

Cleaning with a sponge

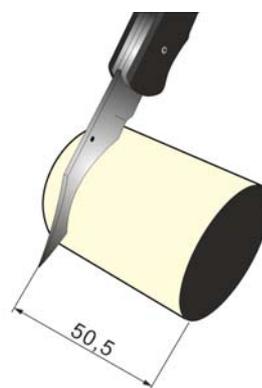


Prior to cleaning:

- Empty the system.
- Open all outlets.

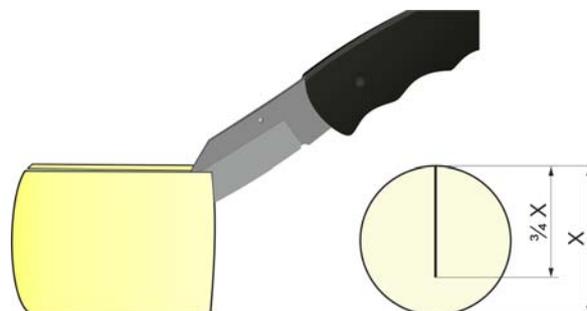
1. Remove the sponge from the packaging.
(DR850: 83-10-9840 / DR1500: 83-10-9838)

2. Shorten the sponge.



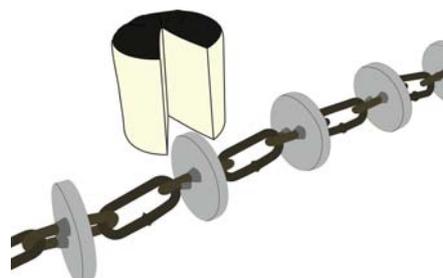
only DR850

3. Cut the sponge open lengthwise with a knife.

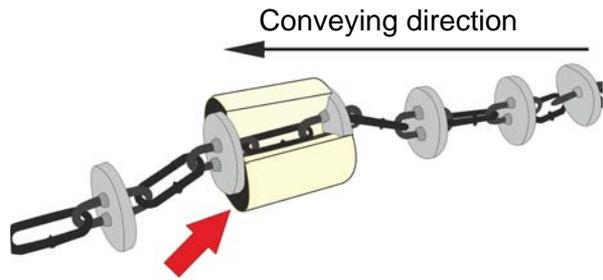


4. Clean the part of the chain you want to use, preferably inside the case containing the drive.

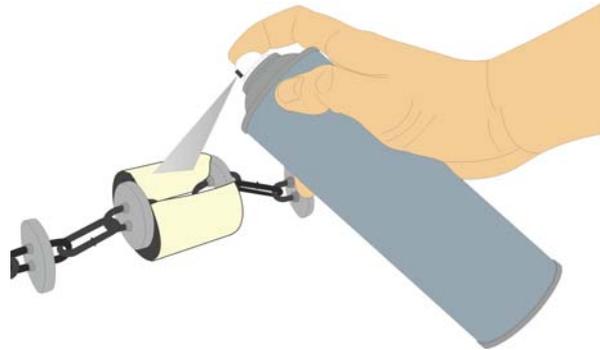
5. Open the sponge.



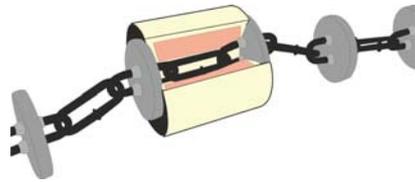
6. Close the sponge around the chain (black membrane in conveying direction).



7. Spray the sponge's cut surface with spray glue.



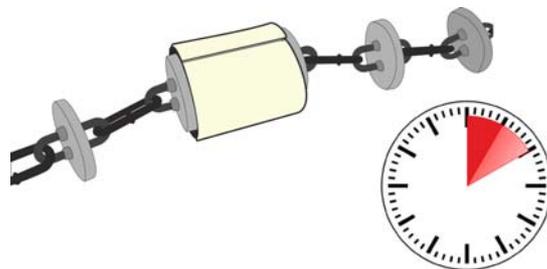
8. Let the glue dry until it does not form any strings when touching with the fingers.



9. Press the cut surfaces together until they adhere.



10. Let the glue cure for five to ten minutes. The sponge is then ready for use.

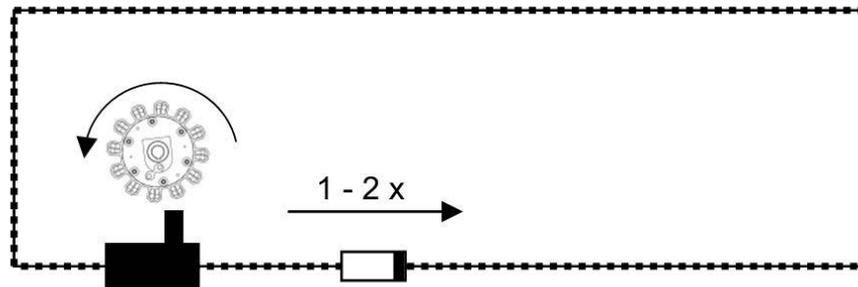


	<p>The sponge must be fixed correctly to the chain. If the sponge is not fixed correctly, it may loosen from the chain and remain in an outlet, blocking the feed.</p>
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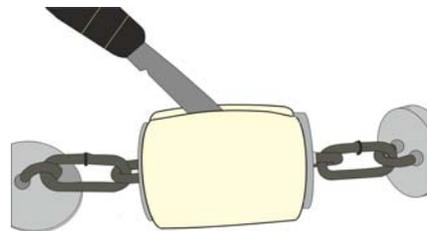
11. Let the sponge run through the pipes once or twice.



The system may only be run with duly connected drive.



12. Cut the sponge from the chain using a knife.



Adhere to **Big Dutchman's** safety instructions for the use of chain feeding systems when cleaning with a sponge.