaced.

Cooling blocked by:

In order to ensure that the cooling system does not run under inappropriate conditions (not desirable due to the well-being of the birds), CT2 Touch will stop the cooling even though the inside temperature is high.

Tunnel cooling requirement

Display of the current cooling requirement at Tunnel ventilation.

Tunnel cooling temperature 1-2

The temperature on the interior of the cooling system. The temperature is used for alarm in connection with cooling system failure.

The function disconnects cooling if the temperature falls below the outside temperature limit in the chill curve (cf. the age of the animals). This way small animals will not be exposed to cold air.

Start based on:

Selecting which factor is to activate tunnel cooling. (Temperature/ Air speed).

#### **Example 17:** Start of tunnel cooling

Temperature setpoint: 23° C
Max. air speed: 3.0 m/s
Chill factor: 2.5
Start temperature: 2° C

Calculation: 23 + (3.0 \*2.5) + 2

Start of tunnel cooling: 32.5° C

# 2.9 Pressure Control

This section is relevant only to houses with active pressure control.

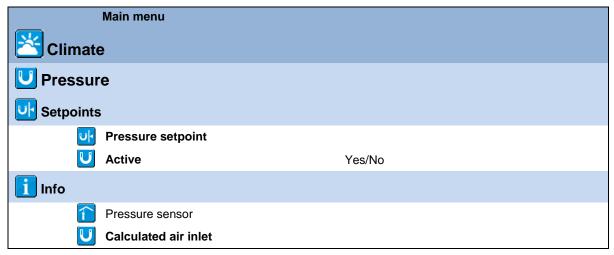
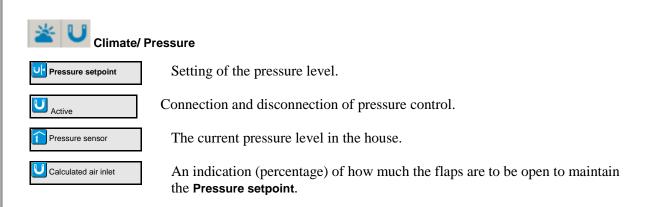


Table 8: Overview of the complete Pressure menu at service user level.

By means of a pressure sensor, the CT2 Touch can control the pressure level in the house. On the basis of the sensor measurements, CT2 Touch controls the opening of the flaps; this way, it maintains the required pressure level in the house (**Pressure setpoint**).



# 2.10 <a href="#">Auxiliary Sensors</a>

This section is relevant only to houses with auxiliary sensors.

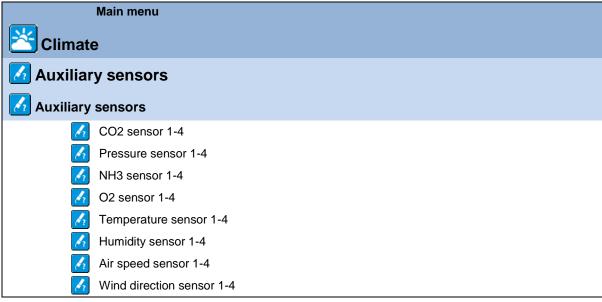


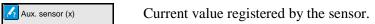
Table 9: Overview of the complete Auxiliary sensor menu at service user level.



The **Auxiliary sensors** menu gives you a quick overview of the registrations of the CT2 Touch from the auxiliary sensors.

CT2 Touch registers the content of  $CO_2$ ,  $NH_3$ ,  $O_2$  and humidity in the house air, as well as pressure and temperature. You can also connect air speed and wind direction sensors that can measure the wind direction and air speed outside the house.

CT2 Touch can be connected to up to four auxiliary sensors. The display of the Aux. sensors menu depends on which types of auxiliary sensors you install.



# 2.11 Stir Fan

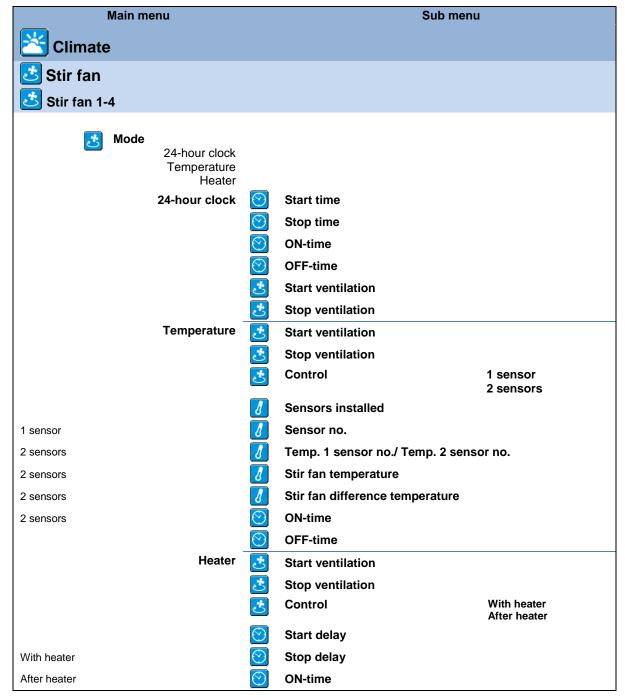


Table 10: Overview of the complete Stir fan menu at service user level.

A stir fan improves circulation of the air and thus provides a more uniform temperature in the house. CT2 Touch can regulate up to four stir fans at a time.





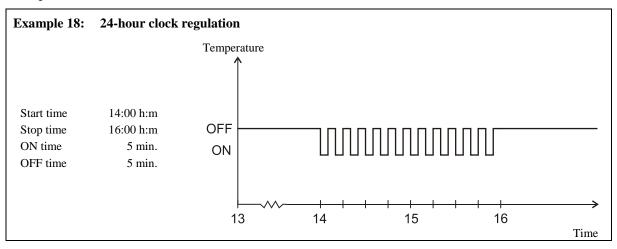
The stir fans are only active within designated ventilation levels.



Each stir fan can be regulated in connection with a heat source, a temperature sensor or a 24-hour clock.

#### 2.11.1 24-Hour Regulation of Stir Fan

The stir fan operates according to a set ON/OFF time and the time setting as to when it should start and stop.



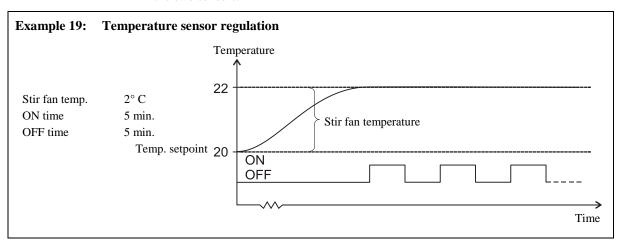
## 2.11.2 Temperature Sensor Regulation of the Stir Fan

When a stir fan should operate in connection with temperature sensors, you have to set how many (one or two) and according to which sensors the computer should control and the temperature activating the stir fan.

The stir fan runs for a set ON/OFF time.

One temperature sensor: **Stir fan temp.** is a deviation from **Temperature setpoint**.

Two temperature sensors: **Stir fan diff. temp.** is a temperature difference between the two sensors.



## 2.11.3 Regulation of the Heat Source

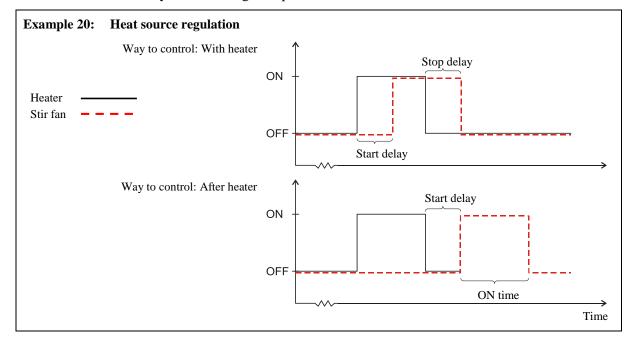
When the stir fan is to operate in connection with heat sources, you must opt for a way to control and set the start and stop time of the fan.

Control:

**With heater**: The stir fan runs while the heat source supplies heat, but starts and stops with a set time delay (**Start delay/ Stop delay**).

**After heater**: The stir fan runs after the heat source has supplied heat. It starts with a time delay (**Start delay**) and runs for a set period of time (**ON time**).

This function is active only when heating is required.



# 2.12 Weather Station

The weather station is used to record wind direction and speed.

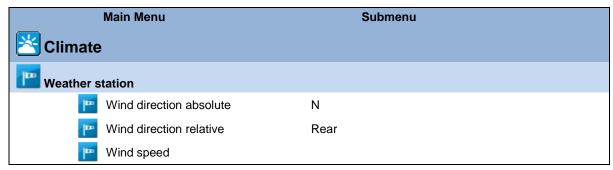
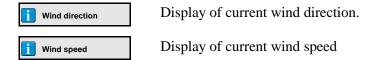


Table 2: Overview of the complete Weather station menu at service user level.



# 2.13 User Offsets

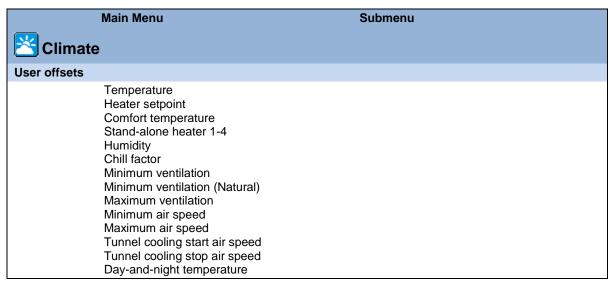
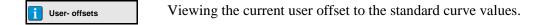


Table 3: Overview of the complete user-offset menu



# 3 Management

	Ма	in Menu		S	ubmenu	
🍱 Mana	agem	ent				
House						
nouse	data		Active house Empty house			
Breeders	i 31 31	Service Access as Day number Week number Stocked birds	ctivated			
	31 1 31	Adjust date and ti Week day House name Start batch on day				
Tren	d curv	/es				
	**	Climate		8 2 3 4 4 **	Temperature Humidity Outside temp. CO2 sensor Pressure sensor Tunnel temperature of Auxiliary sensors Ventilation Cooling Heater Stand alone heater Heat recovery unit	Trend aux. sensors 1-4 Trend air outlet Trend air speed Tunnel cooling Spray cooling  Trend heater 1 Heat recovery unit efficiency Heat recovery unit
	$\succeq$	Power monitoring	9 [	~	Power monitor 1-2	energy efficiency  Trend curve 24 h Trend curve 50 days
Bato	h cur	/es				Tona curve oo uays
	*	Climate		8   8   8   8   8   8   8   8   8   8	Inside temperature Heat offset temperature Comfort temperature Stand-alone heater temp	



	0.1
Main Menu	Submenu
Management Management	
	Humidity
	Chill curve – outside temperature
	Chill factor curve
	Minimum ventilation
	Maximum ventilation
Only with batch production	Minimum air speed in tunnel
Tunnel	Maximum air speed in tunnel
Tunnel	Tunnel cooling start/stop speed
	Day and night adjustment
In-between function	
Soaking/ Washing/ Drying	Roof inlet flap
	Roof inlet fan
	Re-circulation inlet
	Side inlet
	Ventilation
	i Air outlet 1 flap
	Air outlet fan speed
Soaking	Soaking time
Soaking	Cycling time
Soaking	ON time
Washing	Washing time
Drying	Meating
Drying	Orying time
Empty house	Roof inlet flap
	Roof inlet fan
	Re-circulation inlet
	Side inlet
	Tunnel inlet
	Ventilation
	Air outlet flap
	Air outlet fan speed
	Meating Heating
	Preheating
	Preheating setpoint
	Preheating start temperature



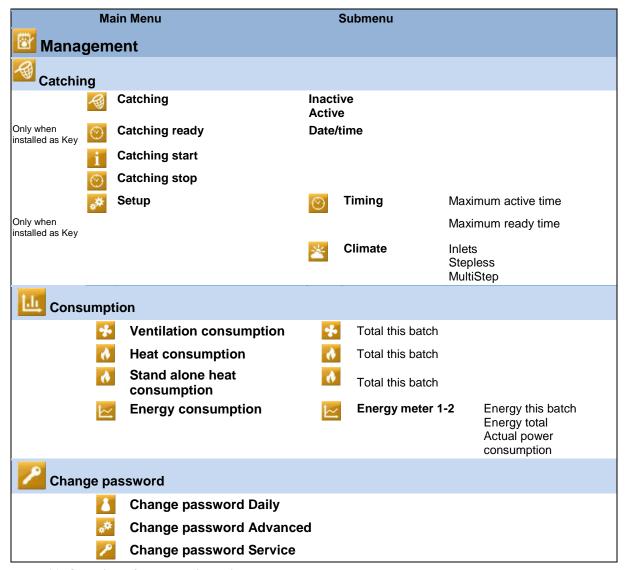
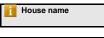


Table 11: Overview of the menu items in the Management menu

#### 3.1 II House Data

Batch status Reading of batch status (Active house/ Empty house). Information that the house computer is being remotely services via the farm Service Access activated management program BigFarmNet Manager. When Service Access is activated the icon for the user menu is red . Day number Setting the day number. The day number adds one for each day that passes after the house has been set at active house. Day number can be set to -9 so CT2 Touch can control the preheating of the house prior to the birds being stocked (also see section 3.1.1.1). Stocked animals Setting of number of animals. Adjust data and time Setting the current time and date. Week day Display of current week day



Setting the house name.

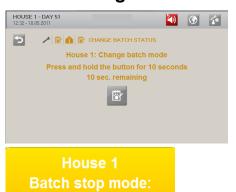


Setting of the day on which the batch shall start.



When batch status is **Empty house**, all alarm functions are disconnected.

#### 3.1.1 Setting Active House/ Empty House



**Empty** 

Set the batch status to **Active house** the day before the animals are stocked in the house so that the computer has time to adapt the climate to the animals' requirement. The day number then changes to day 0, and the computer will run according to the automatic settings for climate.

Set the batch status to **Empty house** after the house has been depopulated.

When the house is empty, CT2 Touch will disconnect the regulation of the house climate and control according to the settings for the in-between functions empty house and frost protection.

This is to protect the animals in case the wrong house is set at **Empty house**.

If, on the other hand, you want the system to close when the batch status is empty house, reset the settings in the in-between function empty house.

In the Empty house batch status, CT2 Touch will also reset any changes of curves which you have made during the previous batch course.

### 3.1.1.1 Preheating Livestock House



Day number can be set to a negative day number (up to 9) so preheating of the house is carried out on the negative day numbers.

- 1. Set batch status to Active house.
- 2. Set **Day number** to the number of days required for preheating e.g. -3.
- 3. Make sure that the first curve point of Minimum ventilation is set to 0% in the menu Management/
  Batch curves/ Climate/ Min. ventilation.



#### 3.1.2 Time



Correct setting of the time is important for several control functions and for the registration of alarms. The clock is not switched off in case of power failure.

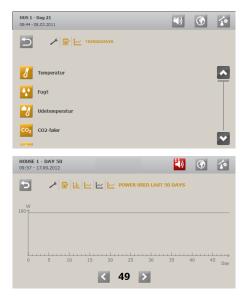
#### 3.1.3 House Name



When the house computer is integrated in a LAN network, it is important that each house section has a unique name. The house name is transferred through the network and the house should therefore be identifiable based on its name.

Set up a plan for naming all computers connected to the network.

### 3.2 In Trend Curves



Climate trend curves give a picture of how the climate has developed during the last 24 hours.

The trend curves' monitoring of power shows the level of power consumption for the most recent 24 hours and the last 50 days.

#### 3.3 Batch Curves

This section is relevant only to houses with batch production.

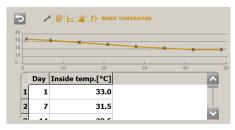
Together with other information, the curve settings form the basis of CT2 Touch's calculations of climate regulation.



CT2 Touch can automatically adjust settings for temperature, heat, comfort temperature, tunnel start, ventilation and the function day and night adjustments in relation to bird age.

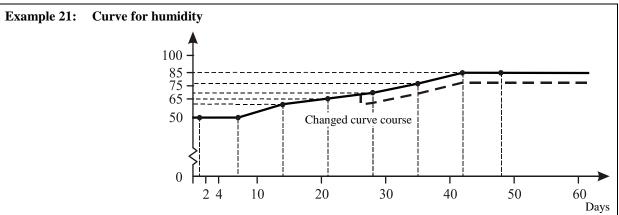
When the house computer is connected to a network with the BigFarmNet Manager management program, reference curves can also be changed via BigFarmNet Manager.

## 3.3.1 Setting Curves



For each curve, set

- 1) a day number for each of the eight curve points.
- 2) the required value of the function of each of the eight curve points.



It generally applies to the curve functions that CT2 Touch will automatically displace the rest of a curve course in parallel when you change the settings of the curves during a batch.

## 3.4 In-between Function

The in-between functions are designed partly to facilitate the activities which you must carry out in the house to clean it, and partly to ensure the air change and temperature in the house while it is empty.



The CT2 Touch computer can activate the in-between functions only when the batch status is **Empty house** (in the menu **Management/ House data/ Batch status**).

The menu is visible only when the batch status is **Empty** house.

When the time for an in-between function is up, the computer will again regulate according to the settings for **Empty house**.

The house is	Menu for setting the in-between function.
Roof inlet flap	Setting the shutter position for the roof inlets (roof).
Roof inlet fan	Setting the speed control for the roof inlets (roof).
Recirculation inlet	Setting the recirculation fan for the roof inlets (roof).
Side inlet	Setting the flap opening for side air inlet.
Tunnel inlet	Setting the flap opening for tunnel air inlet.
Ventilation	Setting the percentage of nominal ventilation.
Air outlet flap	Setting the flap opening for air outlet.
Air outlet fan speed	Setting of speed control for air outlet.
Soaking time	Setting the active period for soaking.
Cycle time	Setting the intervals in which the soaking system is active.
ON-time	Setting the period in which the soaking system is running.
Washing time	Setting the active period for washing.
<b>Heating</b>	Setting the heating in connection with the <b>Drying</b> function.
Drying time	Setting the active period for drying.
Preheating setpoint	Setting of temperature for preheating at batch start.
Preheating start temperature	Setting of temperature for preheating at batch stop.

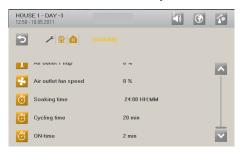


When batch status is **Empty house**, the computer will disconnect all automatic settings and run according to the settings in the **Empty house** in-between function.



#### 3.4.1 Soaking

This section is relevant only to houses with spray cooling systems or soaking systems.



Soaking will run according to a soaking function which will soak the house with water to loosen dust and dirt. This will not only reduce the amount of dust during the subsequent cleaning but also make cleaning easier.

In soaking mode, stop ventilation to maintain the humidity in the house. Set the soaking system to run at intervals (cycle time) for a number of minutes (ON-time) during the total period (soaking time) which the soaking process is to last.

#### 3.4.2 Washing



While washing the house manually, ventilation must run again to start changing the air in the house.

### 3.4.3 **Drying**



Drying is a combination of ventilation and heating. The more heat you supply to the house, the quicker it dries.

## 3.4.4 Empty House

When batch status is **Empty house** (in the **Management/ House data** menu), the CT2 Touch computer will regulate according to the settings for **Empty house** (set in the **In-between function** menu).



This function will maintain the air change in the house by allowing ventilation to run at a fixed percentage (50%) of the system capacity. This is to protect the animals in case a house is set at **Empty house** by mistake.



In Empty house, all other alarm functions are disabled.



#### 3.4.4.1 Preheating

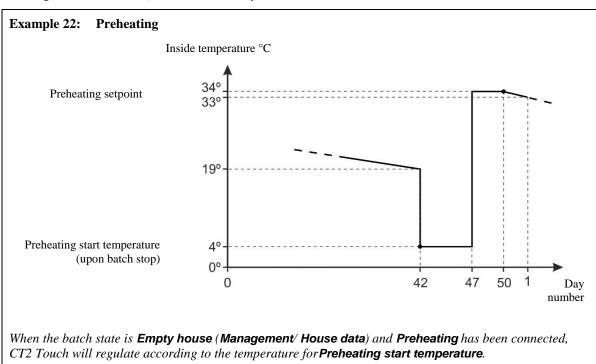


Preheating ensures that the inside temperature does not fall below the preheat temperature when batch status is empty house for a longer period of time.

Thus, the function can also be used to protect the house against frost.

In batch production the function **Preheating start temperature** can maintain an inside temperature of  $4^{\circ}$ C, for example, between two batches. Note that ventilation must be closed and the heating system must be on.

When the user changes the batch state to **Active house**, CT2 Touch will adjust the inside temperature according to the **Preheating setpoint** until day 3, when the birds come into the house.



# 3.5 **a** Catching

Catching is designed to change the air change in the house in the event that the animals or a part of them are to be taken out the house. The ventilation status will change to Catching and adapt its settings. When it changes back, the ventilation returns to half the ventilation requirement that was just before the function started.



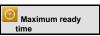
Catching can be set up to activate in two ways:

- External key
- Display Operation

#### Key



Setting the date and time that the DOL 539 can activate the function.



Setting the period when DOL 539 can activate the function. If you forget to end the catching function, the DOL 539 provides an alarm when this time is exceeded.

#### **Display Operation**



Connection and disconnection of the function.

#### **Shared Settings**



Setting the maximum period that **Catching** can be active.



Displaying the time when Catching was activated. Only visible when the function is active.



Displaying the time when the function is to stop (using the **Maximum active time**). If the catching takes a longer than expected, then the stop time can be changed. Only visible when the function is active.



Setting how much the air inlets must be open in percent.



Setting how much the air inlets must be open in percent.



Selecting which MultiStep should be active during Catching.

For example you can control the desired direction of the airflow, by only activating the MultiSteps at one end of the house.

## 3.6 Change Password

See section 1.6.

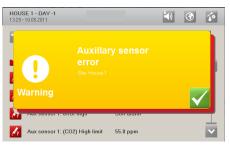


# 4 Marms



Alarms only work when batch status is **Active house**.







When an alarm is generated, CT2 Touch registers the type of alarm and the time at which it occurred.

This information will be shown in a special alarm window in the display.

There are two types of alarm:

Hard alarm: Red pop-up alarm on CT2 Touch and alarm

generation with the connected alarm units,

e.g. a horn.

Soft alarm: Yellow pop-up alert on CT2 Touch.

In the alarm menu, it is possible to select whether some climate alarms are to be hard or soft.

The computer will also generate an alarm signal which you can choose to maintain.

The signal will thus continue until you acknowledge it. This also applies even if the event that generated the alarm has stopped.

Alarms maintained:

**YES**: The signal continues after the alarm event has

stopped.

**NO**: The signal stops after the alarm event has stopped.

# 4.1 Stopping the Alarm Signal



The alarm window in the display disappears and the alarm signal stops when you acknowledge the alarm by pressing the adjustment knob.

# 4.2 Marm Log

The CT2 Touch climate and production computer registers alarms including information about when they occurred and when they stopped. Several alarms often succeed each other because an error in one function affects other functions.

For instance, a flap alarm could be succeeded by a temperature alarm as the computer cannot control the temperature correctly with a defective flap. This way, the previous alarms enable you to follow an alarm course back in time and find the error that caused the alarms.



The colours in the alarm log reflect the status of alarms:

Red: active alarm

Yellow: active warning

Grey: alarm ended

CT2 Touch saves up to 20 active and previous alarms. When the 21<sup>st</sup> alarm is generated, the computer deletes the oldest alarm from its memory.

## 4.3 Alarm Test

Regular testing of alarms contributes to ensuring that they actually work when needed. Therefore, you should test the alarms every week.





Press Alarm test, and press ON in order to start testing.

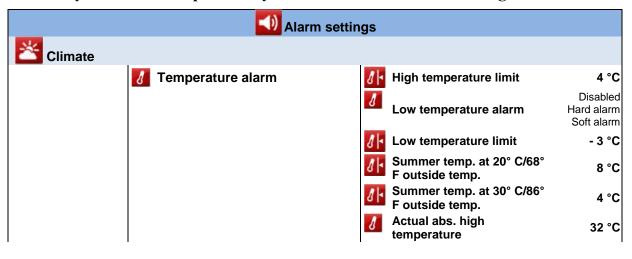
Check that the alarm lamp is flashing.

Check that the alarm system works as intended.

Press Alarm test to end the alarm test.

CT2 Touch has a range of alarms which the computer generates if a technical error occurs or the alarm limits are exceeded. A few of the alarms are always connected, e.g. **Power failure**. You can connect and disconnect the others and for some you can set the alarm limits.

It is always the user's responsibility to ensure that the alarm settings are correct.





	Alarm setti	and the same	Town diff in tunnel	
		8	Temp. diff. in tunnel Front/Rear	0.0 °
₩ Hui	midity alarm	4,4	Abs. high humidity	Disable Hard aları Soft aları
		**	Abs. high hum. limit	100 9
₹ Fla	ap alarm	2	Error roof inlet 1-6	Disable Hard aları Soft aları
		14 ×	Error side inlet 1-6	Disable Hard alar Soft alar
			Error tunnel inlet 1-2	Disable Hard aları Soft aları
		*	Error tunnel outlet 1-2	Disable Hard alar
M Ser	nsor errors	1	Error inside temperature sens	Soft alar
		<b>*</b> 8	Error outside temperature sensor	Disable Hard alar Soft alar
			Misplaced outside sensor	5 °
		<b>@</b>	Tunnel cooling sensor alarm limit. Tunnel opening failure	2°
		<b>@</b>	Tunnel cooling sensor alarm limit. Cooling pump limit	-1°
		<b>@</b>	Tunnel cooling sensor alarm	Disable Hard alar Soft alar
		•,•	Error humidity sensor (5%)	Disable Hard alar Soft alar
		1	Aux. sensor 1 error low	Disable Hard alar Soft alar
		1/2	Aux. sensor 1 low limit	500 pp
		1	Aux. sensor 1 error high	Disable Hard alar Soft alar
		1/2	Aux. sensor 1 high limit	5000 pp
		CO <sub>2</sub>	CO2 sensor error low	Disable Hard alar Soft alar
		CO <sub>2</sub>	CO2-sensor low limit	500 pp
		CO <sub>2</sub>	CO2-sensor error high	Disable Hard alar Soft alar
		CO <sub>2</sub>	CO2-sensor high limit	8500 ppi
Pre	essure sensor	0	Sensor alarm delay	01:00 m
		U	Pressure high alarm	O OF
		U	Pressure high limit	100 F
		U	Pressure low alarm side	O OF
		U	Pressure low alarm tunnel	O OF

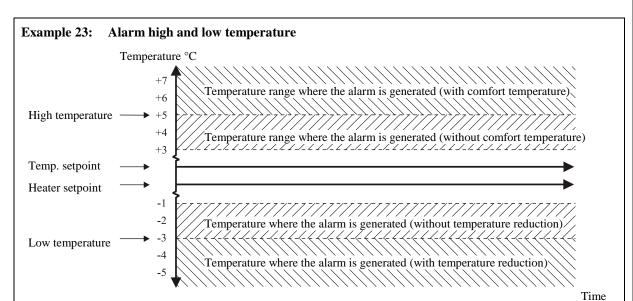
	Alarm se	U	Pressure low limit	5 Pa
	Heat recovery unit-alarm	~	Error heat recov. 1 inlet flap	Disable Hard alarr Soft alarr
		7	Error heat recov. 1 oulet flap	Disable Hard alari Soft alari
		8	Error heat recov. 1 inlet temp. sensor	Disable Hard alari Soft alari
		8	Error heat recov. 1 inlet low temp.	Disable Hard alar Soft alar
		11	Heat recov. 1 low temperature limit	-3 °
	<b>Emergency opening</b>	1	High temperature: ON	
		8	Absolute high temperature: Of	1
		4,4	Absolute high humidity	
		U	Pressure high alarm: ON	
		U	Pressure low alarm: ON	
		i	Power failure: ON	
	Temp. controlled emergency opening	11	Emergency opening temp.	40.0 °
	opening	81	Temperature setpoint	19.0 °
		8	Warning at emergency temp.	
		8	Warning emergency temp. limi	it 6°
		<b>4</b> 0)	Battery alarm	
		1	Battery voltage limit	16
		1	Power failure: ON	
		1	Current battery voltage	17.1
		1	Lowest measured battery voltage	e 16.4
	<b>Emergency inlet</b>	8	Emergency inlet	
		8	Absolute high temperature	
		8	Error temperaturesensor	
•			Power failure: ON	
Power failur	e alarm: Always ON			
Alarms mair	ntained			

Table 12: Overview of the Alarm menu

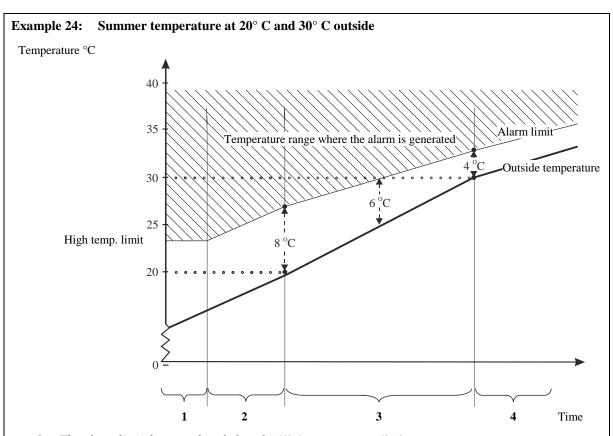
# 4.4 Alarms for Climate

Temperature			
High temperature alarm	The temperature alarm for high temperature is only activate when the batch state is <b>Active house</b> . The alarm is set as an excess temperature to <b>Temperature setpoint</b> .		
	See also section 2.2.1.2.		
Low temperature limit	Alarm for excessively low temperature in relation to the <b>Temperature setpoint</b> .		
Summer temperature at 20° C and 30° C outside	The function has a varying alarm limit which follows the changes that occur in high outside temperatures. When the temperature increases, the alarm limit also increases. It therefore delays the time at which the high temperature alarm will be generated.		
	The CT2 Touch computer generates the alarm only if the inside temperature also exceeds the high temperature alarm.		
Absolute high temperature	The alarm for absolute high temperature is generated by the actual temperature, e.g. 32° C. CT2 Touch will generate the absolutely high temperature alarm when the inside temperature exceeds this setting.		
	Alarm for Absolute high temperature is set like a temperature curve.		
Temperature difference between front and rear zones	The alarm is active at Tunnel ventilation where ventilation is regulated according to an average value of the front and rear temperatures. CT2 Touch generates an alarm when the temperature difference between the		
(2 zones)	front and rear zones exceeds the set number of degrees.		



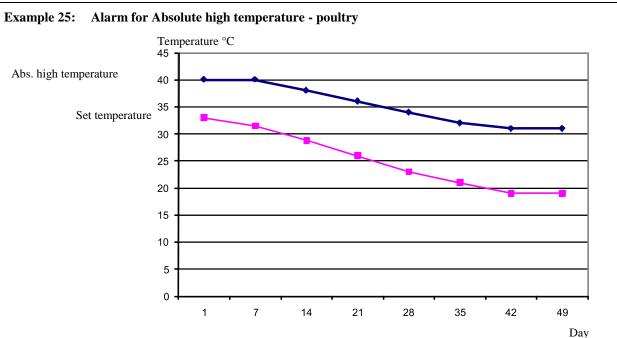


When the CT2 Touch computer is set up with the functions comfort temperature or humidity control with temperature reduction, the computer adds the number of degrees to which the comfort temperature is set to **Temperature setpoint**, or subtracts the number of degrees to which the humidity control with temperature reduction is set from **Temperature setpoint**. A high temperature alarm will therefore be calculated in relation to **Temperature setpoint** plus an addition for **Comfort temp.** or minus **Reduction** for humidity control.

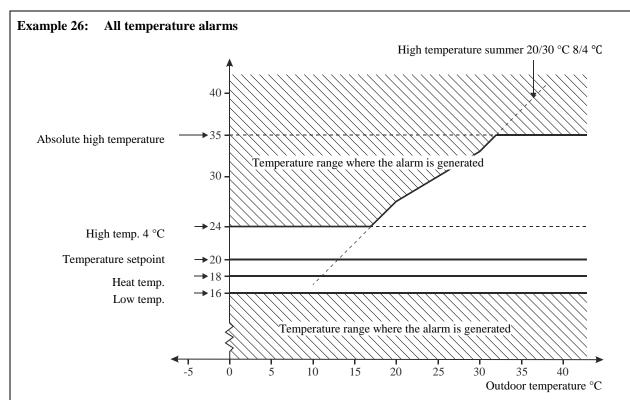


- 1. The alarm limit does not drop below the High temperature limit.
- 2. Below  $20^{\circ}$  C outside, the alarm limit  $+8^{\circ}$  C is staggered in relation to the outside temperature.
- 3. Between 20° C and 30° C outside, a gradual transition from 8° C to 4° C takes place. At an outside temperature of e.g. 25° C, the inside temperature must thus be 6° C higher (exceed 30° C) before the alarm is generated.
- 4. Above  $30^{\circ}$  C outside, the alarm limit is staggered  $4^{\circ}$  C in relation to the outside temperature.





Alarm for Absolute high temperature is released when the inside temperature exceeds the set value. The value can be set as a curve over a time span of eight day numbers.



Humidity	
Absolute high humidity	The CT2 Touch computer generates an alarm for absolute high humidity when house humidity exceeds the setting. This may be caused by e.g. missing ventilation or a technical sensor error.
Flap	
Flap alarm	The flap alarms are technical alarms. The CT2 Touch computer generates an alarm if the actual flap opening of the air inlet or air outlet is different from the setting calculated as the correct one by the computer.
Sensors	
Error in inside temperature sensor	The CT2 Touch computer generates an alarm in case of short circuit or interruption of the inside temperature sensor. Without this sensor, CT2 Touch cannot control the inside temperature and the error will, in addition to the alarm, generate an emergency control of the ventilation system which will open 50%.
	The alarm for error in the inside temperature sensor is always active.
Error in outside temperature sensor	CT2 Touch generates an alarm if the outside temperature sensor is short-circuited or disconnected.
Misplaced outside sensor	The alarm indicates if the sensor is exposed to solar heating and therefore shows a wrong outside temperature. CT2 Touch generates an alarm when the computer measures the inside temperature to be the number of degrees below the outside temperature to which the function is set (e.g. 5° C).
Tunnel sensor	The CT2 Touch computer generates an alarm when the tunnel temperature exceeds the outside temperature by the number of degrees set in the <b>Tunnel sensor limit</b> . <b>Tunnel opening failure</b> .
	The alarm is active only at Tunnel ventilation.
Error in humidity sensor	The CT2 Touch computer generates an alarm when the humidity sensor is interrupted or the air humidity is below the setpoint.
	The alarm limit is preset by the factory at a level (5%) so low that the alarm will be generated only in case of actual sensor errors.
Auxiliary sensor error CO2 sensor error	The CT2 Touch computer generates an alarm when the values for the sensor fall below or exceed the settings.
Pressure	
Pressure alarms	In the function <b>Sensor alarm delay</b> , you can delay the alarm signal so that the alarm is not generated due to short changes in the house pressure level, e.g. when you open a house door.
	The CT2 Touch computer generates an alarm when the pressure in the house drops below or exceeds the settings for <b>Pressure low limit/ high limit</b> .



Heat recovery unit	
	The flap alarm for the heat recovery unit works in the same way as the other flap alarms. See above.
	CT2 Touch can generate an alarm if the temperature sensor in the air inlet is short-circuited or disconnected.
	CT2 Touch generates an alarm when the temperature in the air inlet is below the set limit (-5 $^{\circ}$ C).
Catching	
Catching key error	Alarm that the catching is not completed within the set period.

### 4.4.1 Emergency Control

#### 4.4.1.1 Emergency Opening

Emergency opening is a standard function in the CT2 Touch computer, whether a proper emergency opening is installed or not. As long as power is available, the computer will open the ventilation system 100% in case of a relevant alarm – even when it is cold outside.

Emergency opening can be released by five types of alarm.

Emergency opening	Released by	
	High temperature	Always release
	Abs. high temperature	Always release
	Pressure high alarm	Always release
	Power failure	Always release
	Abs. high humidity	Connect or disconnect

Table 13: Release of emergency opening

It may be an advantage to disconnect absolute high humidity in houses situated in areas with very high outside air humidity, and if a technical sensor error occurs.

## 4.4.1.2 Temperature Controlled Emergency Opening

This section is relevant only to houses where temperature controlled emergency opening is installed.

Temperature controlled emergency opening is released only when the inside temperature exceeds the temperature at which the emergency opening is set (**Emergency opening - temperature**). You can read the setting as an actual figure in the display. The emergency opening is also active in case of power failure.

#### 4.4.1.2.1 Emergency Opening Temperature

The temperature at which emergency opening is to open should be set directly on the adjustment button of the emergency opening controller unit. The setting can be read in the display together with **Temperature setpoint**.

#### 4.4.1.2.2 Warning at Emergency Temperature

The CT2 Touch computer can give a warning which will flash in the display if **Emergency opening temperature** is set too high compared to **Temperature setpoint** (inside temperature). This is relevant particularly in houses with batch production and a decreasing temperature curve. Here you must



continuously make a downward adjustment of **Emergency opening temperature**. However, the too high setting may also have been created by mistake.

The warning function can be connected and disconnected. It must be set at the number of degrees that the **Emergency opening temperature** is allowed to exceed the **Temperature setpoint** before the computer is to give a warning.

#### 4.4.1.2.3 Battery Alarm and Battery Voltage

The temperature controlled emergency opening function has a battery to ensure that the emergency opening will operate in spite of power failure when the inside temperature exceeds the setting of the **Emergency opening temperature**.

You can read the current and the lowest measured voltages of the battery. These readings indicate when you must change the battery or if a technical error has caused a battery alarm.

CT2 Touch can generate an alarm when the battery which powers the emergency opening does not function.



Make sure not to set the **Battery voltage limit** too low as this will make the alarm inactive.

#### 4.4.1.3 Emergency Air Intake

This section is relevant only to houses where emergency air intake is installed.

The emergency air intake can be generated by four types of alarms.

Emergency inlet	Activated by	
	Emergency inlet (Temperature)	Set
	Abs. high temperature	Connect or disconnect
	Error inside temp. sensors	Connect or disconnect
	Power failure	Always activate

Table 14: Activation of emergency air intake

Whether a faulty inside temperature sensor should activate the emergency air intake depends on the general climate conditions. If it is very hot, you could profit from using the function. However, if it is cold, you should consider the necessity of using it and whether the animals will suffer.

Emergency air intake has its own temperature setting, **Emergency air intake**, which constitutes a number of degrees to be added to **Temperature setpoint** and possibly **Comfort temperature**.

This setting makes it possible to open the air intake during a hot season where the air intake, under normal conditions, is not activated by the normal high temperature alarm limit.

#### 4.4.1.4 Power Failure Alarm

The CT2 Touch computer will always generate an alarm in case of power failure.



#### **MAINTENANCE GUIDE**

CT2 Touch requires no maintenance to function correctly.

The alarm system should be tested weekly.

Only use original spare parts.

#### Cleaning

Clean CT2 Touch with a firmly wrung cloth; do not use solvents. Do not expose it to water jets or high-pressure cleaning.

As for all electronic equipment, it is best for CT2 Touch to be constantly powered as this will prolong its life and keep it dry and free from condensation.

#### Removal for Recycling/ Disposal



Big Dutchman products which are suited for recycling are marked with a pictogram showing a refuse bin that is crossed out. See the picture.

It will be possible for a customer to deliver Big Dutchman products to local collection sites/recycling stations according to local instructions. The recycling station will then send the products to an approved plant for recycling and reuse.

# **EU - Declaration of Conformity**

Manufacturer: SKOV A/S

Address: Hedelund 4, DK-7870 Roslev, Denmark

Telephone: +45 72 17 55 55

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Product: DOL 530 series

Type, model: House computer

EU directives: 2014/35/EU (Low Voltage Directive (LVD))

2014/30/EU (Electromagnetic Compatibility (EMC))

2006/42/EC (Directive on Machinery)

Standards: EN 61000-6-2:2005 + AC:2005

EN 61000-6-4:2007 + A1:2011

#### We declare as manufacturer

that the products meet the requirements of the listed directives and standards.

Location: Hedelund 4, DK-7870 Roslev

Date: 2015.09.18

Jesper Mogensen

CTO



